





## **Directions to Hotel Bethlehem**

437 Main Street, Bethlehem, PA  
(610) 625-5000



### **From Route 22:**

From Route 22 East or West, take Route 378 exit in Bethlehem. Route 378 heads only south. Take Exit 3 for "Center City / Historic Bethlehem." Turn left at the stop sign, then turn left at the traffic light onto Broad Street. At the first traffic light, turn right onto Main Street. After approximately ¼ mile, the Hotel Bethlehem will be on your right.

### **From Route 78:**

From Route 78 East or West, take exit 67 for PA-412 toward Hellertown/Bethlehem. Turn right onto PA-412. After 1.5 miles, bear right to stay on 412 (which becomes Third Street). After another 1.8 miles, turn right onto PA-378 (Wyandotte Street). Go over the bridge. Immediately after the bridge, take the exit for Main Street. Turn left at the traffic light. The Hotel Bethlehem will be on your immediate left.

(Alternately, from Route 78 West in New Jersey, take the exit for Route 22 in Phillipsburg, then follow directions from Route 22 above.)

### **From Philadelphia and Southern New Jersey:**

Take the Northeast Extension (Route 476) of the Pennsylvania Turnpike north to exit 56 (Allentown). After the toll booth, take Route 22 East. Then follow directions from Route 22 above.

## **Directions to Rauch Business Center from Hotel Bethlehem**

Turn left out of the parking lot onto Main Street. Make the first right onto Market Street, then turn right onto New Street. New Street dead-ends one block later; turn right at the stop sign onto Church Street, then take the first left onto Sakon Place. Follow the road around to the left, then turn right onto New Street. Cross the traffic light, go over the Fahy Bridge, and continue until it dead-ends at Morton Street. Turn right onto Taylor Street. Rauch Business Center is 2 blocks ahead, across East Packer Ave. Enter through the glass double doors facing Taylor Street.

## **Directions to Bethlehem Brew Works**

Bethlehem Brew Works, site of the pre-symposium networking dinner, is located just two blocks north of Hotel Bethlehem on Main Street. There are several nearby parking garages, and metered street parking is also available (free after 6pm).