

BALLY BLOCK www.butcherblock.com

Automation of Product Transfer Process Bally Block is a major manufacturer of premium “Butcher Block” and other hardwood products. Problem: As hardwood is processed, there is a mix of usable hardwood rails and scrap lumber. The widths can vary from paper thin to 1 3/4”, and lengths from 48” to 192”. As this mix of usable and scrap lumber exits the gang rip saw it needs to be segregated and routed appropriately.