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# **Coated Glass for Energy Efficient Buildings:**

## **Spectral Selectivity, Angular Dependence & Time Variability**

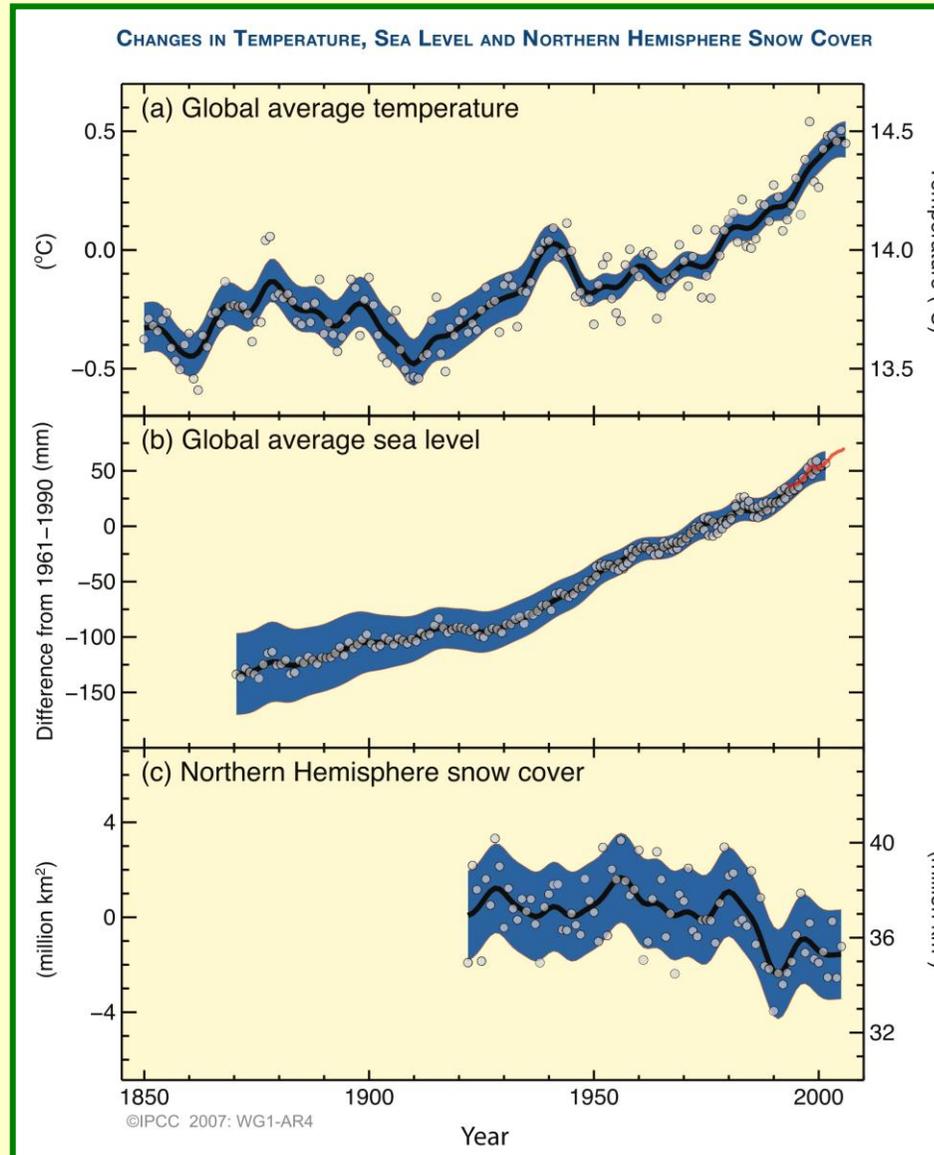
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ChromoGenics AB, Uppsala, Sweden**

01 February 2013



# Environmental challenges



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# Ice coverage in the Arctic

- **Lowest ice coverage in recorded history (2012)**
- **And it is NOW!**

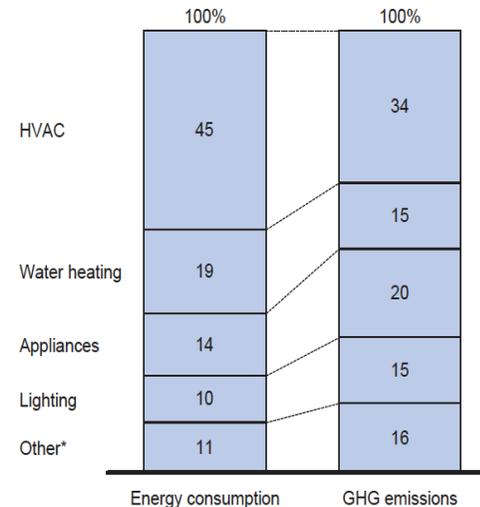




# Why bother with buildings & windows

- Global warming
- Increasing sea level
- Increasing CO<sub>2</sub>
- Increasing population
- Energy savings are needed
- Buildings use ~40% of all energy
- We spend 80 – 90 % of our time indoors
- **Windows are "weak links" in buildings**

End-use energy consumption and emissions in the Buildings sector, 2005



\* Other includes cooking energy (such as stoves and small kitchen appliances), small devices (such as coolers and plug devices), and other mechanical / electrical equipment (such as elevators, escalators, and electronic key cards)  
Source: Global GHG Abatement Cost Curve v2.0

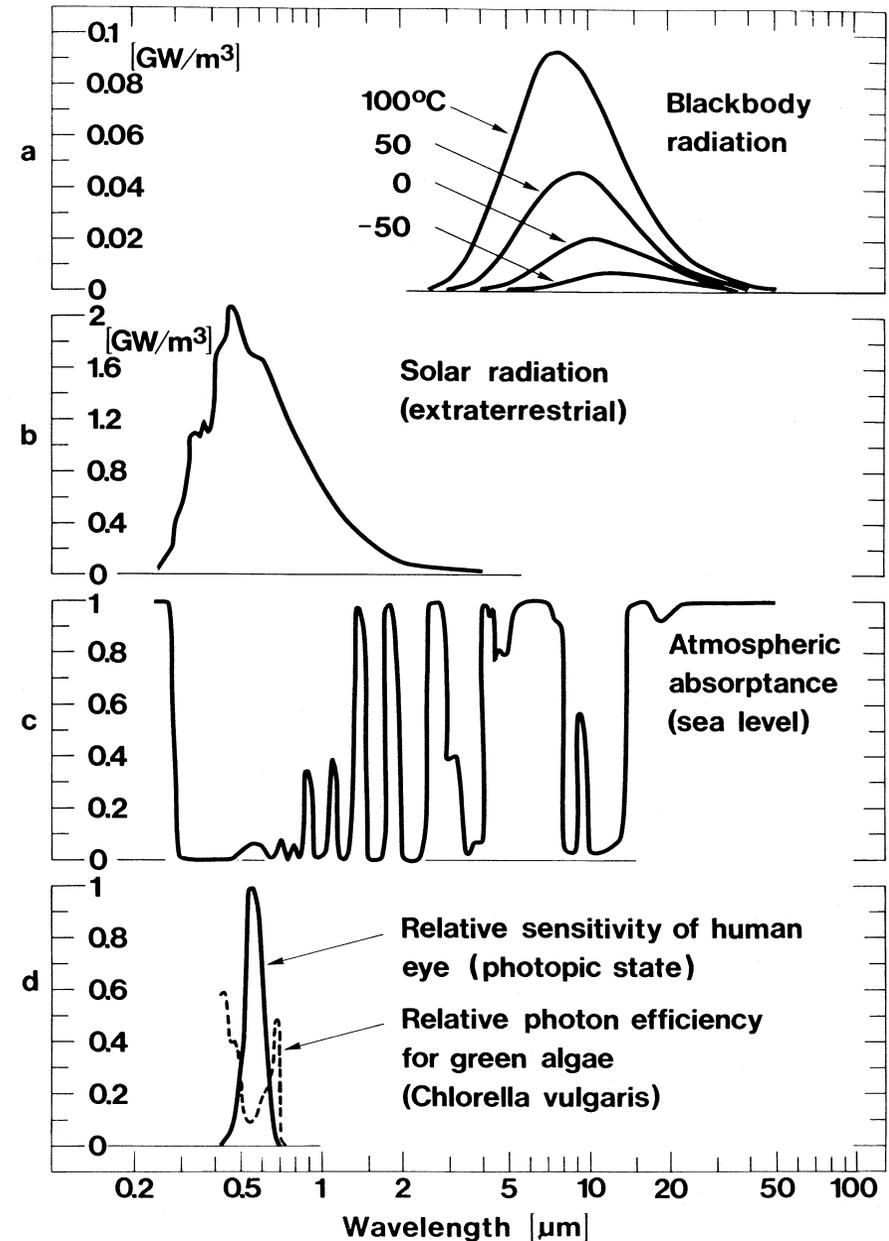




# Ambient radiative properties

## Key features:

- Spectrally selective
- Angular dependent
- Time-variable

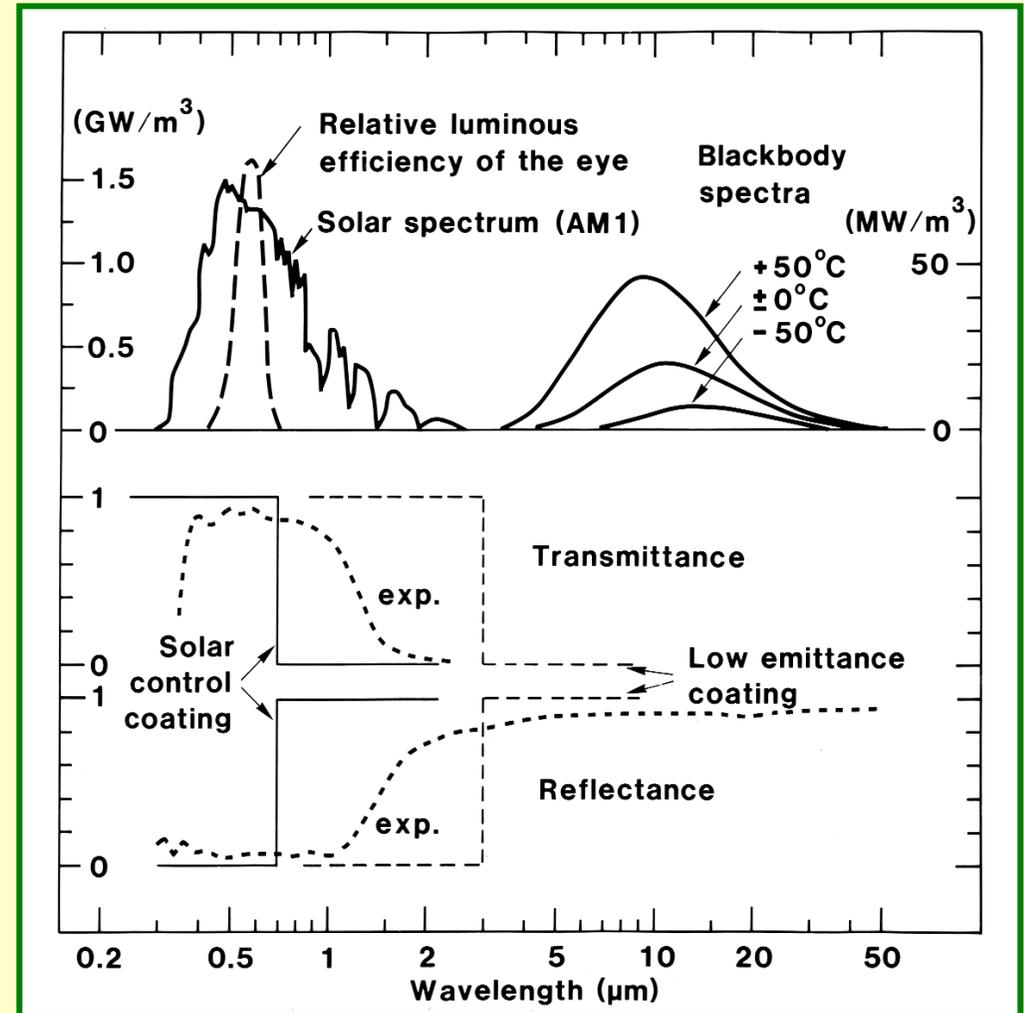




# Window coatings: Spectral selectivity & electrical conduction

Two principle types:

- Solar control
- Low emittance

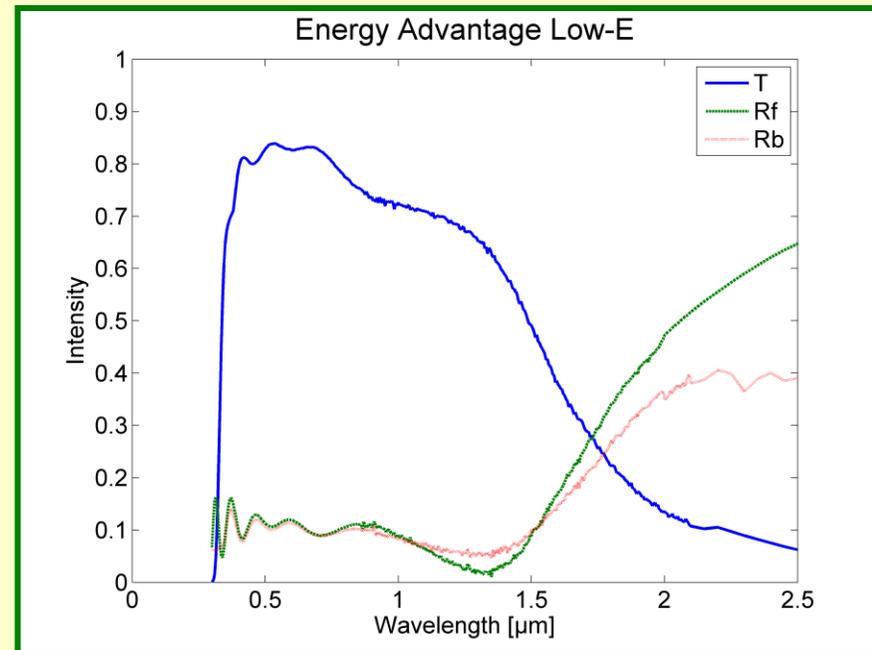
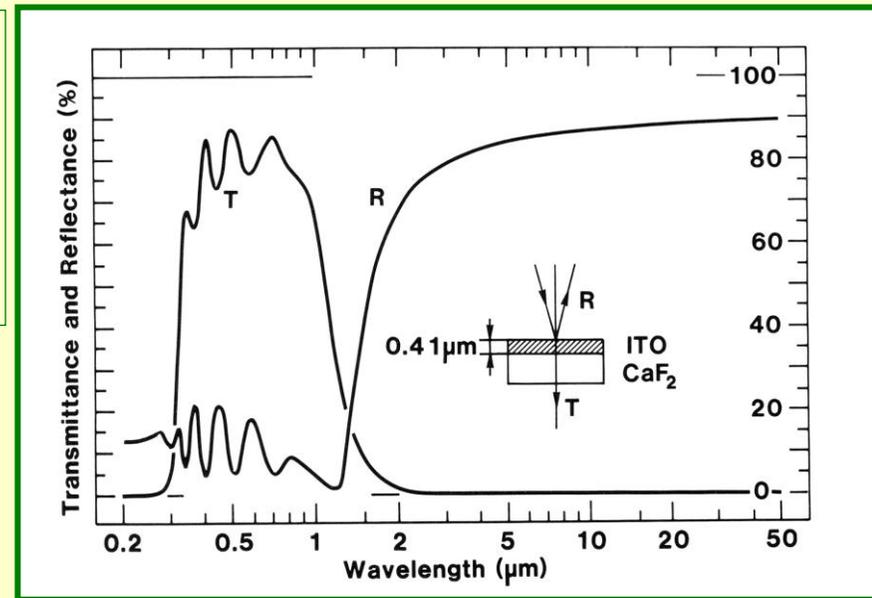




# Wide band gap heavily doped semiconductors

- **SnO<sub>2</sub>:F (FTO), In<sub>2</sub>O<sub>3</sub>:Sn (ITO), ZnO:Al (AZO), ZnO:Ga (GZO), TiO<sub>2</sub>:Nb...**
- **High transmittance**
- **Infrared reflectance**
- **Resistivity  $\sim 10^{-4} \Omega\text{cm}$**
- **Thickness  $\sim 200 \text{ nm}$**
- **Theoretically understood**

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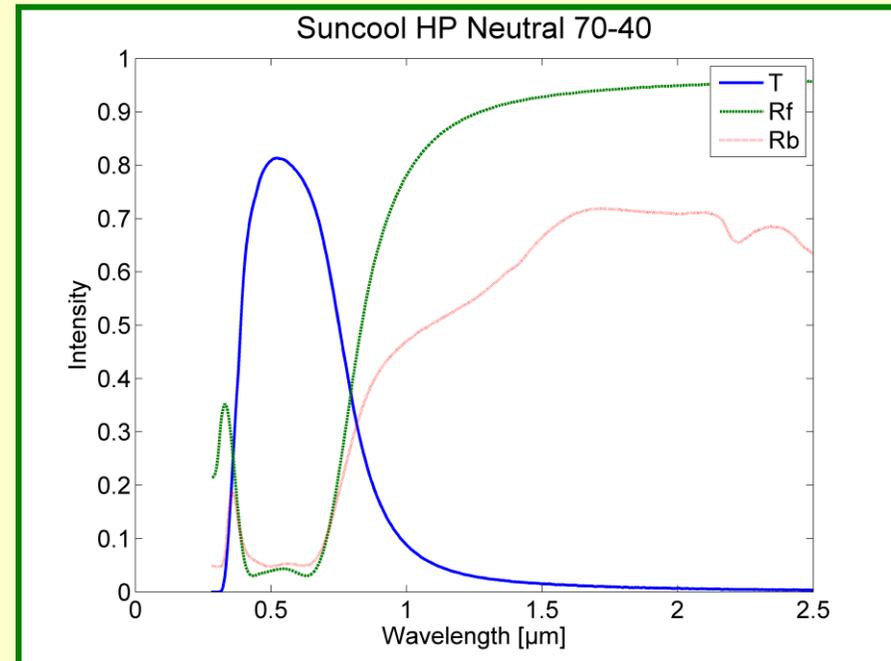
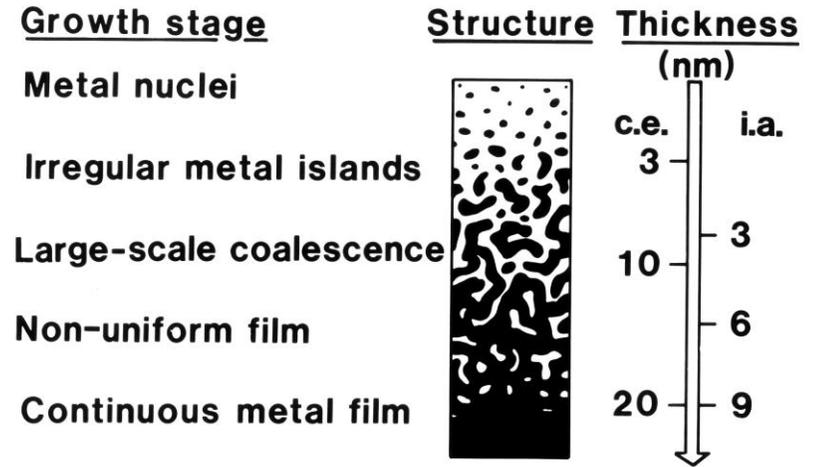


# Metals

- **Examples:**  
ZnO/Ag/ZnO  
TiO<sub>2</sub>/Au/TiO<sub>2</sub>  
ZnO/Ag/ZnO/Ag/ZnO  
acrylic/Ag-Au/acrylic...

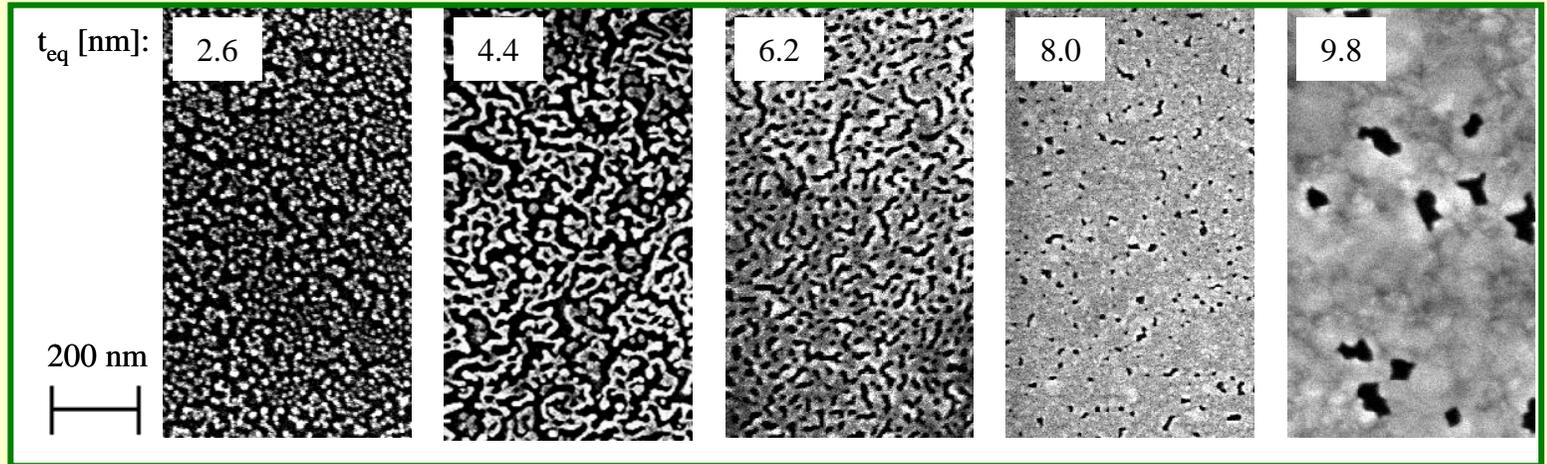
- **Metal thickness ~10 nm**
- **Dielectric thickness ~100nm**
- **Reflecting in NIR**

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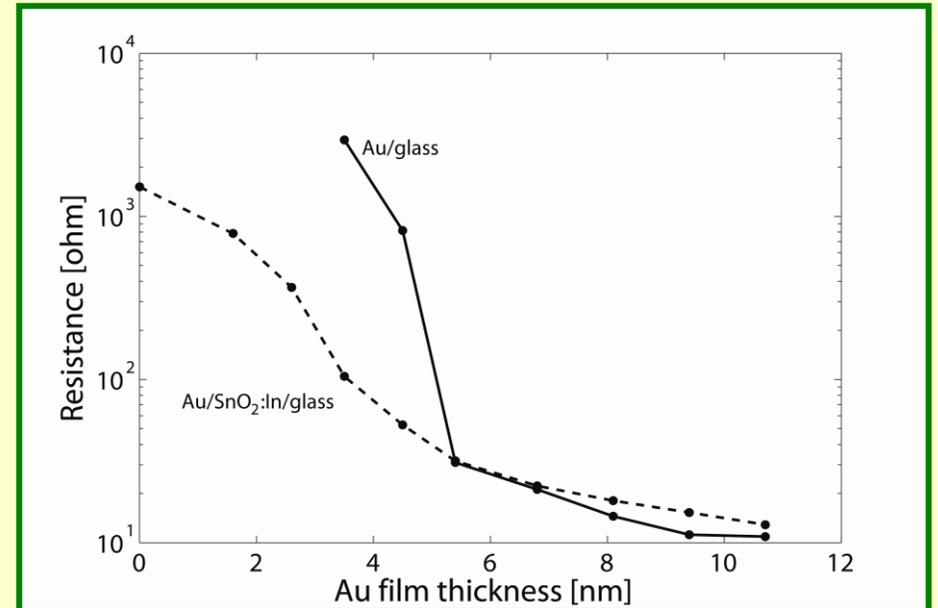




# Thin metal films: The role of the substrate



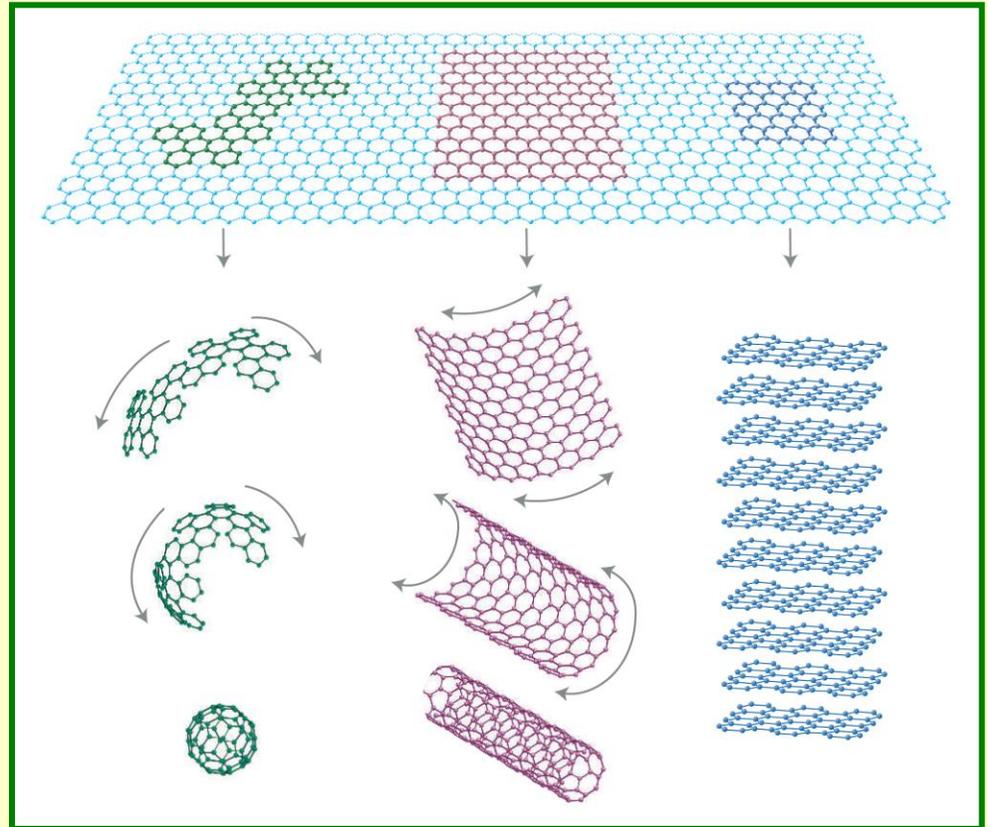
**Resistivity of  
Au on glass  
and SnO<sub>2</sub>:In**





# Transparent conductors: New carbons

- Graphene monolayer
- C<sub>60</sub> "buckyball"
- Nanotubes

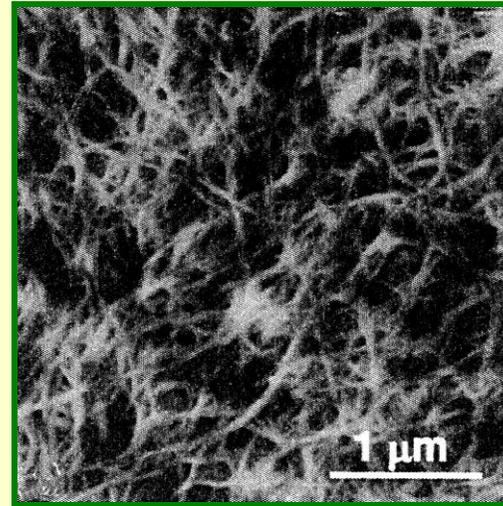




# Transparent conductors: Meshes

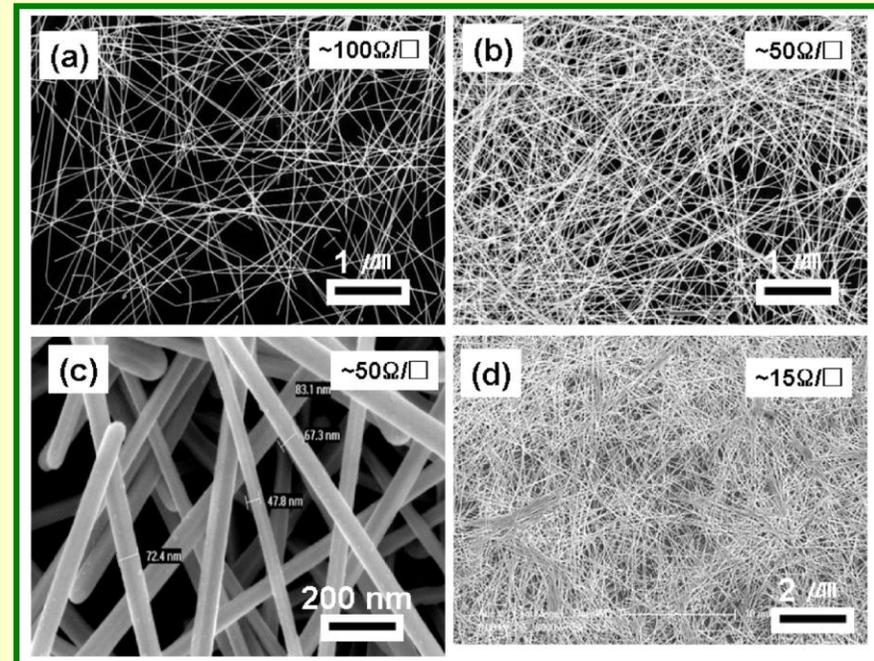
## Carbon nanotubes:

- No haze
- Transparent in NIR
- Cannot (yet) (quite) match ITO



## Silver:

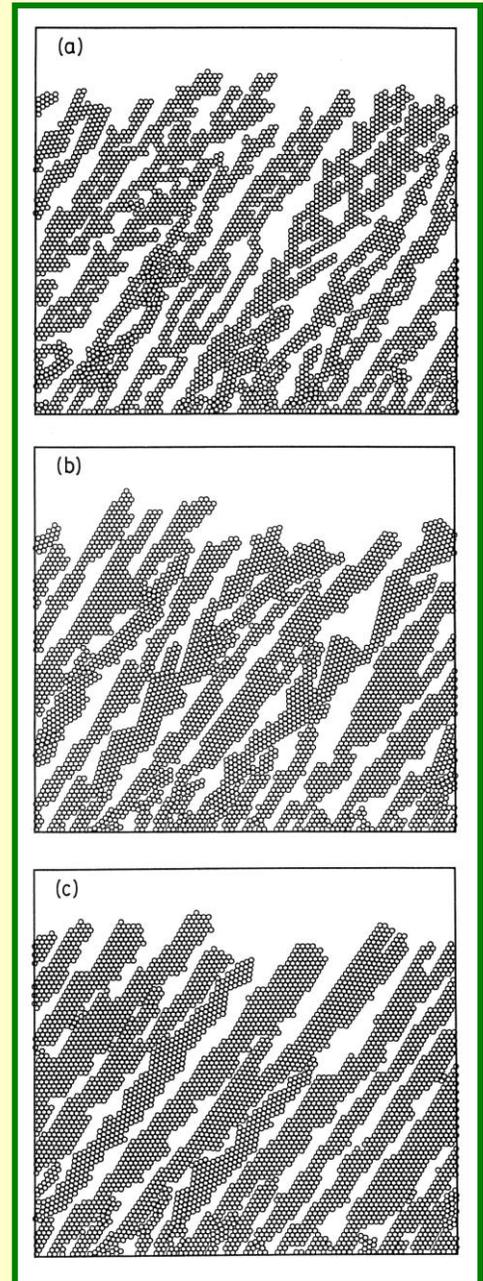
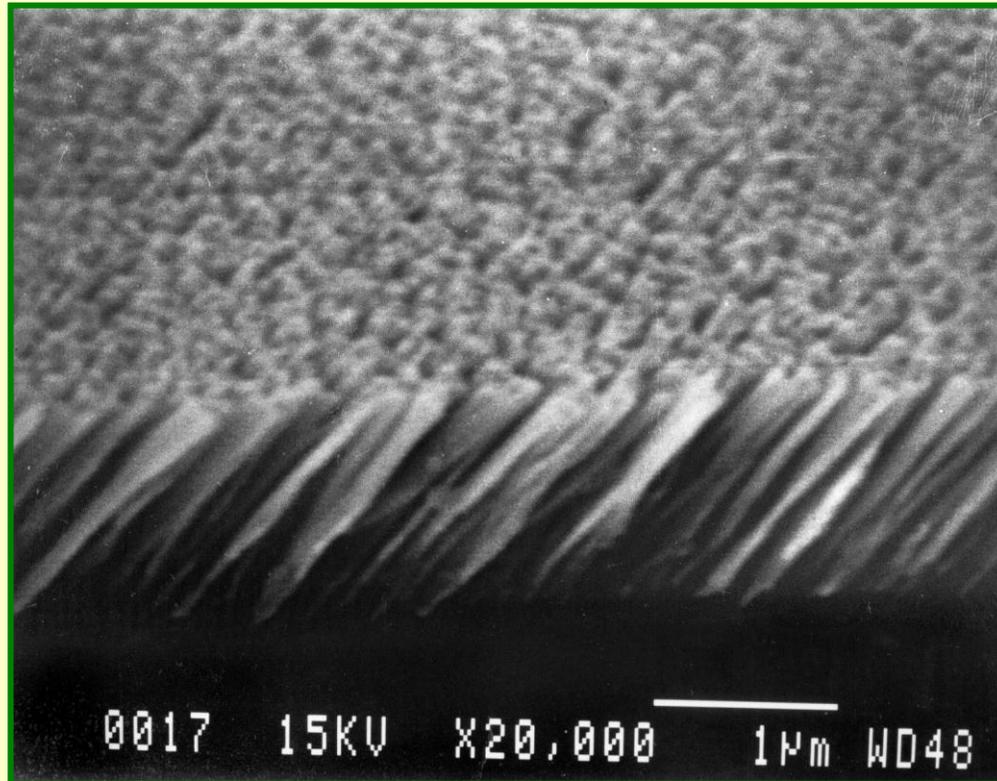
- Cheap
- Some haze





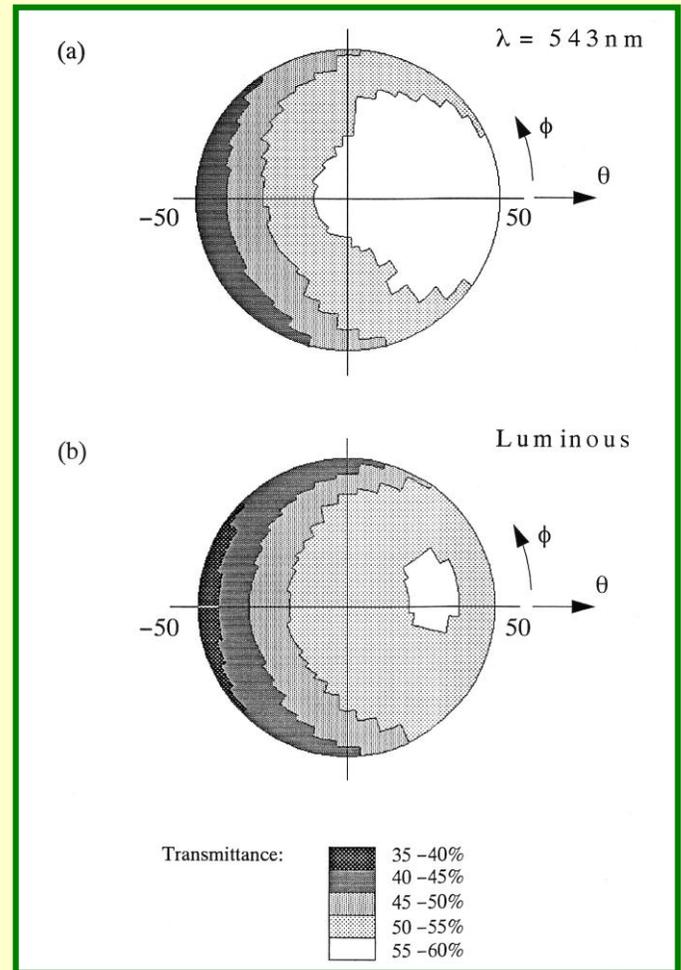
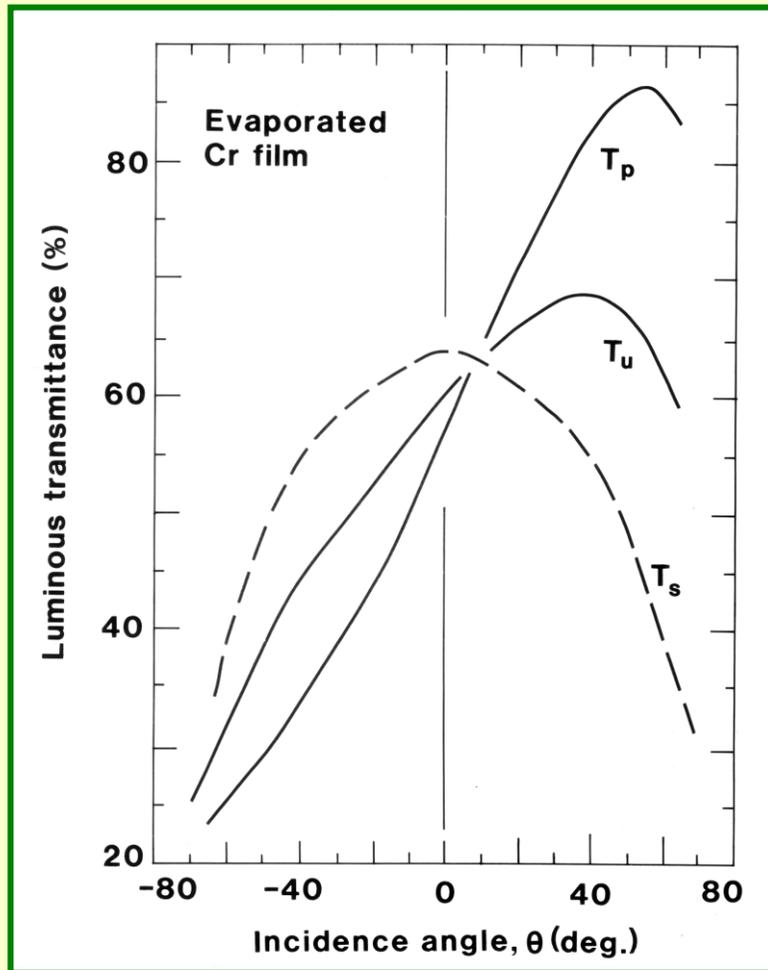
# Angular selective thin films

Modelling →  
SEM of Cr-based film ↓





# Angular selective transmittance





# **Time variability: The chromogenic technologies**

**Photochromic (UV light)**

**Thermochromic (temperature)**

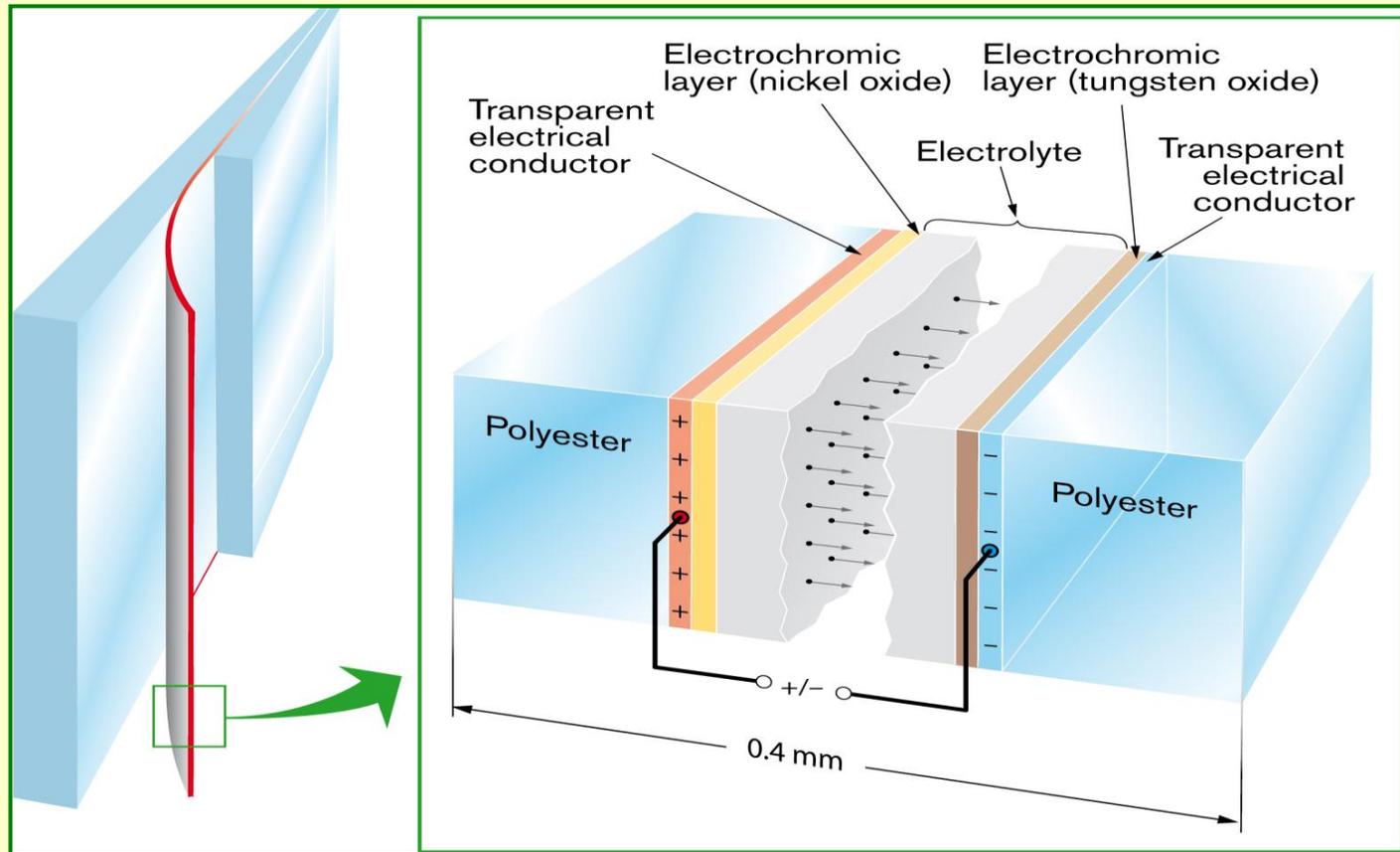
**Electrochromic (electric charge)**

**Gasochromic (reducing/oxidizing gas)**



# Electrochromic (EC) device design

## Thin-film battery with visible charge





# Electrochromics: Specific device designs

## Monolithic:

- All-thin-film
- Glass substrate
  
- *Sage/S.t Gobain*
- *Soladigm*

## Laminated:

- Films/laminate/films
- Glass on PET substrate
  
- *E-control (glass)*
- *GESIMAT (glass)*
- *ChromoGenics (PET)*



# Some implications of the battery model

- Open circuit memory of transmittance
- Intermediate transmittance levels
- Non-instantaneous transmittance changes
- Physical processes at the atomic scale, i.e., no haze
- Color matching by two EC films
- Polymer electrolyte can give added functionality (spall shielding, burglar protection, acoustic damping, thermo-chromism...)



# Six challenges for EC devices

- *EC films: Nanocrystalline & nanoporous*

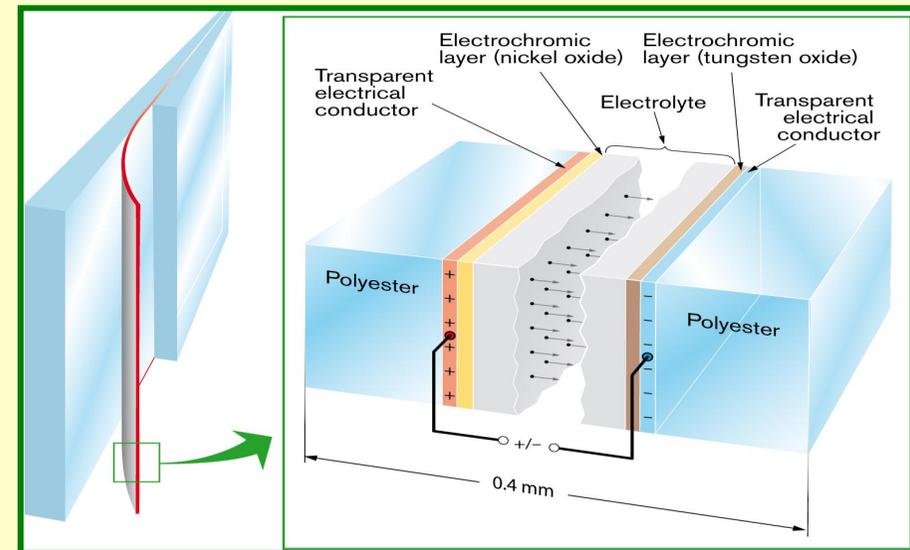
- *Transparent conductor: ~20  $\Omega$ ,  $T \approx 90\%$*

- **Efficient charge insertion/balancing**

- *Electrolyte: good ion conductivity, UV stability, (adhesion)*

- **Long-term durability: Good strategy for voltage & current control**

- *Large-scale manufacturability*



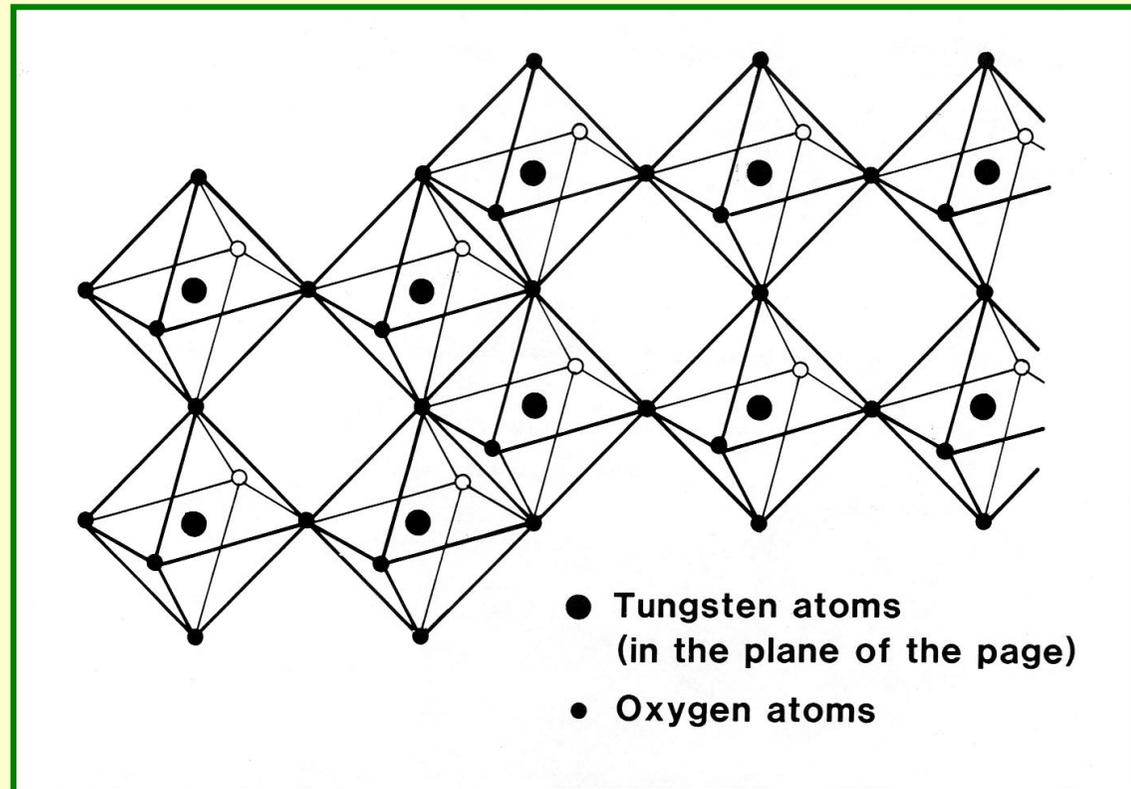


# EC oxides: Unifying feature

The ubiquitous octahedron

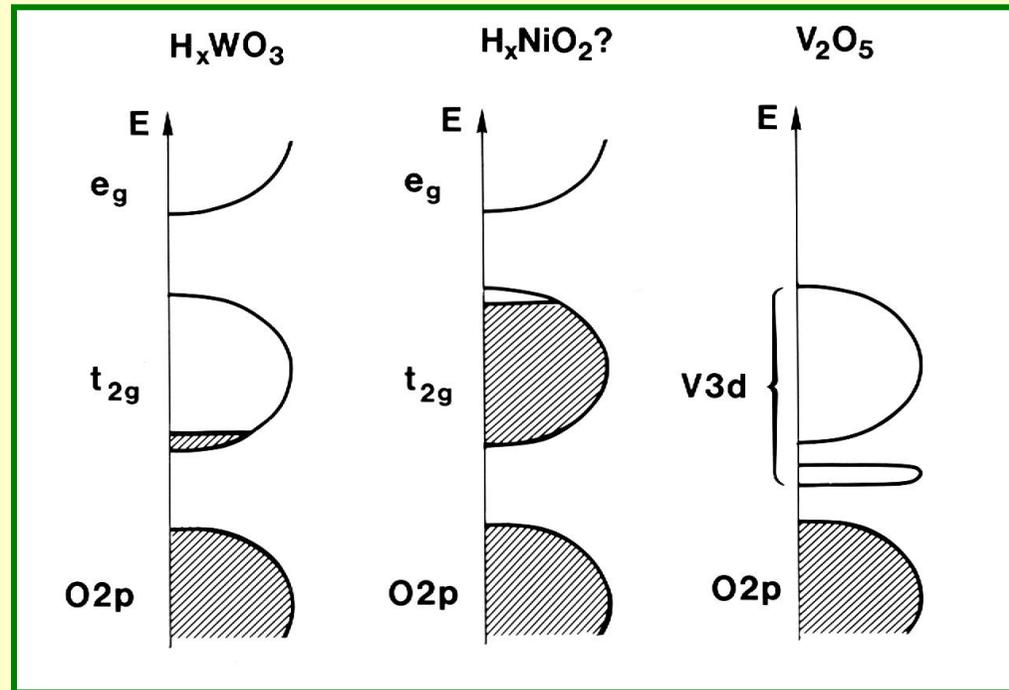
Implications:

- Electronic structure
- Ion diffusion





# EC oxides: Absorption by polarons etc



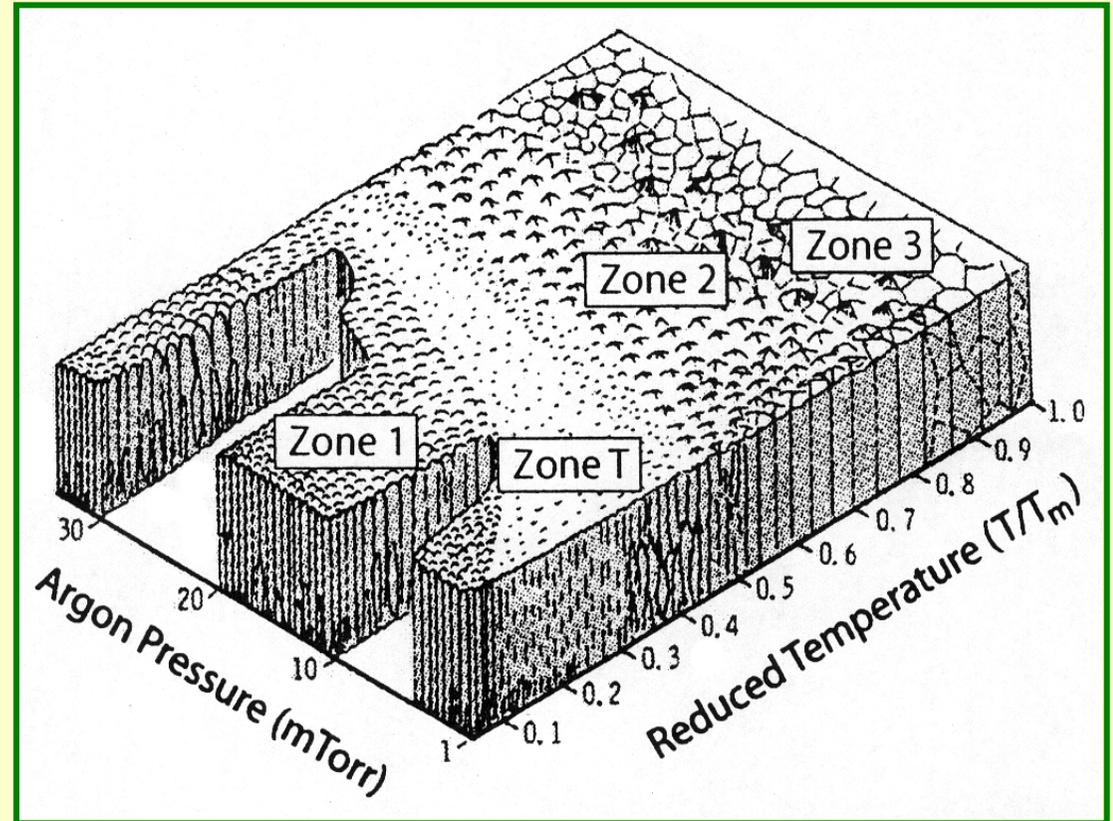
Photon-induced electron transfer between neighboring metal ions ( $i$  and  $j$ ):





# Nanoporosity in sputter deposited films

- Large pressure
- Low temperature

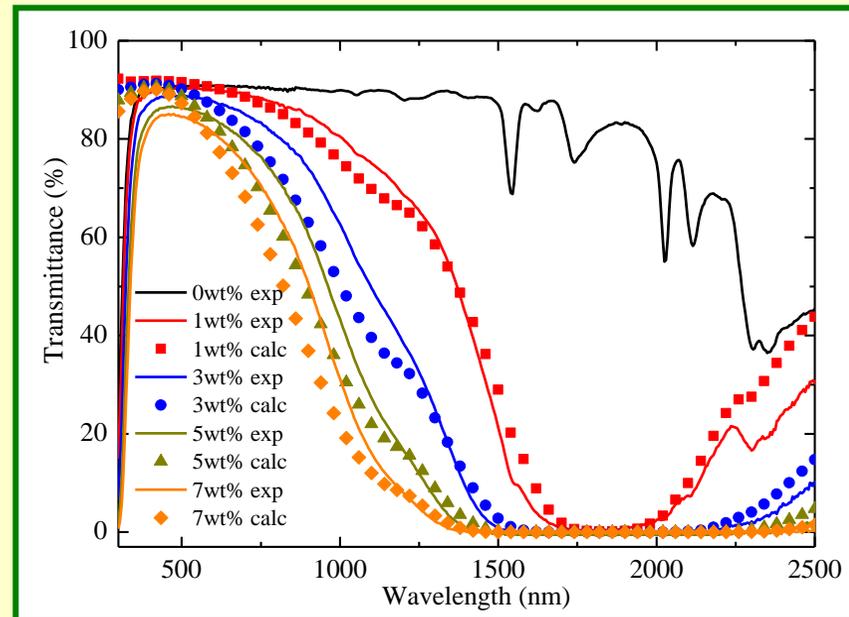
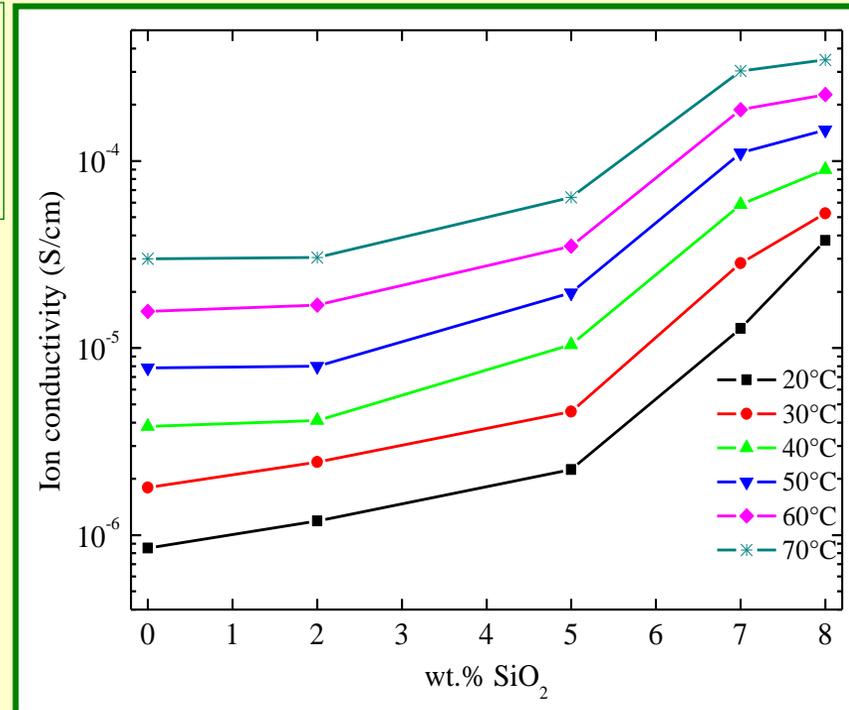




# Polymer development

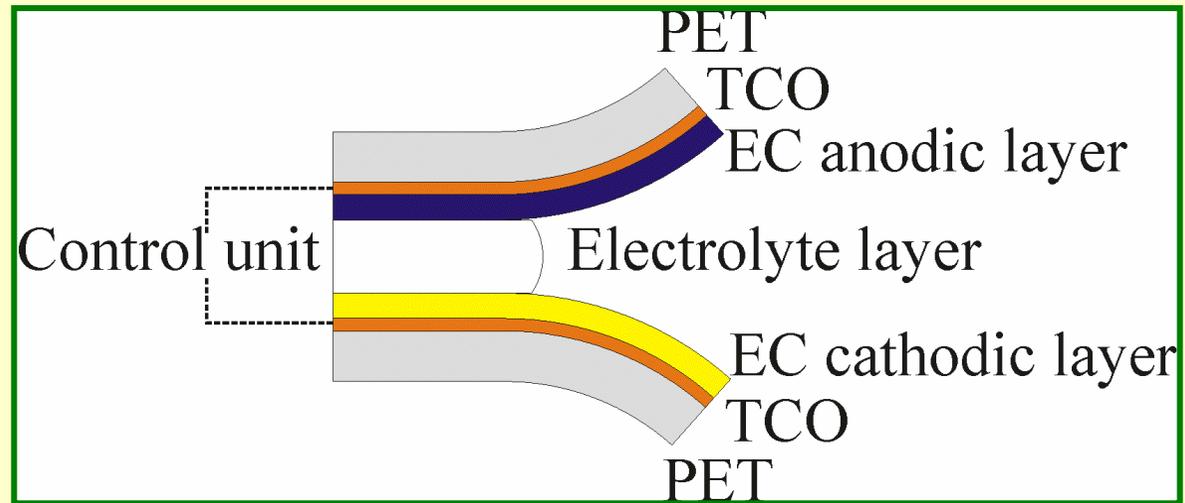
## PEI-LiTFSI with nanoparticles

- Increased ion conductivity with  $\text{SiO}_2$  →
- Near infrared absorption with ITO →





# Electrochromic foil: General design





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# Electrochromic foil: State-of-the-art

PET/ITO

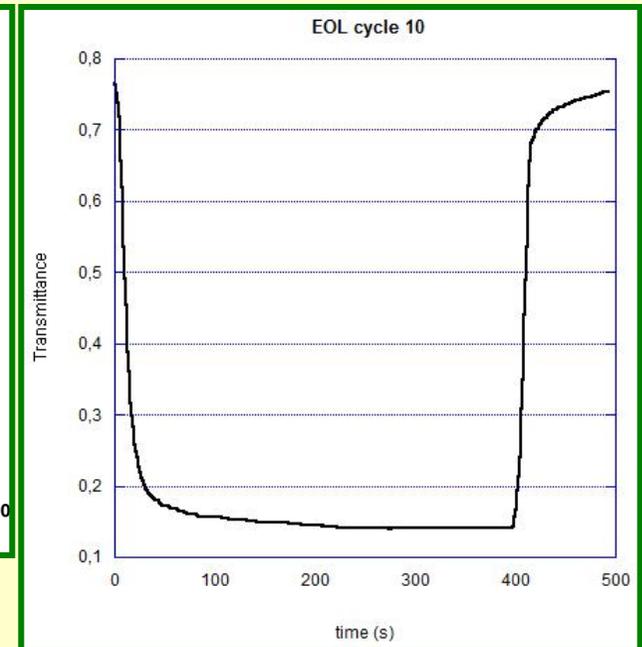
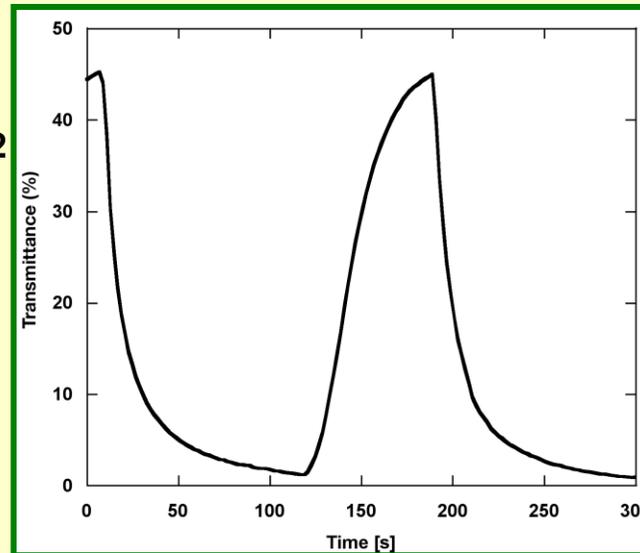
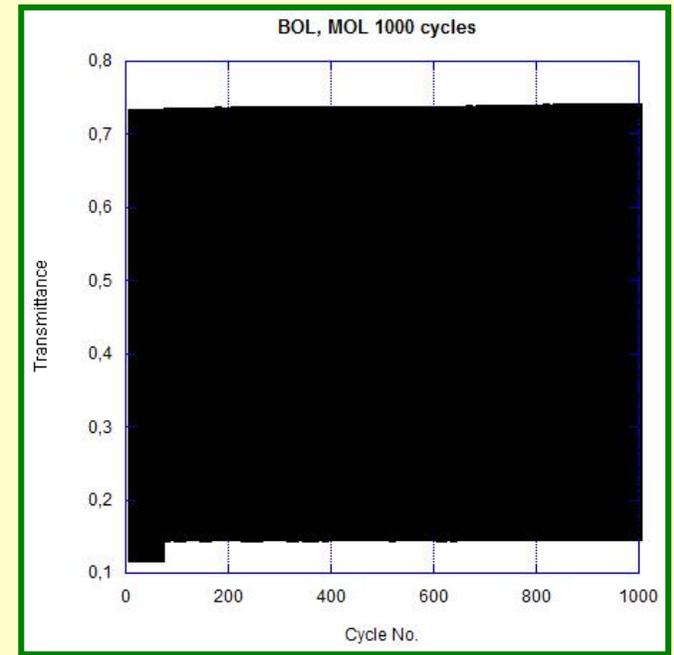
WO<sub>3</sub>

”rubber” electrolyte

”NiO”

ITO/PET

5 x 5 cm<sup>2</sup>



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# Foil-based smart window prototype: 0.8 x 1.8 m<sup>2</sup>





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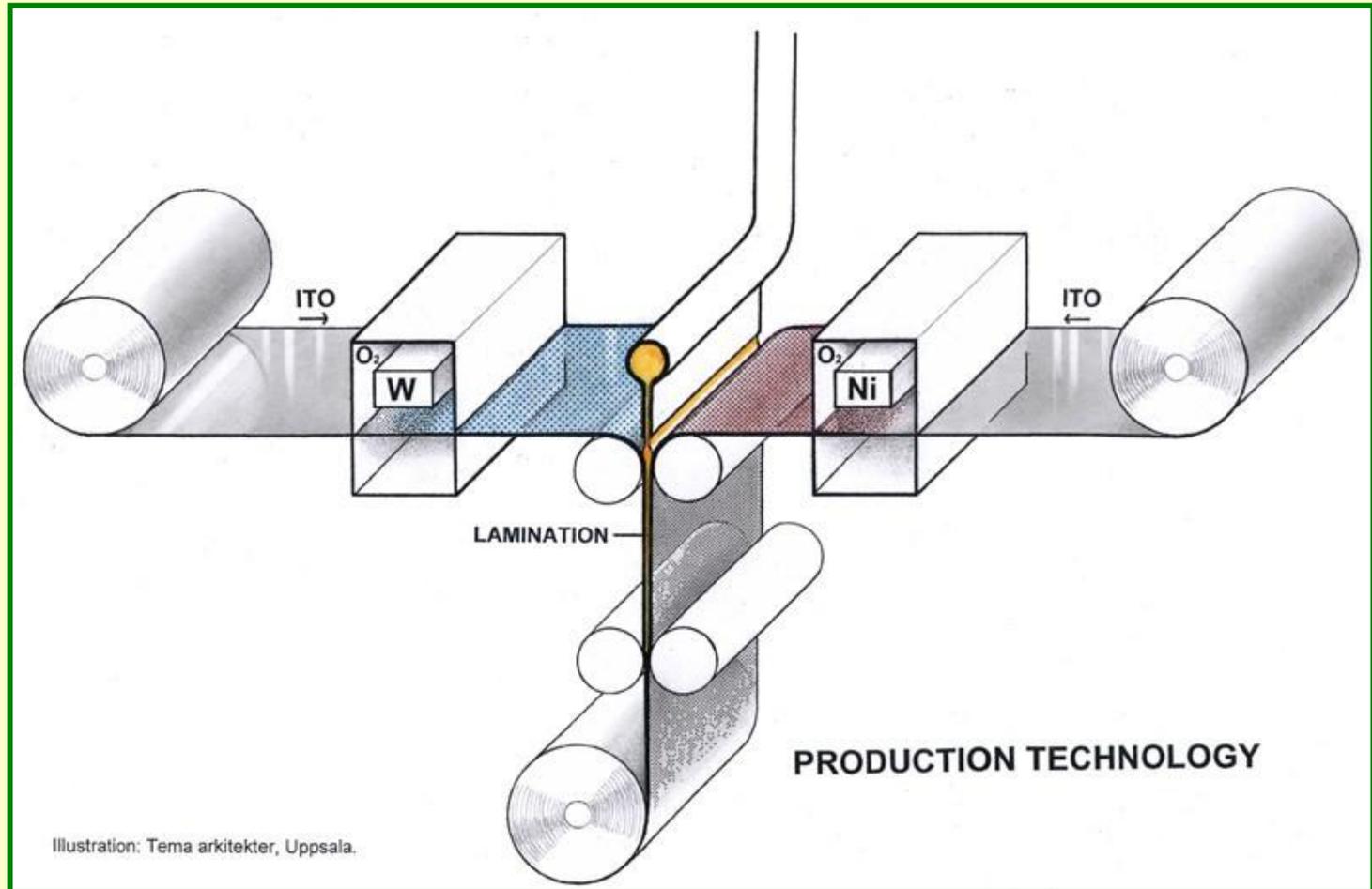
# Smart window, ~25 m<sup>2</sup>



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# Electrochromic foil: R2R manufacturing





# Alternative EC device types

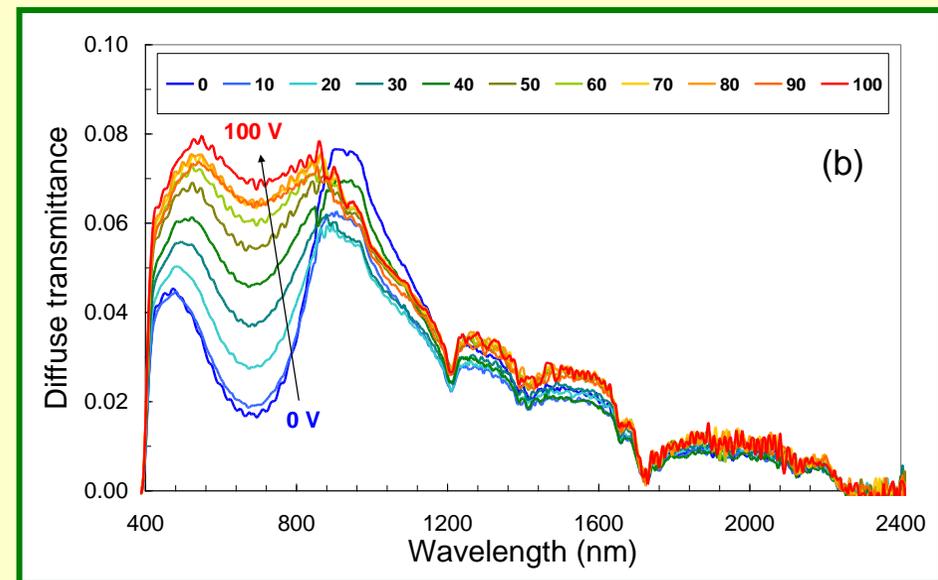
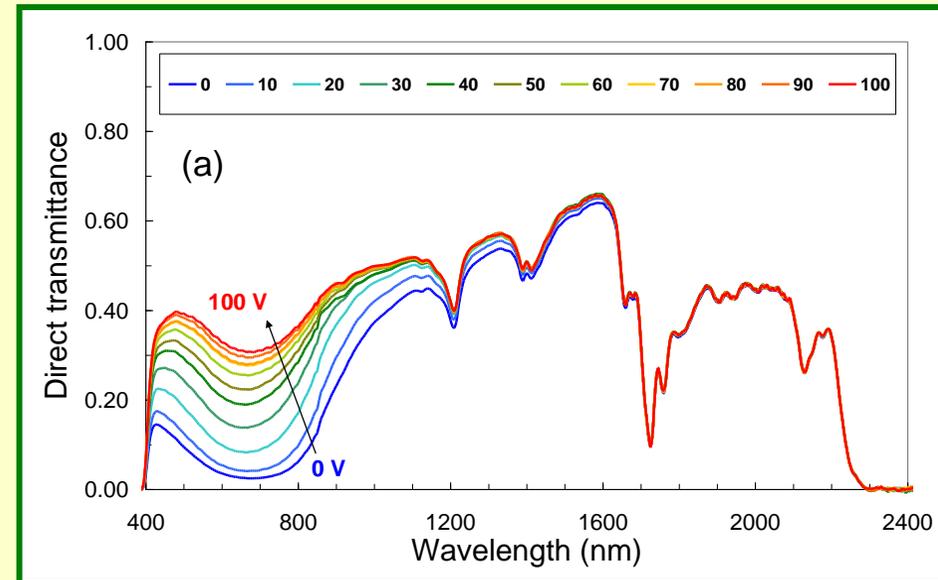
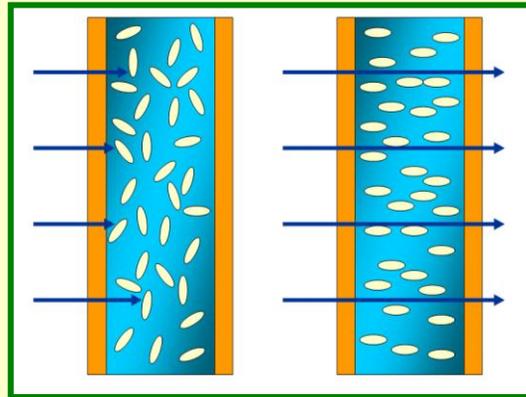
- Metal hydrides
- Polymer dispersed liquid crystals
- **Suspended particle devices**
- Reversible electroplating
- **Variable plasmon absorption in transparent conducting nanoparticles**

.....



# Suspended particle devices

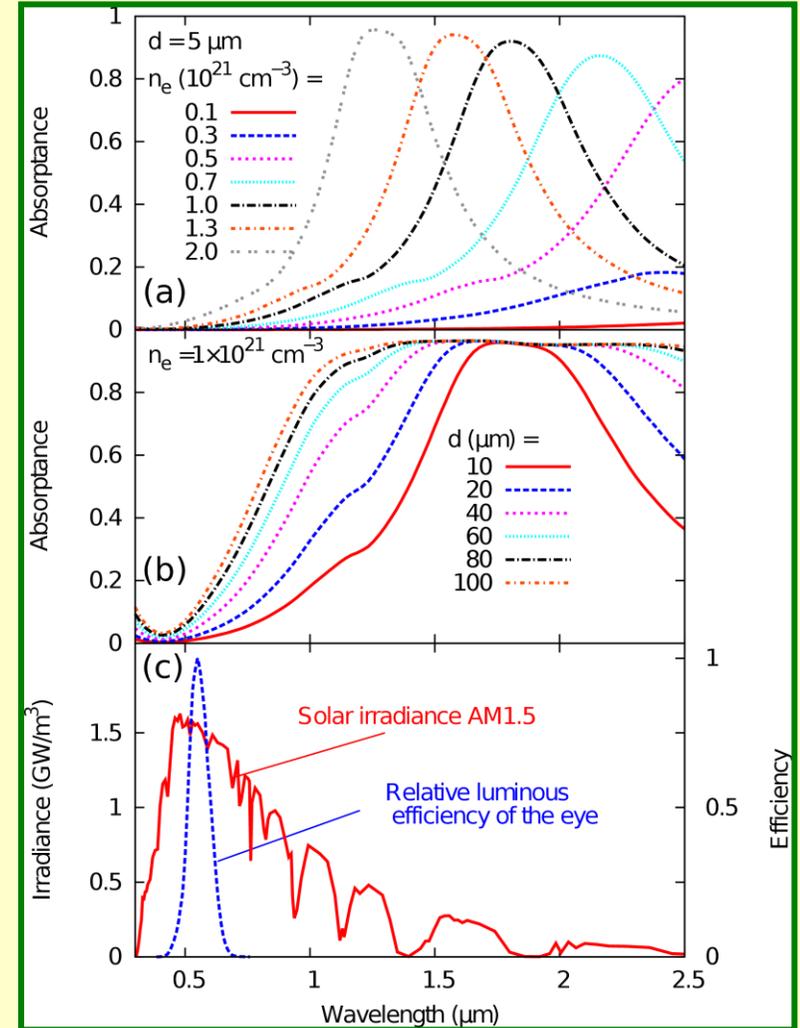
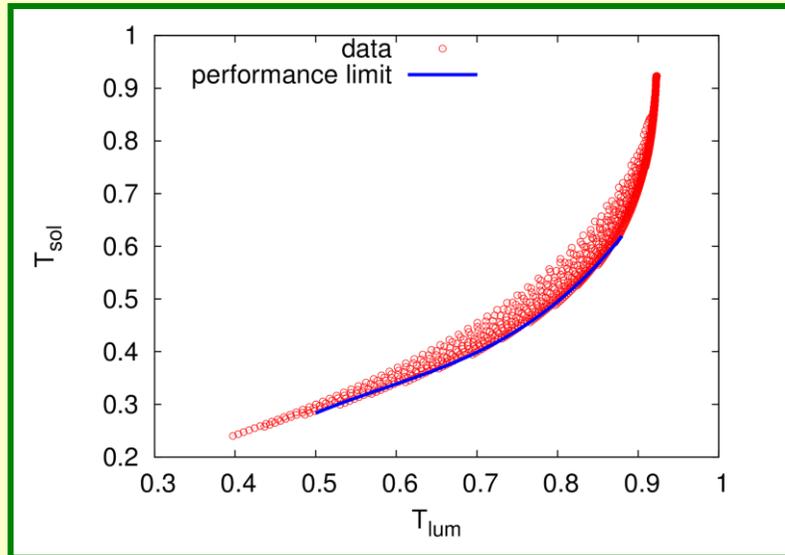
- Modulation of visible light only
- Some scattering





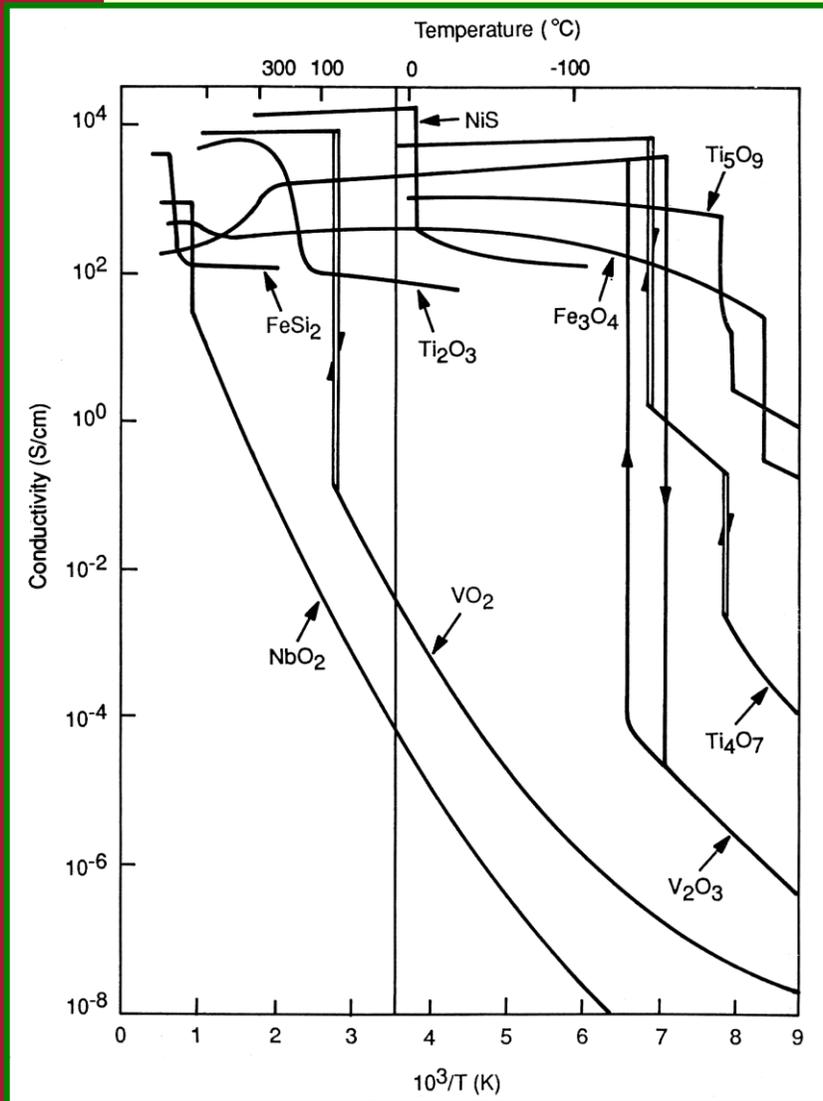
# Variable plasmon absorption

- Calculated data
- 1 vol% ITO in "glass"





# Thermochromism in $\text{VO}_2$



**Low  
temperature:**

- Below  $68^{\circ}\text{C}$
- Semiconducting
- IR-transparent
- Monoclinic

**High  
temperature:**

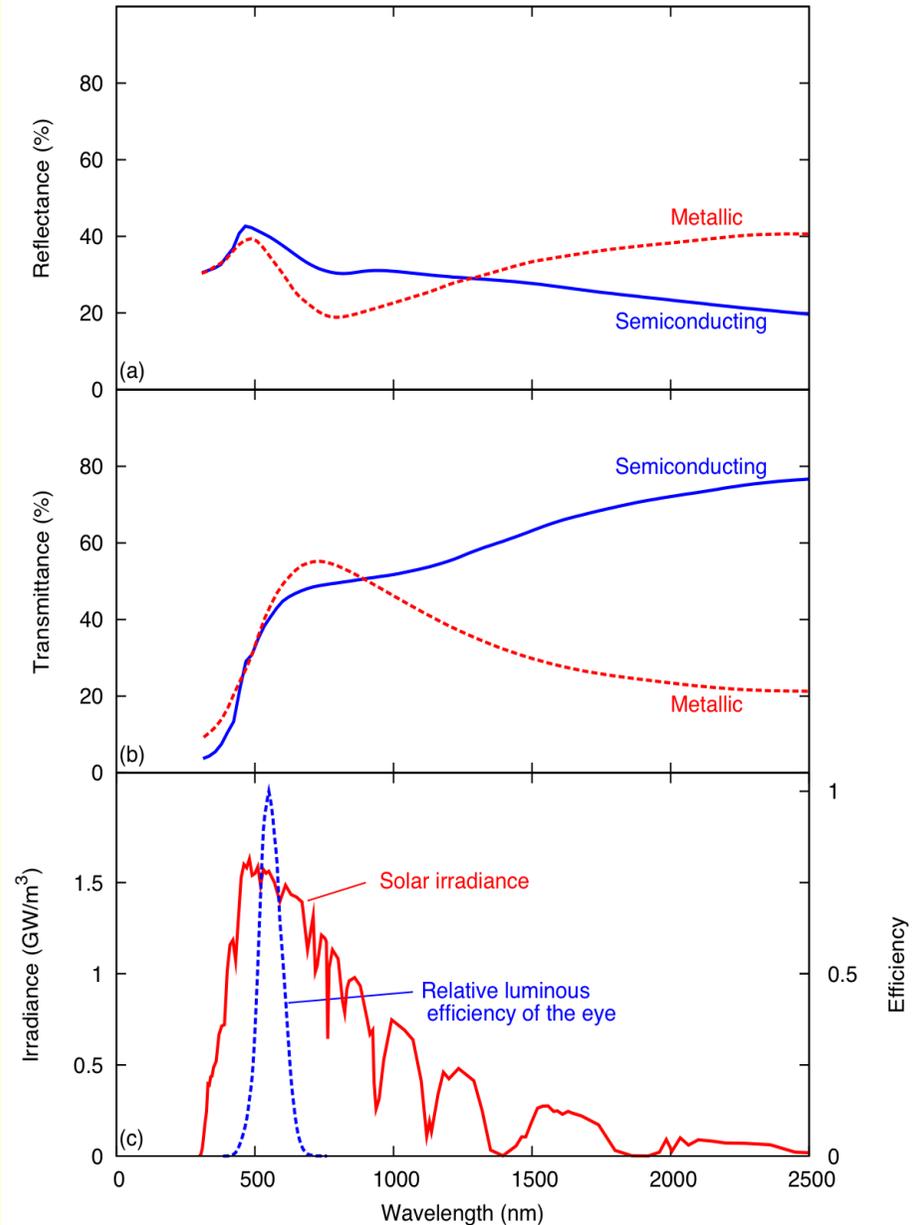
- Above  $68^{\circ}\text{C}$
- Metallic
- IR-reflecting
- Tetragonal



# Thermochromic VO<sub>2</sub> films: What are the issues?

- Too high transition temperature.
- *Dope with W!*
- Too low luminous transmittance.
- *Dope with Mg!*
- Too low solar modulation.
- *Use nanoparticles!*

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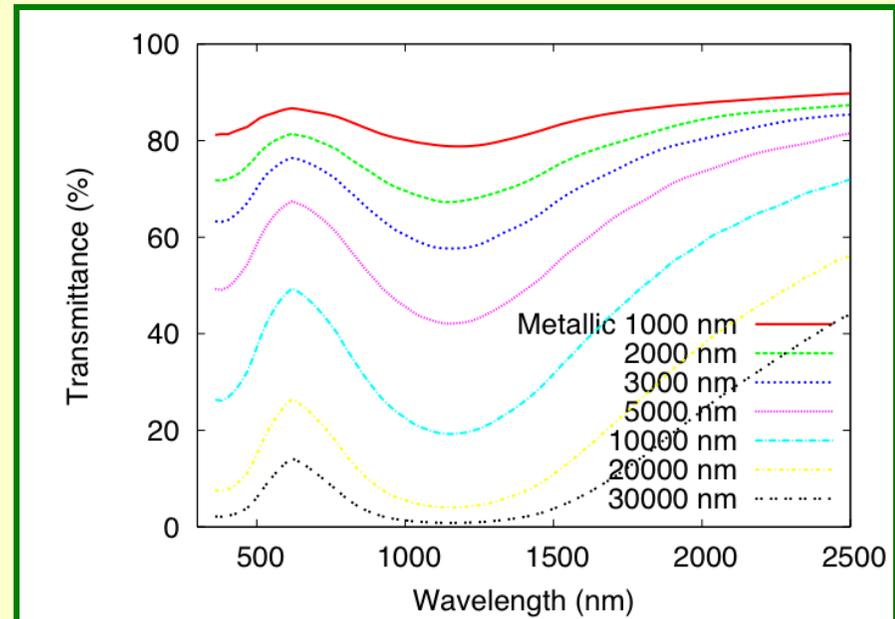
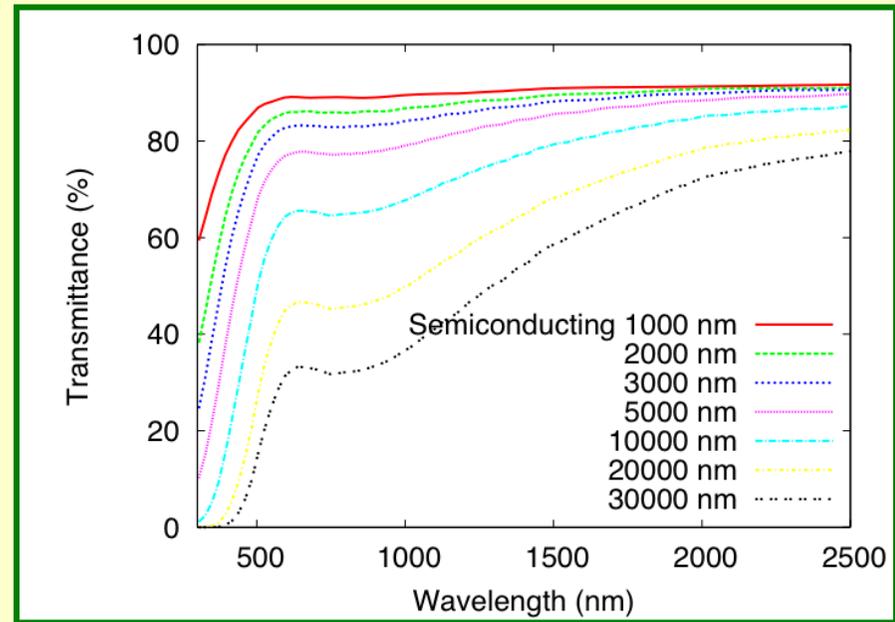


# Thermochromism in $\text{VO}_2$ nanoparticles

1 vol%  $\text{VO}_2$  in dielectric  
host

•Transparent  
at low temperature

•NIR absorbing  
at high temperature

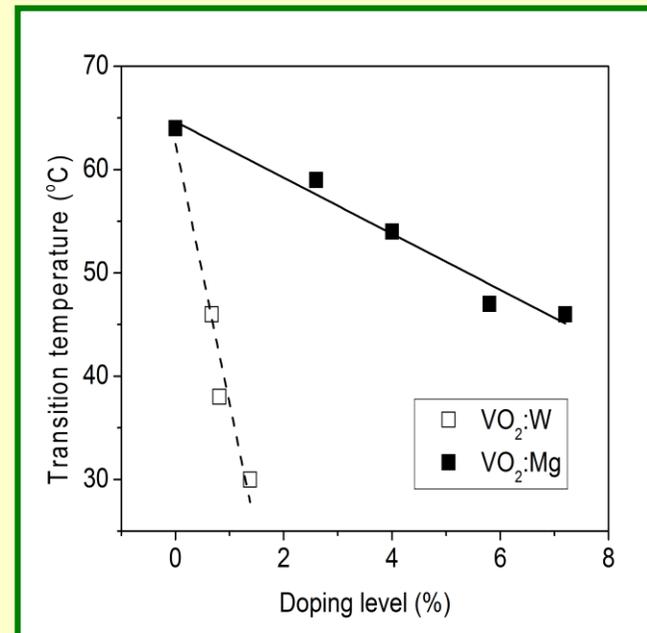
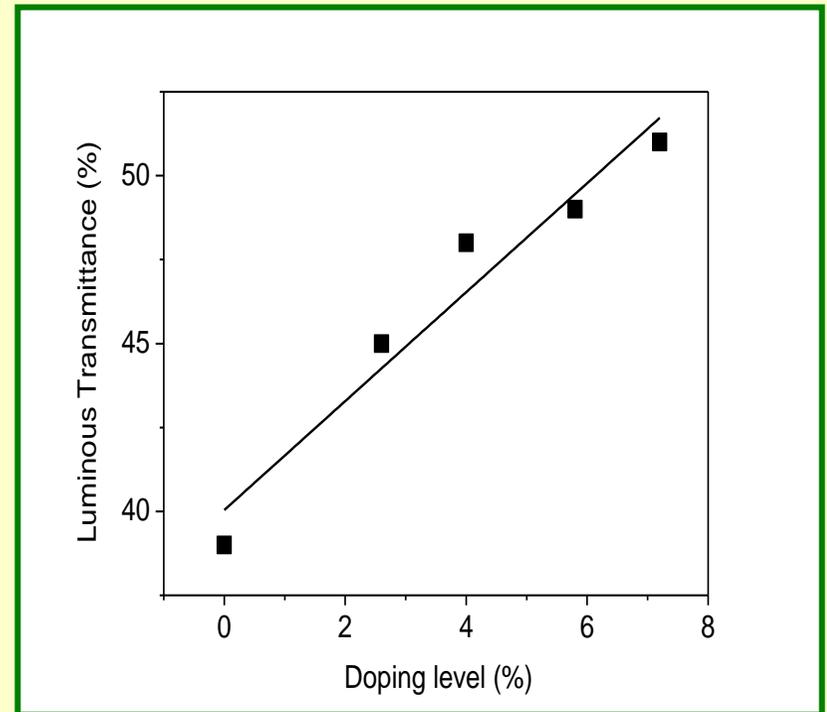




# Optimization of $\text{VO}_2$ for window applications

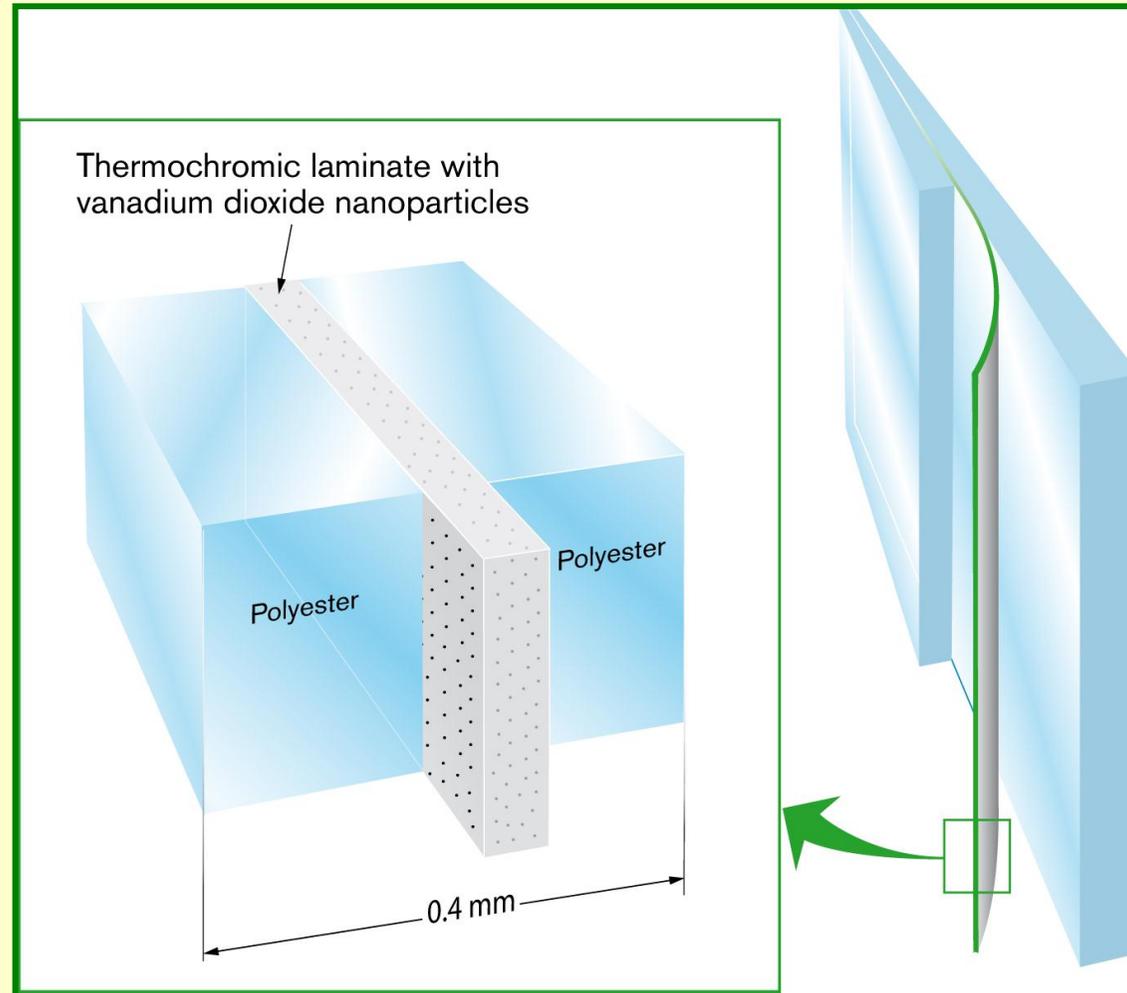
Luminous transmittance is increased by Mg doping →

Transition temperature is decreased by W doping →





# Possible implementation of nanothermochromism





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# The future of buildings??

Membrane architecture + EC foil



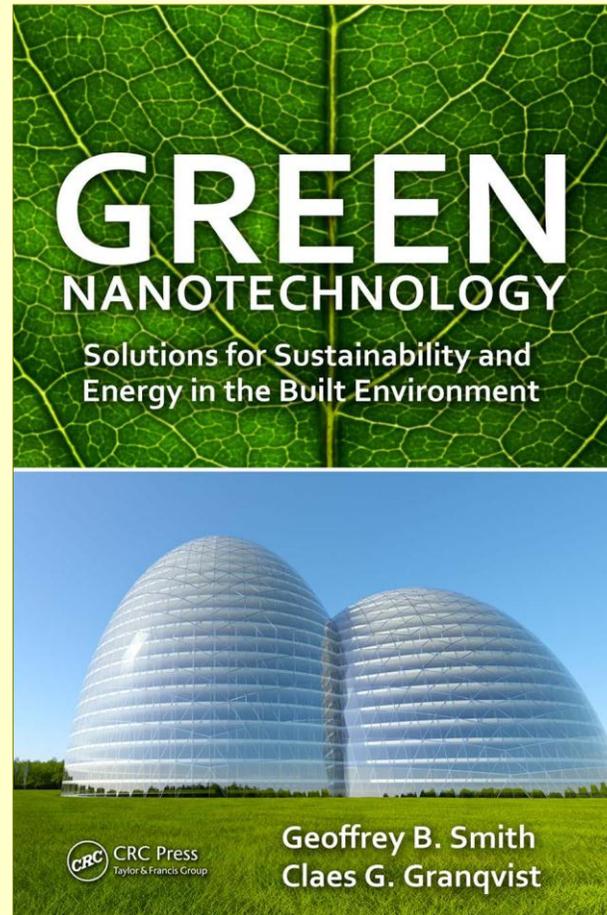
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# Towards a solution for the energy/CO<sub>2</sub> problem

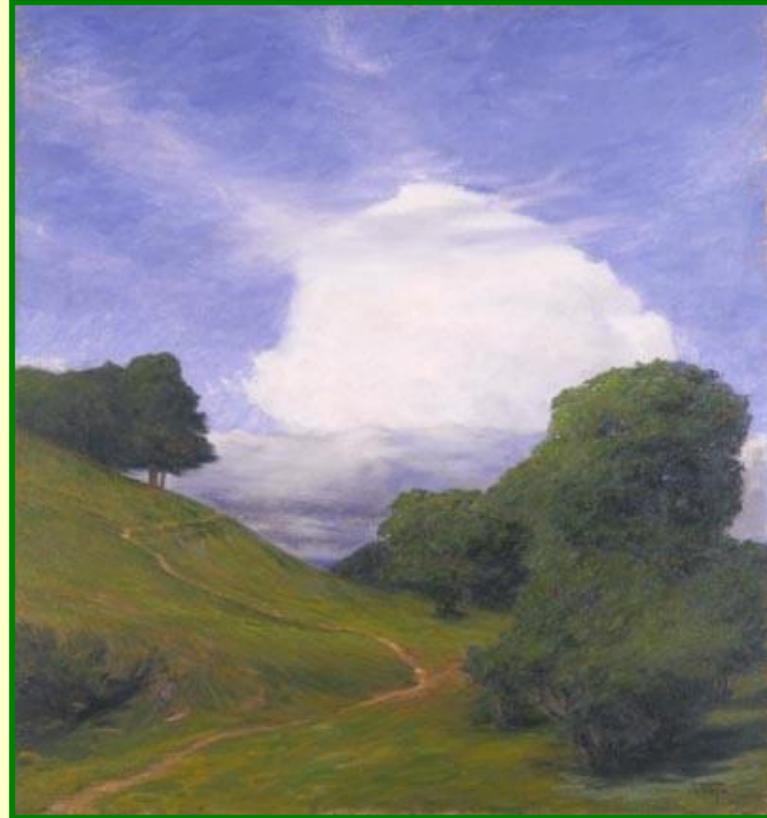
## Green NanoTechnology:



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**Thank you!**

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