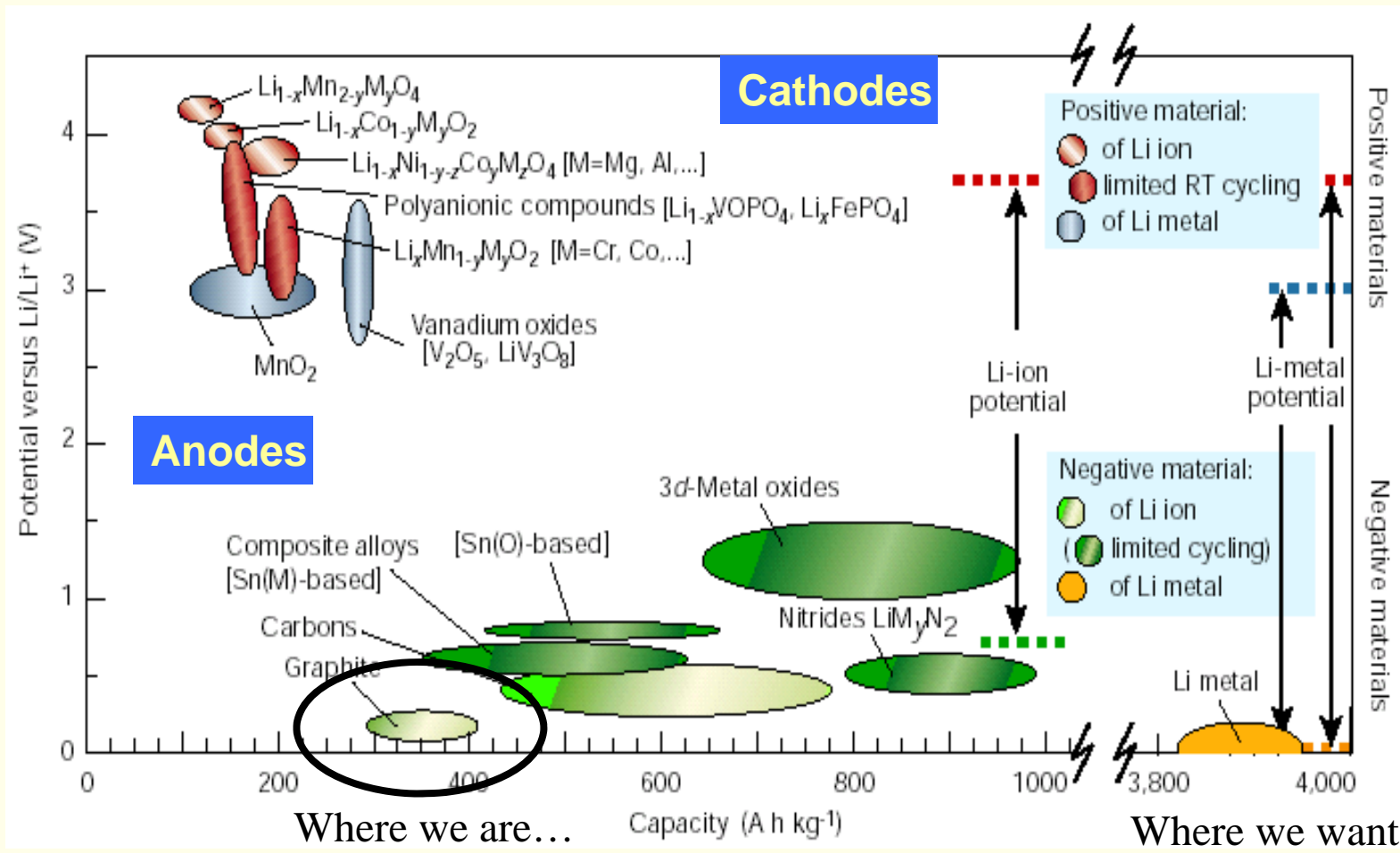


Ion Conducting Glasses for Use in Batteries 2: Glassy Solid Electrolytes

Steve W. Martin

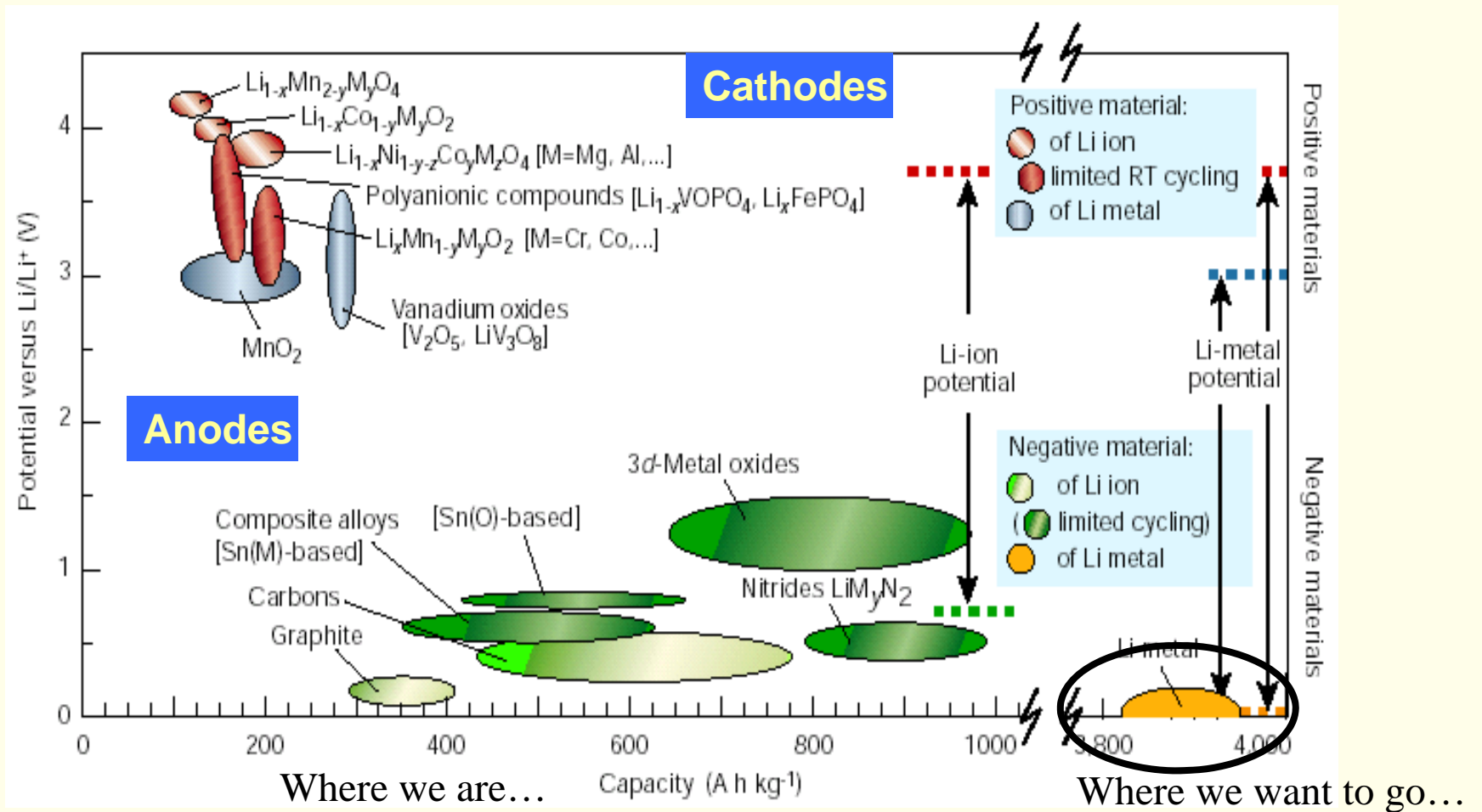
*Department of Materials Science & Engineering
Iowa State University of Science & Technology*

Anode and Cathode Combinations Determine the Voltage and Energy Density of Lithium Batteries



J.M. Tarascon, M. Armand, *Nature*, 414, 15 (2001) 359

Anode and Cathode Combinations Determine the Voltage and Energy Density of Lithium Batteries

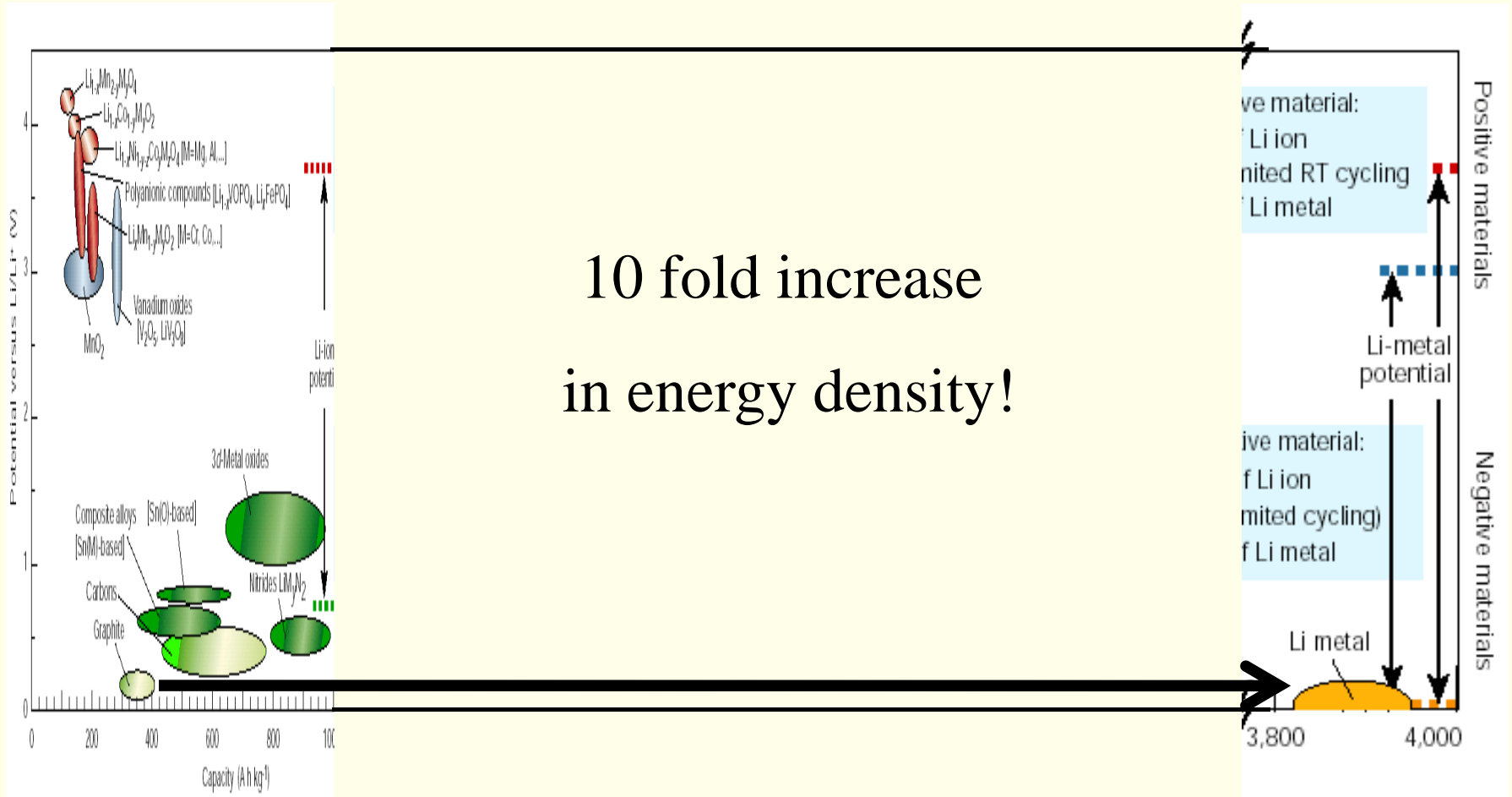


J.M. Tarascon, M. Armand, *Nature*, 414, 15 (2001) 359

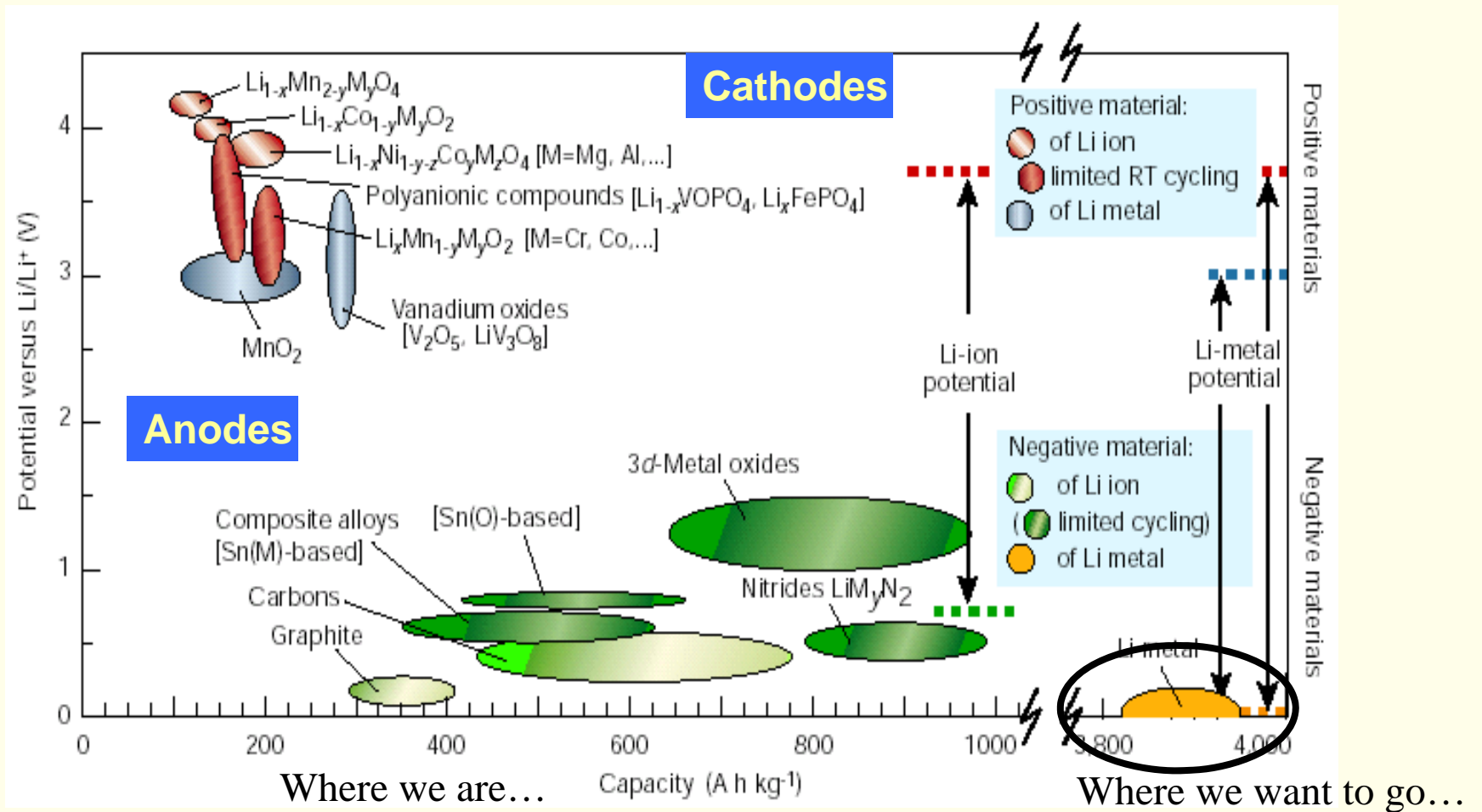
Just for comparison...

Where we are...

Where we can go...



Anode and Cathode Combinations Determine the Voltage and Energy Density of Lithium Batteries

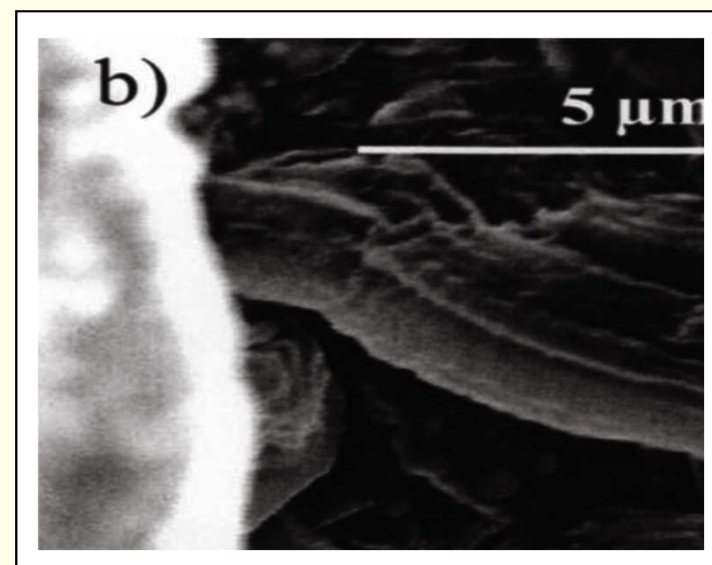
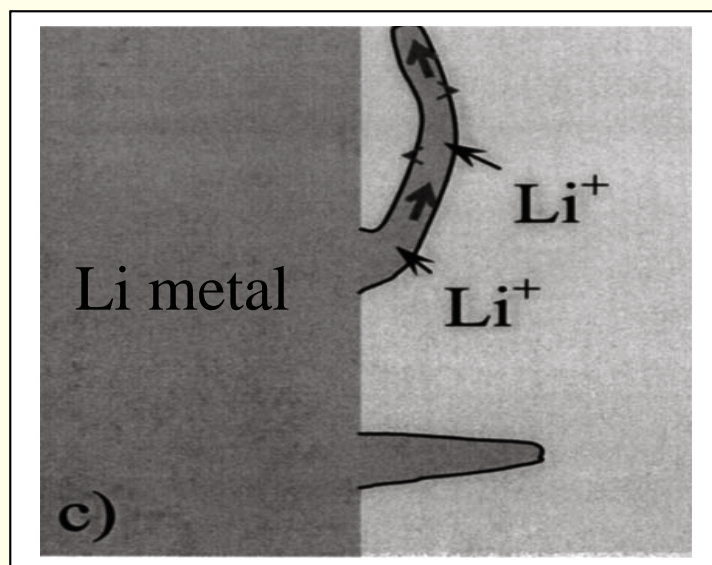


J.M. Tarascon, M. Armand, *Nature*, 414, 15 (2001) 359

So... Why Li-Air Batteries?

- Because today's Li batteries use Li_1C_6 as the Anode
- And the Cathode, Li_1CoO_2 , is equally less energy dense
- Comparison....
- Gasoline: $\text{C}_8\text{H}_{18} + 12 \frac{1}{2} \text{O}_2 \rightarrow 8\text{CO}_2 + 9\text{H}_2\text{O} + \text{Energy}$
- 44,400 J/g C_8H_{18}
- Li: $\sim 4,000 \text{ mAhr/g} \times 3,600 \text{ sec/hr} \times \sim 4 \text{ V} = 57,600 \text{ J/g Li}$
- *Gasoline and Li are comparably energy dense*
- Compare...
- Graphite: $\sim 400 \text{ mAhr/g} \times 3,600 \text{ sec/hr} \times \sim 4 \text{ V} = 5,760 \text{ J/g}$

Safety...Lithium Dendrites in Li ion Batteries



Non-epitaxial deposition of lithium after each cycle leads to the growth of uneven “fingers” or dendrites of lithium

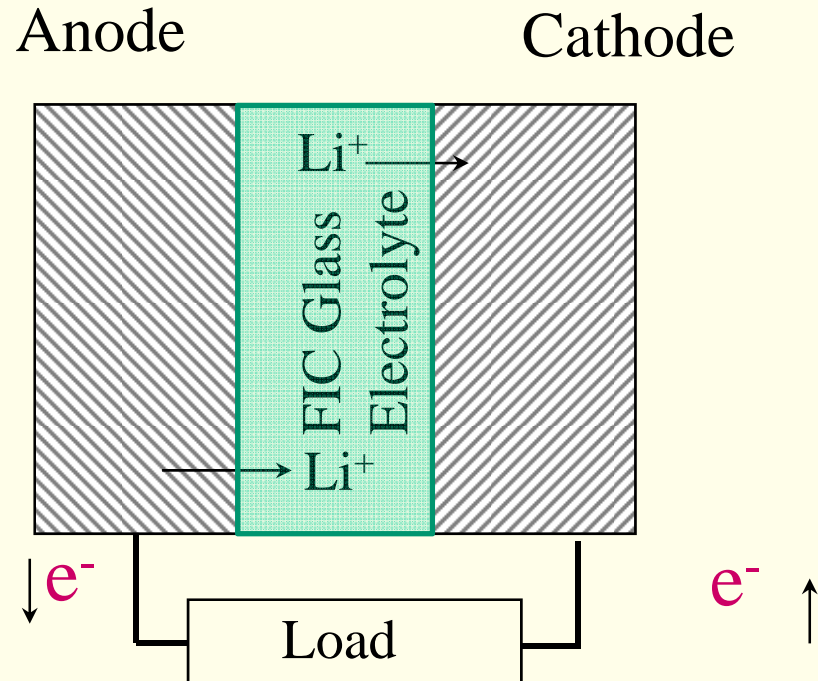
Internal dendrites can cause short circuits of the battery

M. Dolle et al. Electrochemical and Solid-State Letters, 5(12) (2002)A286

Applications of Ion Conducting Glasses

Solid electrolytes in Lithium Batteries

- Solid state Li-cells
 - No liquids
 - Lightweight
 - High voltage
 - Wide ΔT
 - Thin film form
- Solid state electrolyte
 - High $\sigma_{d.c.}$
 - $>10^{-3}(\Omega\text{cm})^{-1}$
 - Stability to Li
 - Wide voltage window



Glassy Solid Electrolytes

- Using highly conducting glasses in solid state batteries
 - Increases safety?
 - By mitigating lithium dendrite formation
 - Increases energy density?
 - By enabling lithium metal (or similar high activity) anodes
 - Reduces cost?
 - By simplifying design and using lower cost materials

Fast Ion (Li^+) Conducting Sulfide Glasses

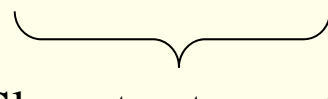
- Typical glass compositions

- Lithium salt + + glass former + additives

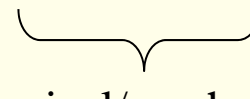
Lithium modifier



Mobile cations



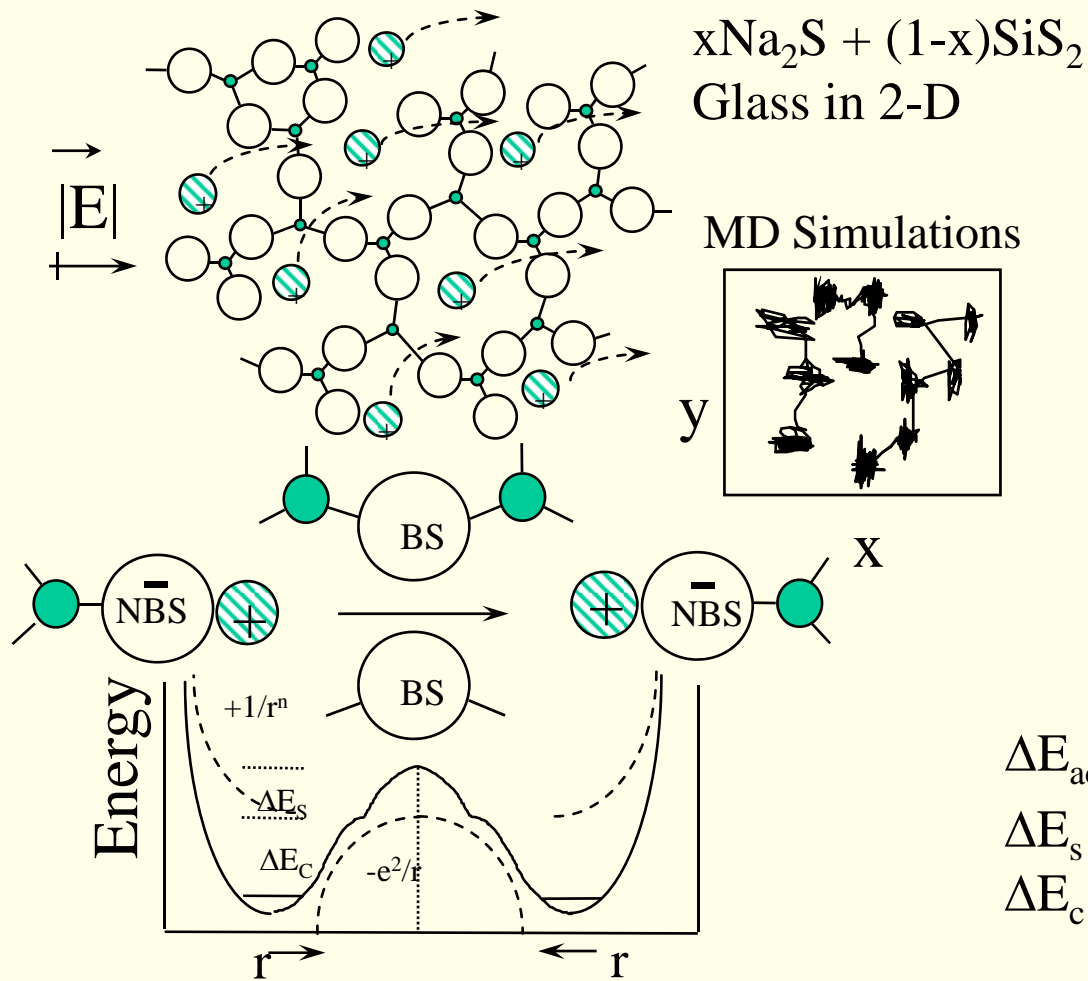
Glass structure



Chemical/mechanical/
electrochemical durability

- $\text{LiI} + \text{Li}_2\text{S} + \text{SiS}_2, \text{B}_2\text{S}_3, \text{GeS}_2 \dots$
 - $\text{LiI} + \text{Li}_2\text{S} + \text{GeS}_2 + \text{Ga}_2\text{S}_3, \text{La}_2\text{S}_3, \text{ZrS}_2 \dots$
 - $\text{LiI} + \text{Li}_2\text{S} + \text{GeS}_2 + \text{GeO}_2 + \dots$

Ionic Conduction in Glass



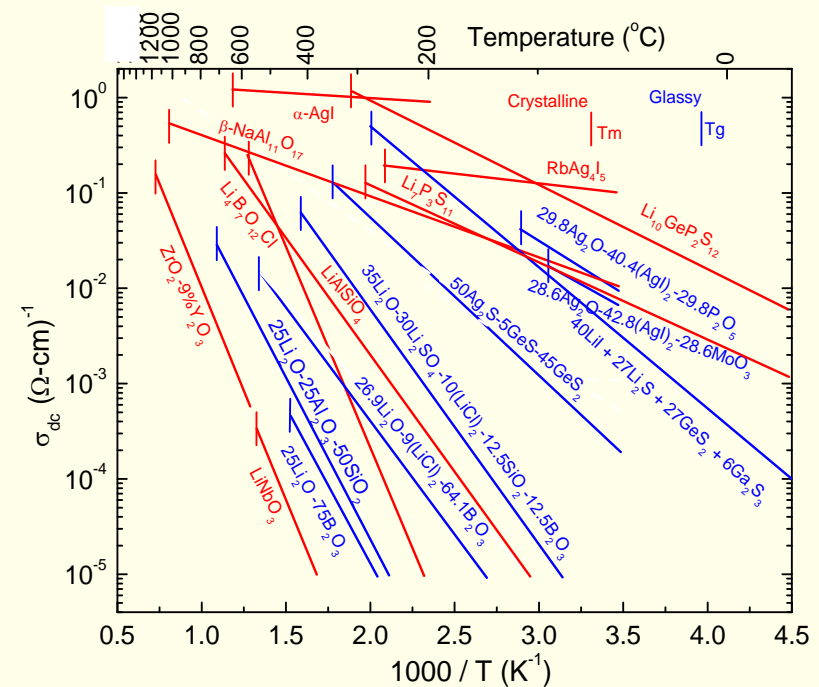
$$\Delta E_{\text{act}} = \Delta E_s + \Delta E_c$$

$\Delta E_s = \text{Strain Energy}$

$\Delta E_c = \text{Coulomb Energy}$

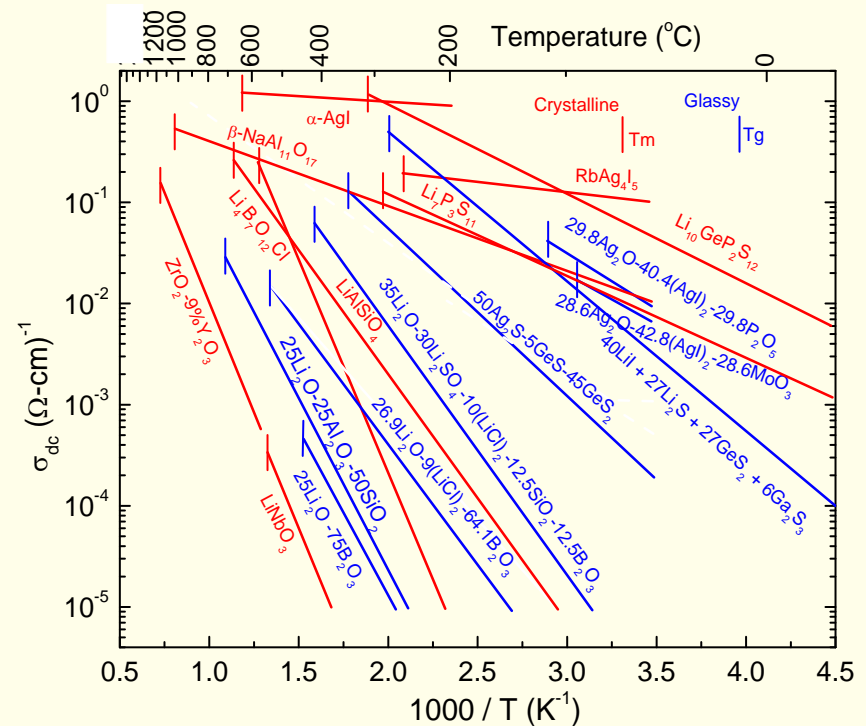
Ionic Conduction in Glass

- $\sigma = neZ\mu$
 - N is the number density
 - eZ is the charge, +1 most of the time
 - μ is the mobility
- Now what are common values of?
 - $n \sim \# M^+/\text{cm}^3$?



Ionic Conduction in Glass

- $\sigma = neZ\mu$
 - N is the number density
 - eZ is the charge, +1 most of the time
 - μ is the mobility
- Now what are common values of?
 - $n \sim 10^{22} \text{ M}^+/\text{cm}^3$
 - $\sigma \sim \# (\Omega\text{cm})^{-1}$?



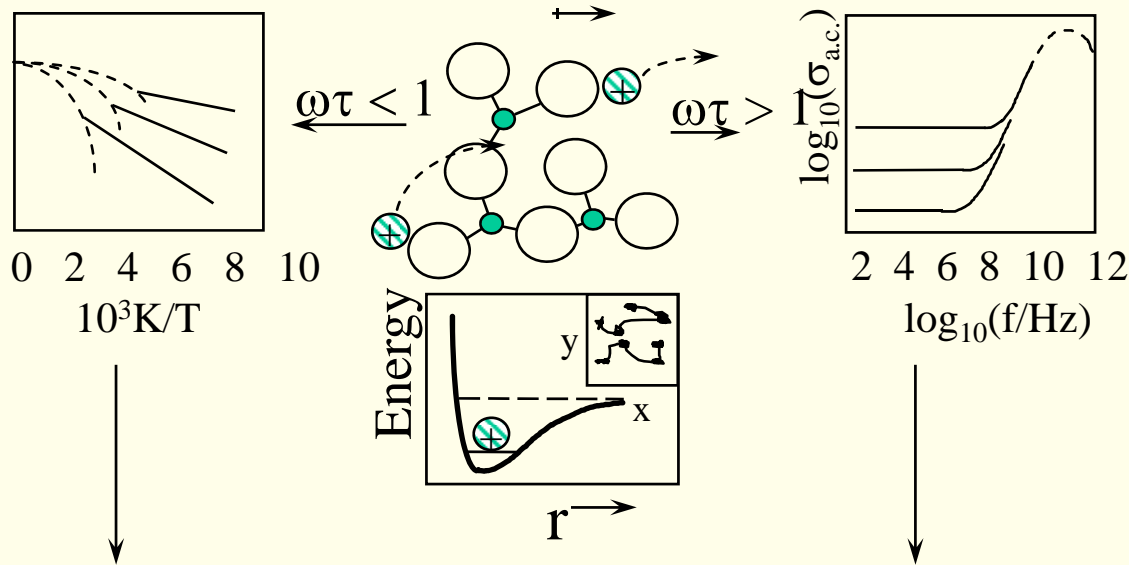
Ionic Conduction in Glass

- $\sigma = neZ\mu$
 - N is the number density
 - eZ is the charge, +1 most of the time
 - μ is the mobility
- Common values
 - $n \sim 10^{22} \text{ M}^+/\text{cm}^3$
 - $\sigma \sim 10^{-6} (\Omega\text{cm})^{-1}$
- What does this give for
 - $\mu \sim \# \text{ cm}^2/\text{V-sec}$
- $\sigma(T) = \sigma_0 \exp(-\Delta E_a/RT)$
- The d.c. conductivity is “Arrhenius”

Ionic Conduction in Glass

- $\sigma = neZ\mu$
 - N is the number density
 - eZ is the charge, +1 most of the time
 - μ is the mobility
- Take
 - $n \sim 10^{22} \text{ M}^+/\text{cm}^3$
 - $\sigma \sim 10^{-3} (\Omega\text{cm})^{-1}$
 - $\mu \sim 10^{-6} \text{ cm}^2/\text{V-sec}$
- Compare Si
 - $\mu \sim 10^{+3} \text{ cm}^2/\text{V-sec}$
 - e^- are 10^9 times more mobile
- $\sigma(T) = \sigma_o \exp(-\Delta E_a/RT)$
- The d.c. conductivity is “Arrhenius”

AC versus DC ionic conductivity



D.C. Conductivity

Charles - Polarization/Diffusion

Anderson/Stuart - Coulomb & Strain Energies

Moynihan/Macedo - Debye &

Faulkenhagen Theory

Ravaine/Souquet - Weak Electrolyte

Malugani- AgI Micro domains

Ingram - Cluster Pathways

Elliott - Local Structure/Diffusion

Controlled Relaxation

A.C. Conductivity

Jonscher - Universal Response

Ngai - Coupling Theory

Moynihan - Modulus

Dyre - Power Law

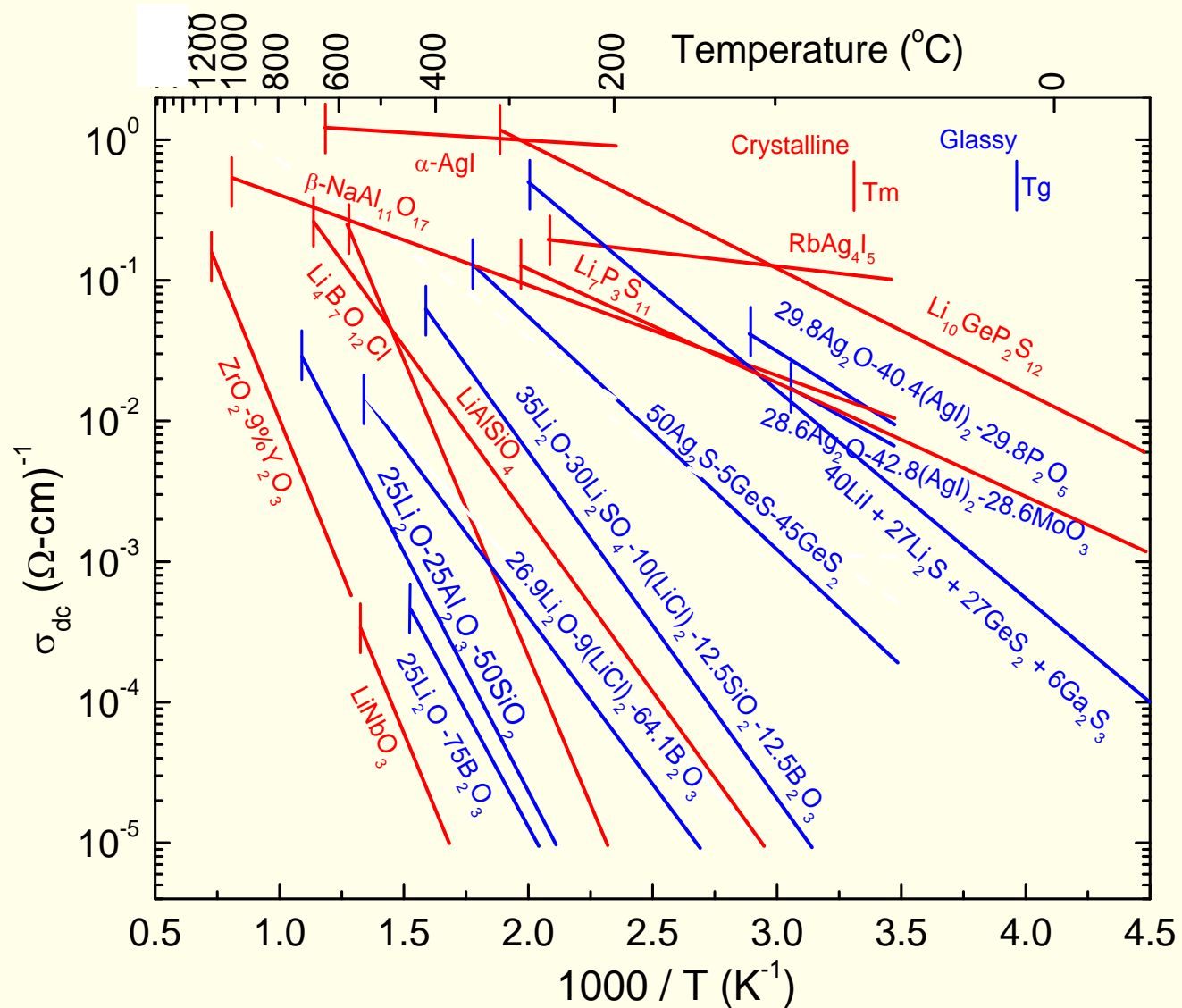
Funke - Jump Relaxation

Dieterich/Bunde -

Coulomb Interaction

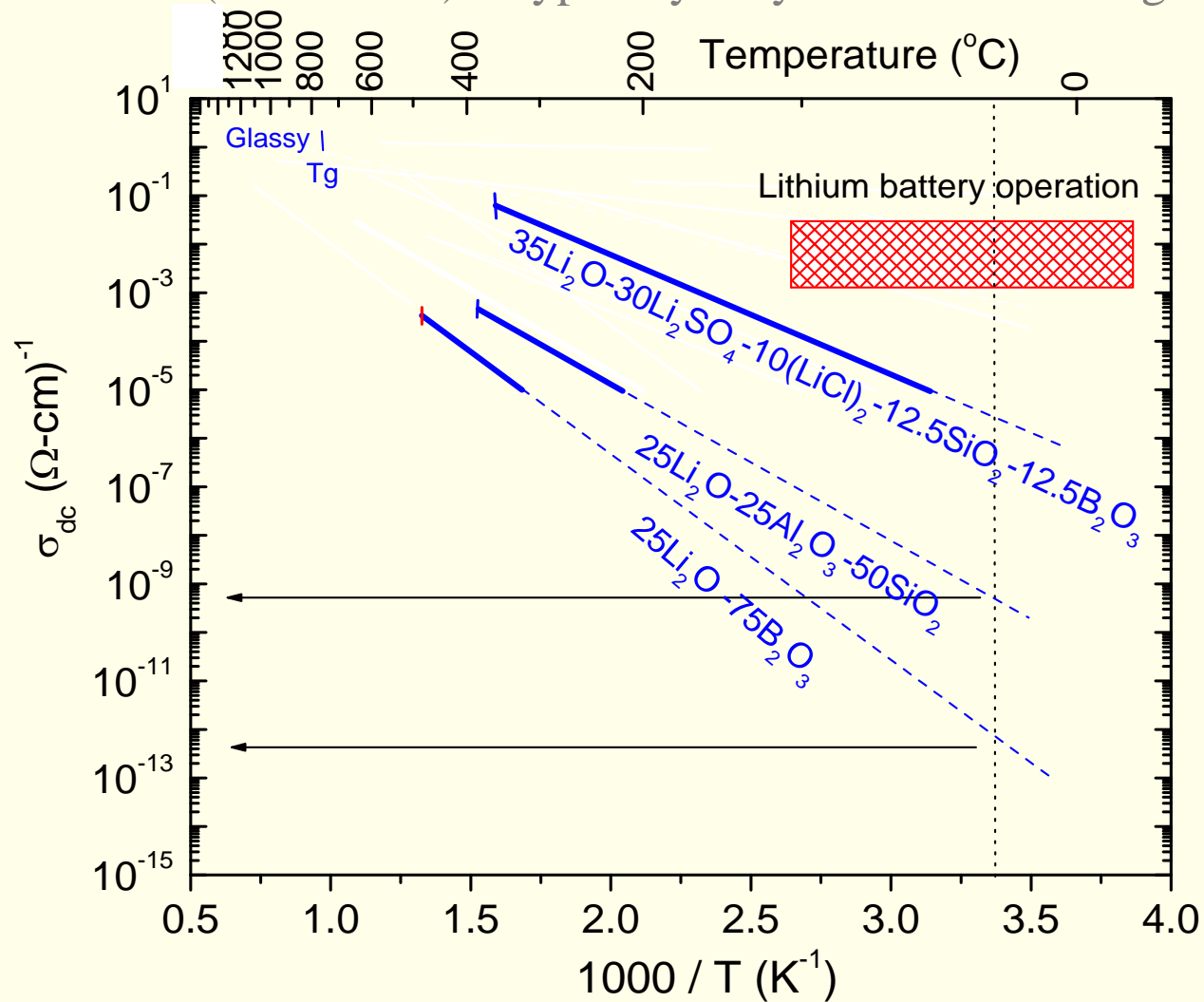
Elliott - Diffusion-Pathways

Arrhenius Ionic Conductivity...

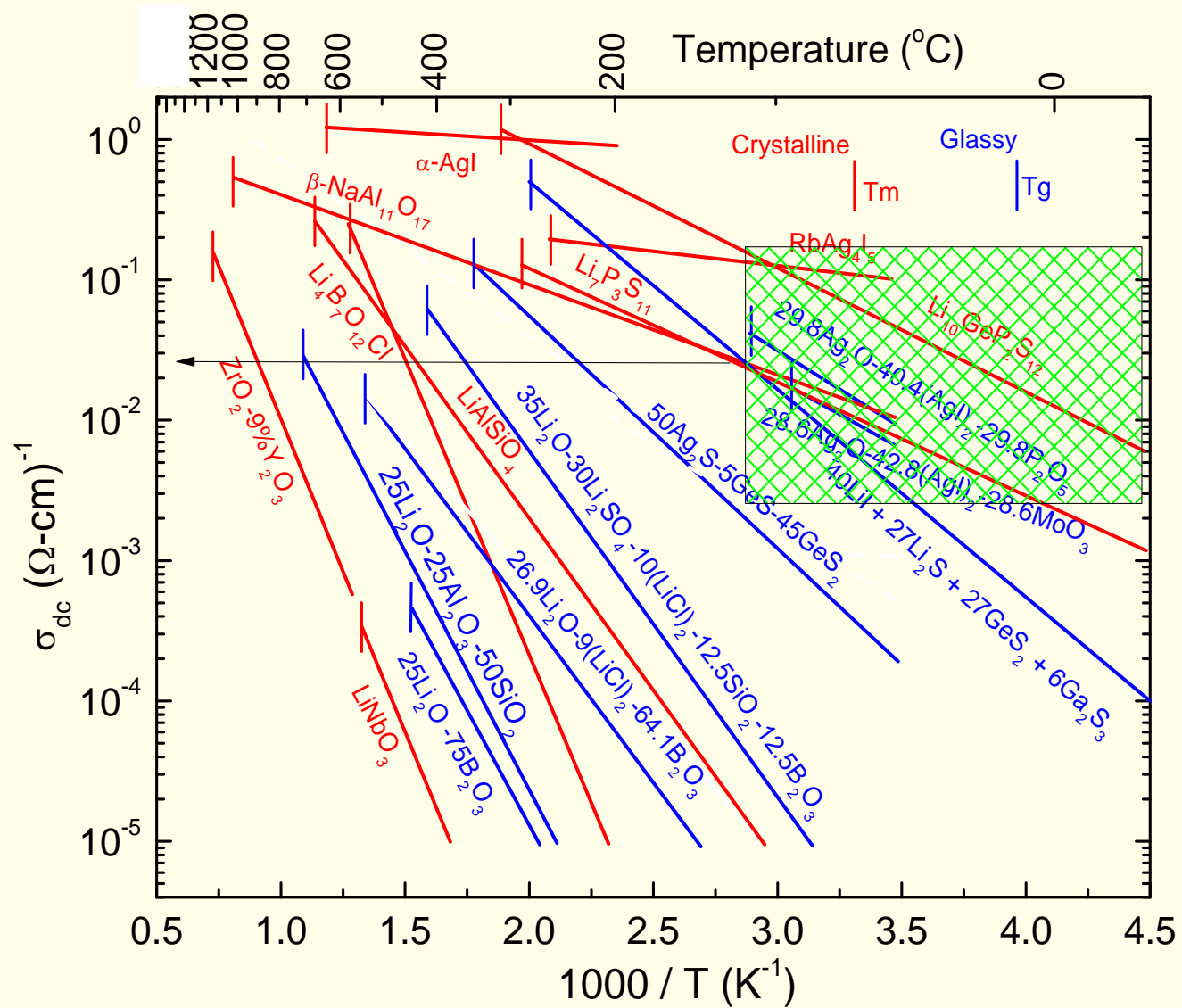


Ion Conduction in Glass

Ion motion (conduction) is typically very limited in oxide glasses

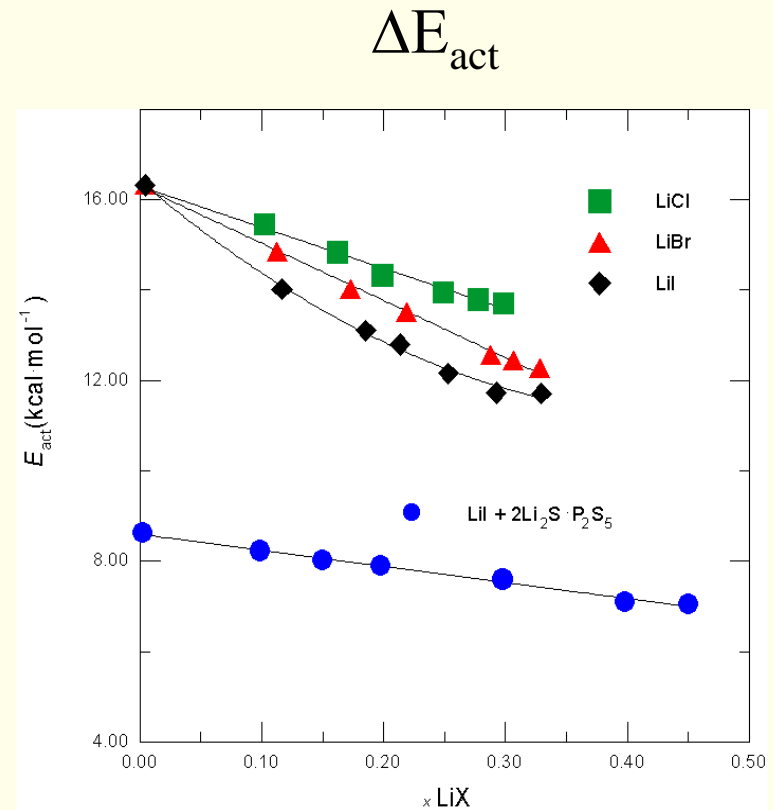
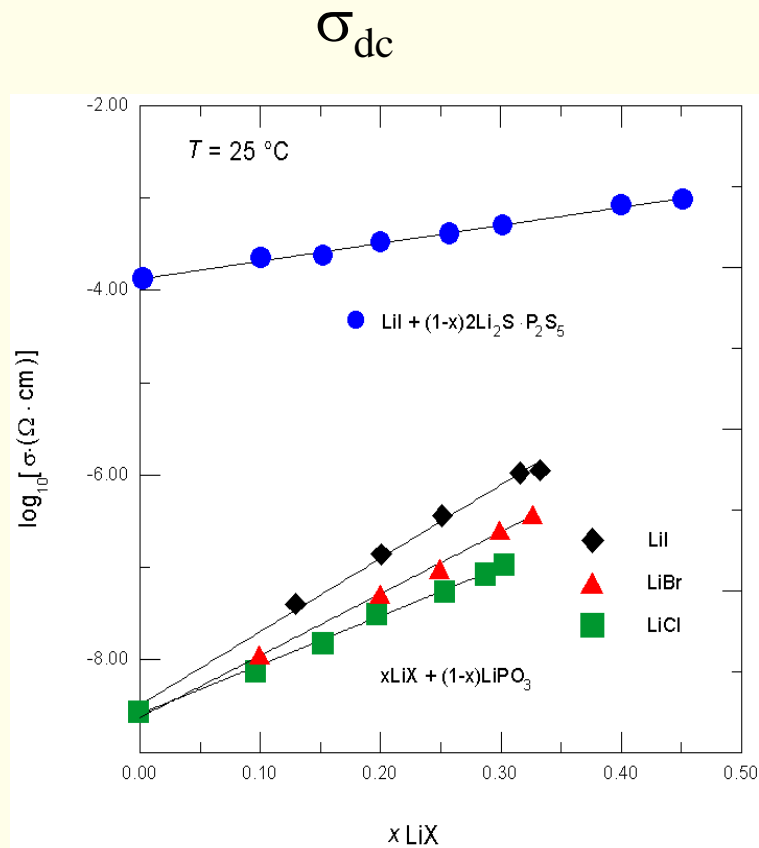


Arrhenius Ionic Conductivity...



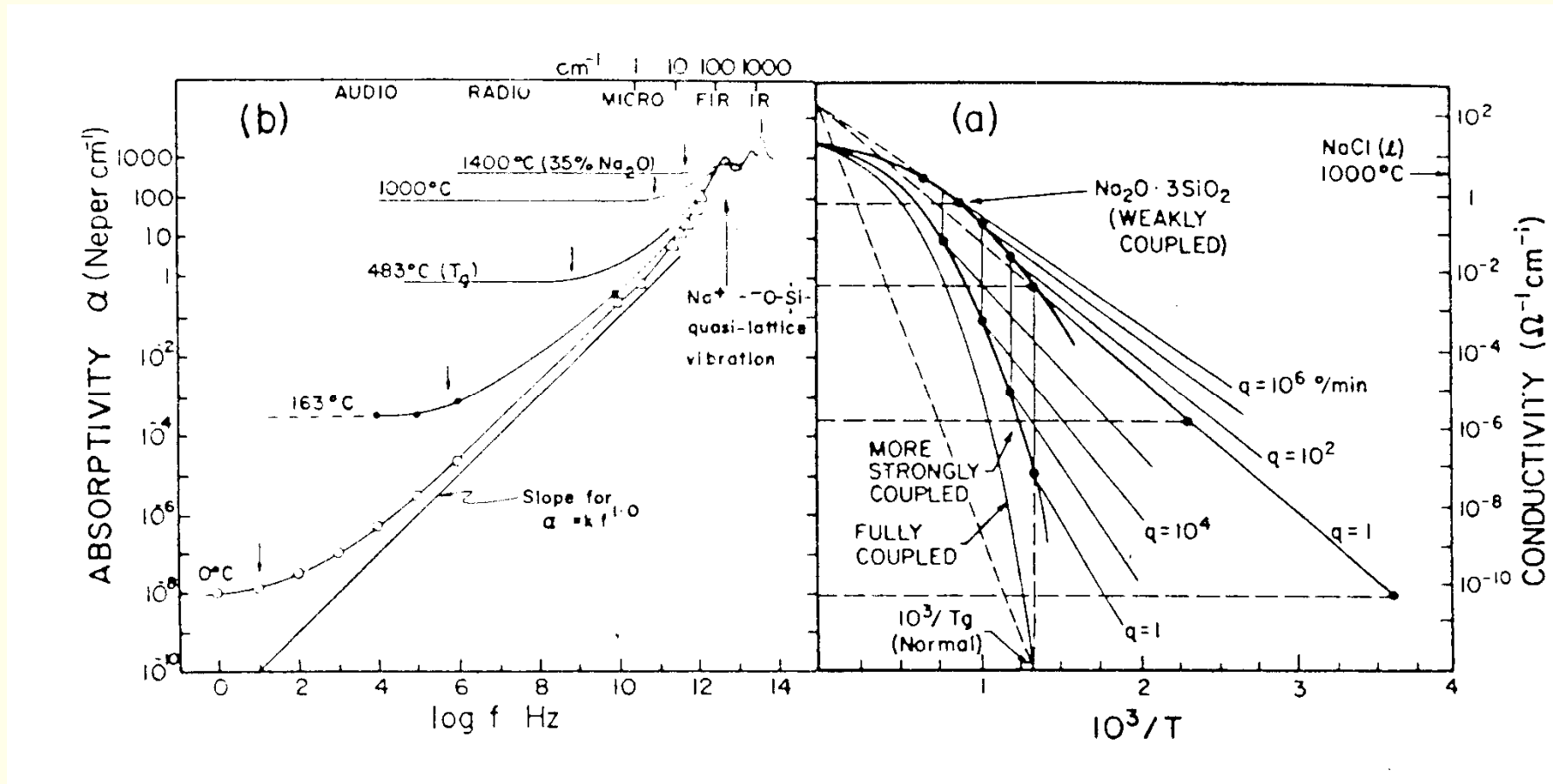
Examples of Ion Conduction in Glass

Salt doped lithium phosphate and thiophosphate glasses



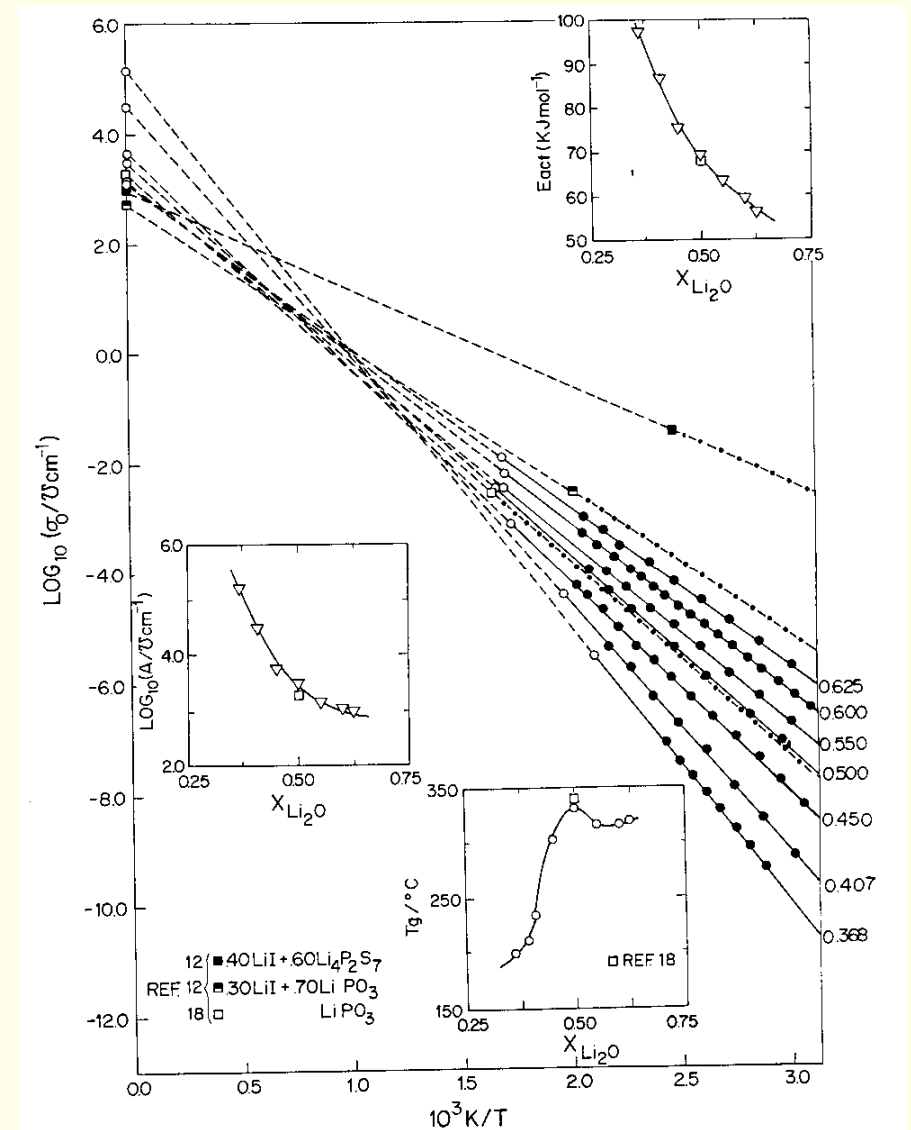
AC ionic conductivity in glass

- Connection to Far-IR vibrational modes, *Angell '83*



DC ion conductivity in glass

- Arrhenius temperature dependence
- $x\text{Li}_2\text{O} + (1-x)\text{P}_2\text{O}_5$
- Creation of non-bridging oxygens
- “Mobile” lithium ions
- The higher the concentration of Li_2O , the higher the conductivity
 - Lower resistivity
- Activation energy decreases with Li_2O content



S. Martin, C.A. Angell JNCS '83
22

Mobility and Number Dependence of the Conductivity

$$\sigma(T) = n(T)eZ_c\mu(T) = \frac{\sigma_0}{T} \exp\left(\frac{-\Delta E_{act}}{RT}\right)$$

$$n(T) = n_o \exp\left(\frac{-\Delta E_c}{RT}\right)$$

$$\mu(T) = \frac{\mu_0}{T} \exp\left(\frac{-\Delta E_s}{RT}\right)$$

$$\sigma(T) = \frac{Z_c e n_o \mu_0}{T} \exp\left(\frac{-(\Delta E_c + \Delta E_s)}{RT}\right)$$

Question: What are the magnitudes of $\Delta E_{S(M)}$ and ΔE_C ?

Ion Conduction in Glass: Coulombically or Structurally Constrained?

- Oxide glasses, $\Delta E_{\text{act}} \sim 100$ kcal/mole
- Sulfide glasses, $\Delta E_{\text{act}} \sim 10$ kcal/mole
- $\Delta E_{\text{act}} = \Delta E_{\text{s}} + \Delta E_{\text{c}}$
- Are alkali cations coulombically, ΔE_{c} , constrained?
 - Weak Electrolytes like HOAc, $k_{\text{A}} \sim 1 \times 10^{-5}$?
 - Cations are only weakly dissociated
- Are alkali cations structurally, ΔE_{s} , constrained?
 - Strong electrolytes like NaCl?
 - Completely dissociated, $\text{Na}^+ \text{Cl}^-$? $K \sim 10^6$

Models of the Activation Energy

- Both activation energies appear to be non-zero and contribute to the total activation energy
- Anderson-Stuart¹ model calculation

$$\Delta E_c \approx \frac{C_{struct} \cdot Z_c Z_a e^2}{\epsilon_\infty} \left[\frac{1}{(r_c + r_a)} - \frac{2}{\lambda} \right] \quad \Delta E_s \approx \pi G (r_c - r_d)^2 \lambda / 2$$

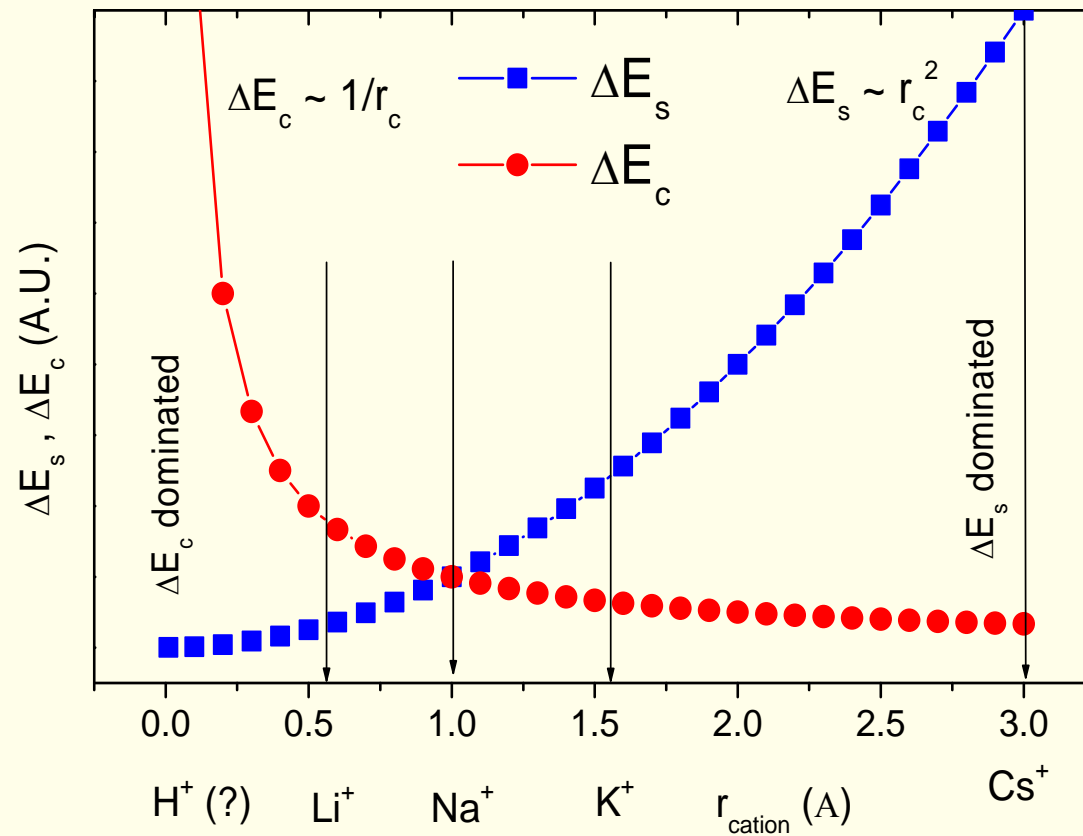
$x \text{ Na}_2\text{O} + (1-x)\text{SiO}_2$	ΔE_s (calc) kcal/mole	ΔE_c (calc) kcal/mole	ΔE_{act} (calc) kcal/mole	ΔE_{act}^2 kcal/mole
11.8	11.7	66.9	78.6	68.1
19.2	10.9	62.3	73.2	63.7
29.7	10.0	56.1	66.1	59.7

- Calculation shows that the ΔE_c term is the larger of the two energy barriers.
- Coulombically constrained?

¹ Anderson, Stuart, J. Amer. Cer. Soc., 1954

² SciGlass 5.5, Average of many glasses

Alkali Radii Dependence of Strain and Coulomb Activation Energies



Short Range Order models

- Anderson-Stuart Model
- Assignment of Coulombic and Strain energy terms, $\Delta E_C + \Delta E_s$
- “Creation” or Concentration versus Migration energy terms, $\Delta E_C + \Delta E_m$
- Coulomb energy term, ΔE_C attractive force between cation and anion

$$\approx \frac{C_{struct.}}{\epsilon_\infty} \left[\frac{-Z_c Z_a e^2}{\lambda/2} - \frac{-Z_c Z_a e^2}{(r_c + r_a)} \right] = \frac{C_{struct.} Z_c Z_a e^2}{\epsilon_\infty} \left[\frac{1}{(r_c + r_a)} - \frac{2}{\lambda} \right]$$

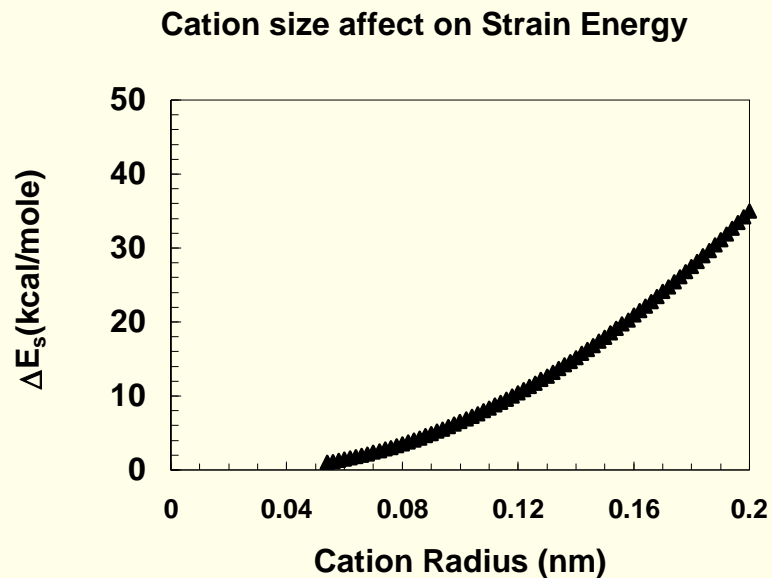
$$\lim_{\lambda \rightarrow \infty} \Delta E_{act} \rightarrow \frac{C_{struct.} Z_c Z_a e^2}{\epsilon_\infty (r_c + r_a)} = const.$$

Short Range Order models

- Strain energy term - ΔE_s
- “Work” required to “dilate the network so large cations can migrate

$$\Delta E_s = \pi G (r_c - r_d)^2 \lambda / 2$$

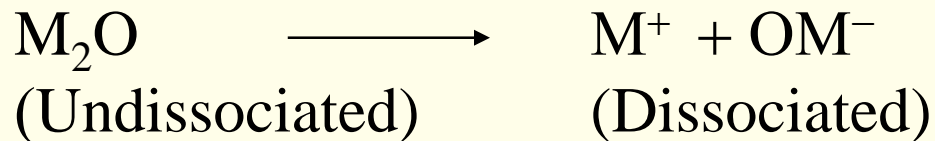
G	Shear modulus
r_c	Cation radius
r_d	Interstitial site radius
λ	Jump distance



Thermodynamic Models

- Glass is considered as a solvent into which salt is dissolved
- If dissolved salt dissociates strongly, then glass is considered a strong electrolyte
- If dissolved salt dissociate weakly, then glass is considered a weak electrolyte
- Coulomb energy term calculations suggest that the salts are only weakly dissociated, largest of the two energy terms
- Migration energy term is taken to be minor and weak function of composition
- Dissociation constant then determines the number of mobile cations available for conduction, dissociation limited conduction

Weak Electrolyte model, *Ravaine & Souquet*



$$\begin{aligned} K_{\text{diss}} &= a_{\text{M}^+} a_{\text{OM}^-} / a_{\text{M}_2\text{O}} \\ &\sim [\text{M}^+][\text{OM}^-] / a_{\text{M}_2\text{O}} = [\text{M}^+]^2 / a_{\text{M}_2\text{O}} \end{aligned}$$

$$[\text{M}^+] \sim K_{\text{diss}}^{1/2} a_{\text{M}_2\text{O}}^{1/2} = n$$

$$\sigma = ze\mu n = ze\mu K_{\text{diss}}^{1/2} a_{\text{M}_2\text{O}}^{1/2} \sim C a_{\text{M}_2\text{O}}^{1/2}$$

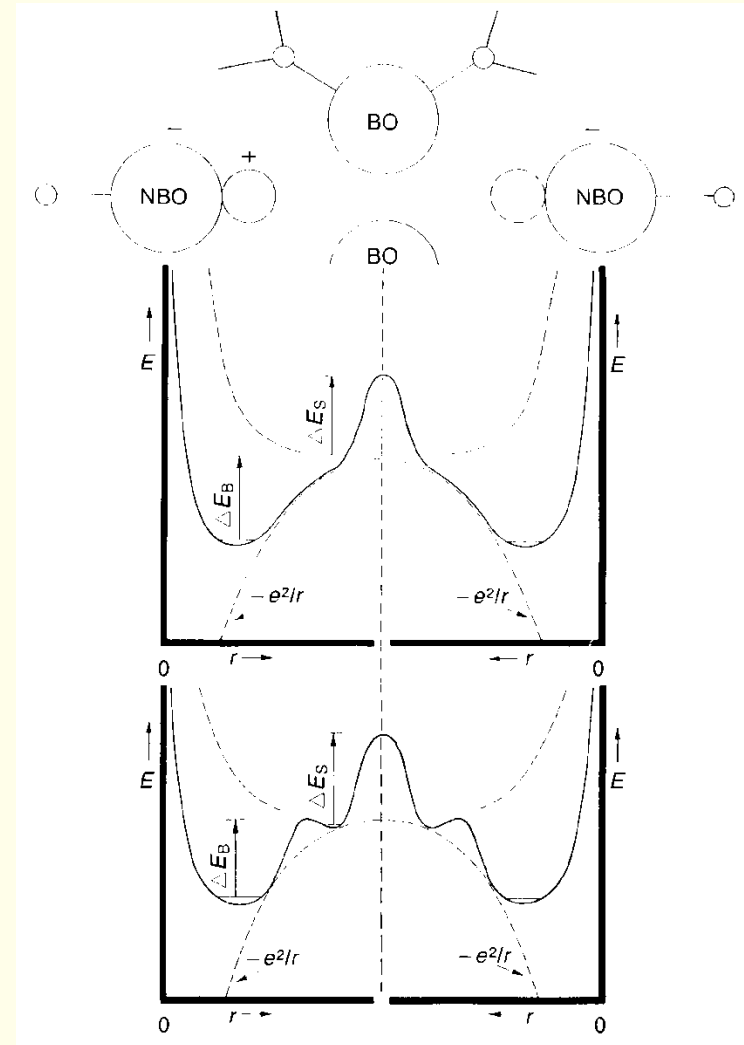
$$\log K_{\text{diss}} \sim -Ne^2RT/4\pi\epsilon_0\epsilon_\infty (r_+ + r_-)$$

As r_+ , r_- increase, K_{diss} increases

As ϵ_∞ increases, K_{diss} increases

Strong and Weak Electrolyte models

- “Strong electrolyte” model suggests *all* cations are equally available for conduction.
 - *Each cation experiences an energy barrier which governs the rate at which it hops*
- “Weak electrolyte” model suggests only those *dissociated* cations are available for conduction
 - *Dissociation creates mobile carriers available for conduction*
- SE models suggests that $\Delta E_C + \Delta E_s$ both contribute, one could be larger or smaller than the other
- WE model suggests that ΔE_c is the dominant term

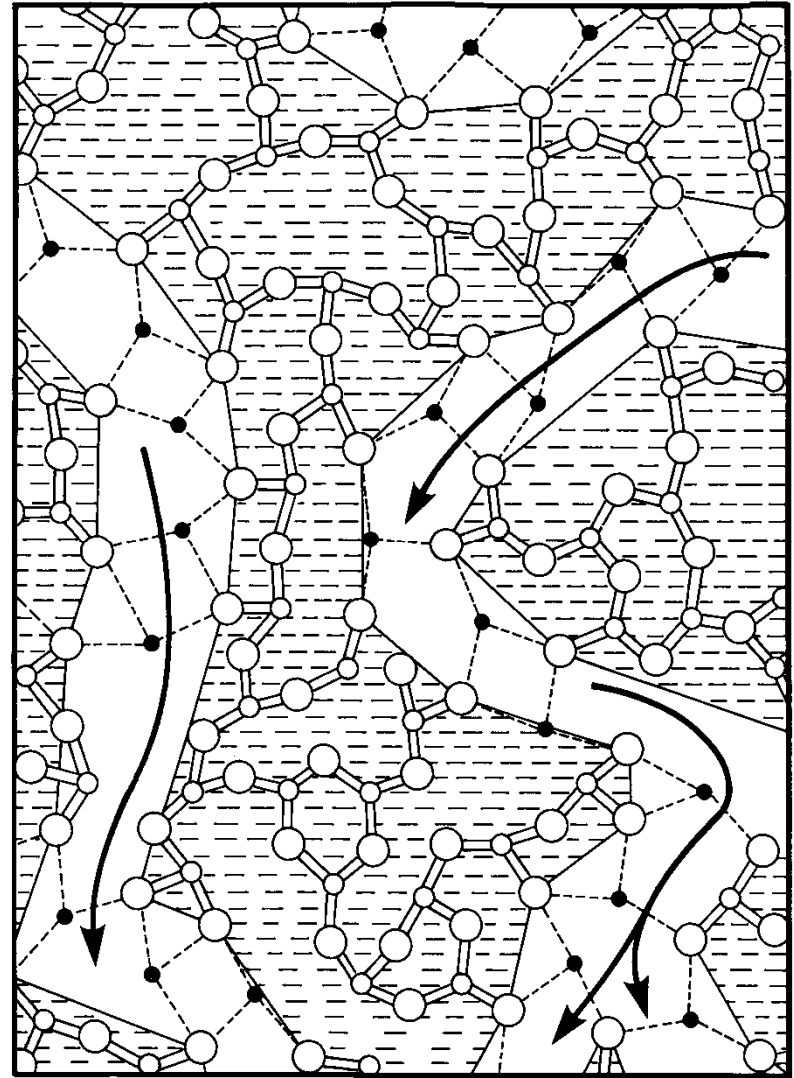


Intermediate Range Order models

- Models recognize that ion conductivity requires ion motion over relatively long length scales
- Ions must be able to move from one side of the electrolyte to the other
- Long range connectivity of the SRO structures favorable to conduction must exist
- Deep “traps” along the way must be infrequent and not severe
- Rather, low energy conduction “pathways” are thought to exist which maximize connectivity and minimize energy barriers and traps
- Cluster pathway model of Greeves ‘85, for example

Intermediate Range Order models

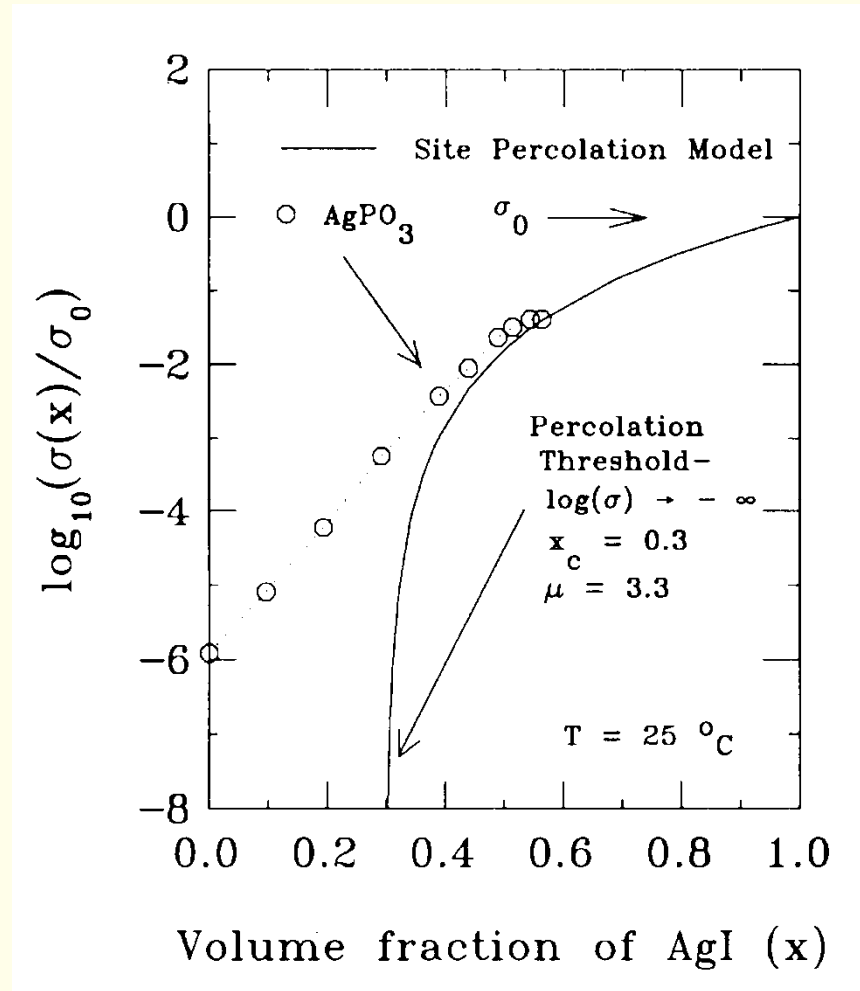
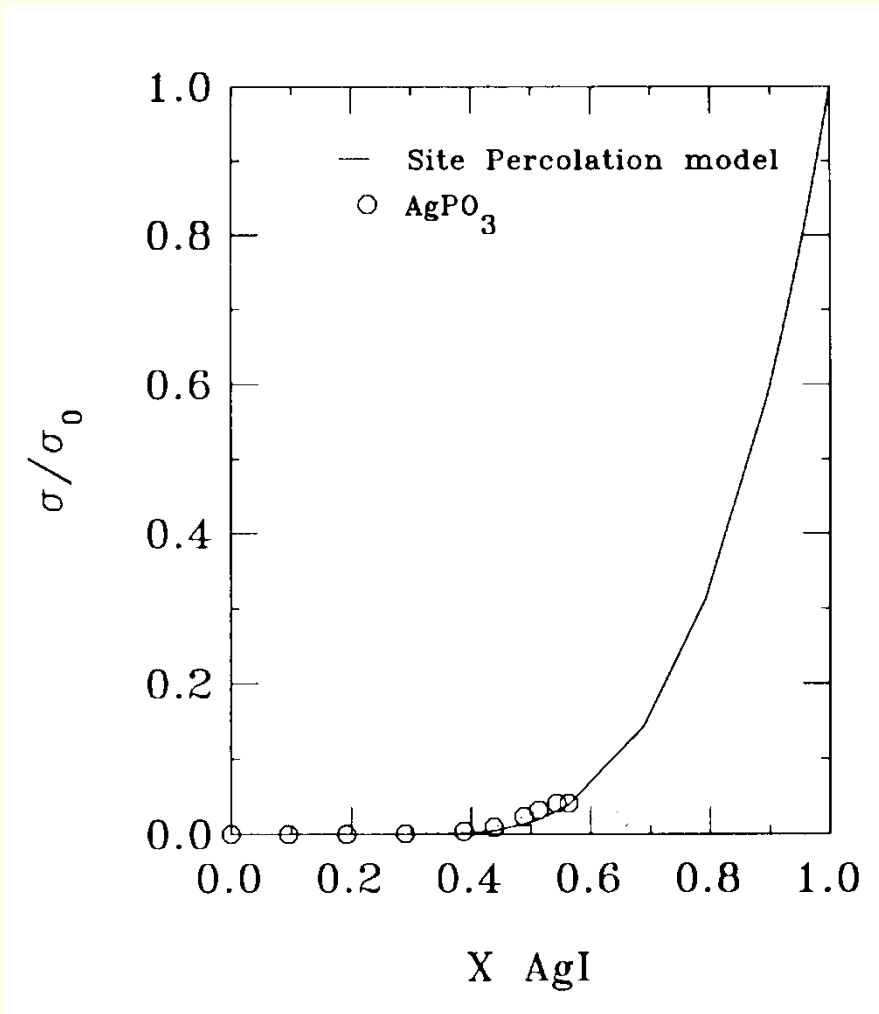
- Cluster pathway model, *Greeves et al '85*



Intermediate Range Order models

- Proposed Percolation Models - Johari *et al.* '87
 - At low dopant concentrations
 - Cations are far separated
 - Mobile species are diluted in a non-conducting host glass
 - At intermediate concentrations
 - Cations begin to approach proximity
 - Preferential conduction paths form
 - Sites percolate
 - At high concentrations
 - Cations are fully connected
 - Conduction pathways are fully developed
 - Percolation Behavior is **NOT** observed

Failure of Conductivity percolation



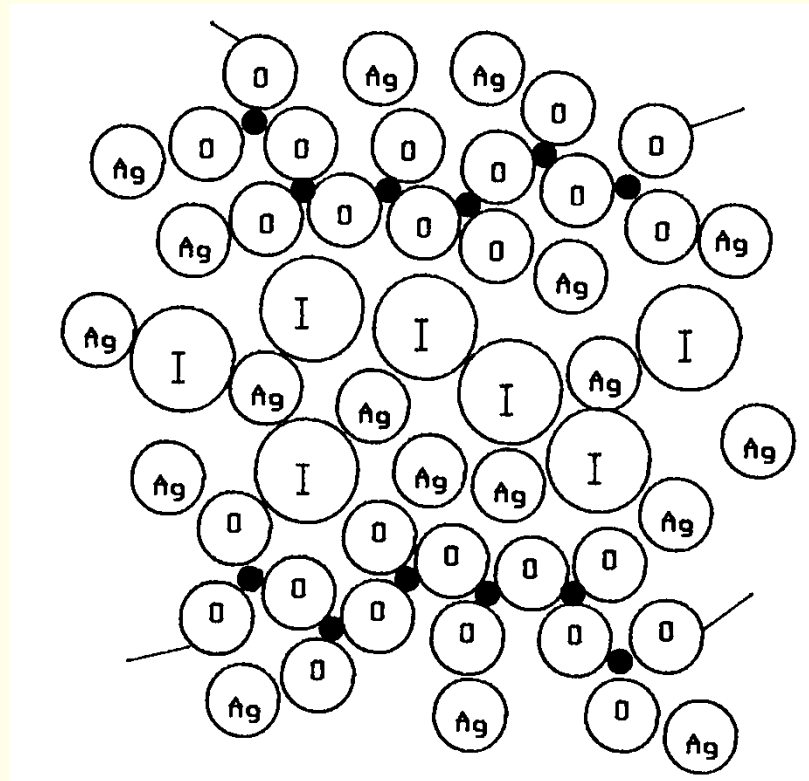
Intermediate Range Order Models

- Microdomain models of conductivity
- Dopant salts such as AgI to oxide glasses, especially AgPO_3 , are added to increase conductivity
- AgI is itself a FIC *crystal* above 150°C
- Extrapolations of σ to $x\text{AgI} = 1$ give $\sim \sigma_{\text{AgI}}(298\text{K})$
- The question then is: Does the AgI create “microdomains” of α -AgI giving rise to the high conductivity?

AgI Microdomain model

- Most well known of all glasses is $x\text{AgI} + (1-x)\text{AgPO}_3$
- AgPO_3 is a long chain structure of $-\text{O}-\text{P}(\text{O})(\text{OAg})-\text{O}$ repeat units
- Intermediate range structure is for these long chains to intertwine and as such frustrate crystallization
- Added AgI dissolves into this liquid without disrupting the structure of the phosphate chains
- Microdomain model then suggests that this dissolved AgI creates increasingly large clusters of α -AgI between the phosphate chains

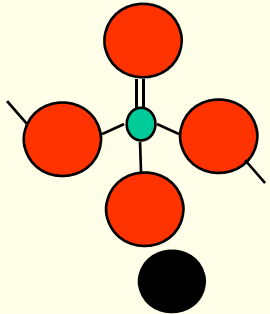
AgI Microdomain model



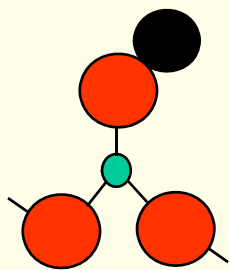
Composition Dependence of the Conductivity

- Binary lithium phosphate glasses, $\text{Li}_2\text{O} + \text{P}_2\text{O}_5$, are relative poor ion conductors
- Binary lithium borate glasses, $\text{Li}_2\text{O} + \text{B}_2\text{O}_3$, are slightly better conductors
- Binary lithium silicate glasses, $\text{Li}_2\text{O} + \text{SiO}_2$ are slightly better conductors yet.

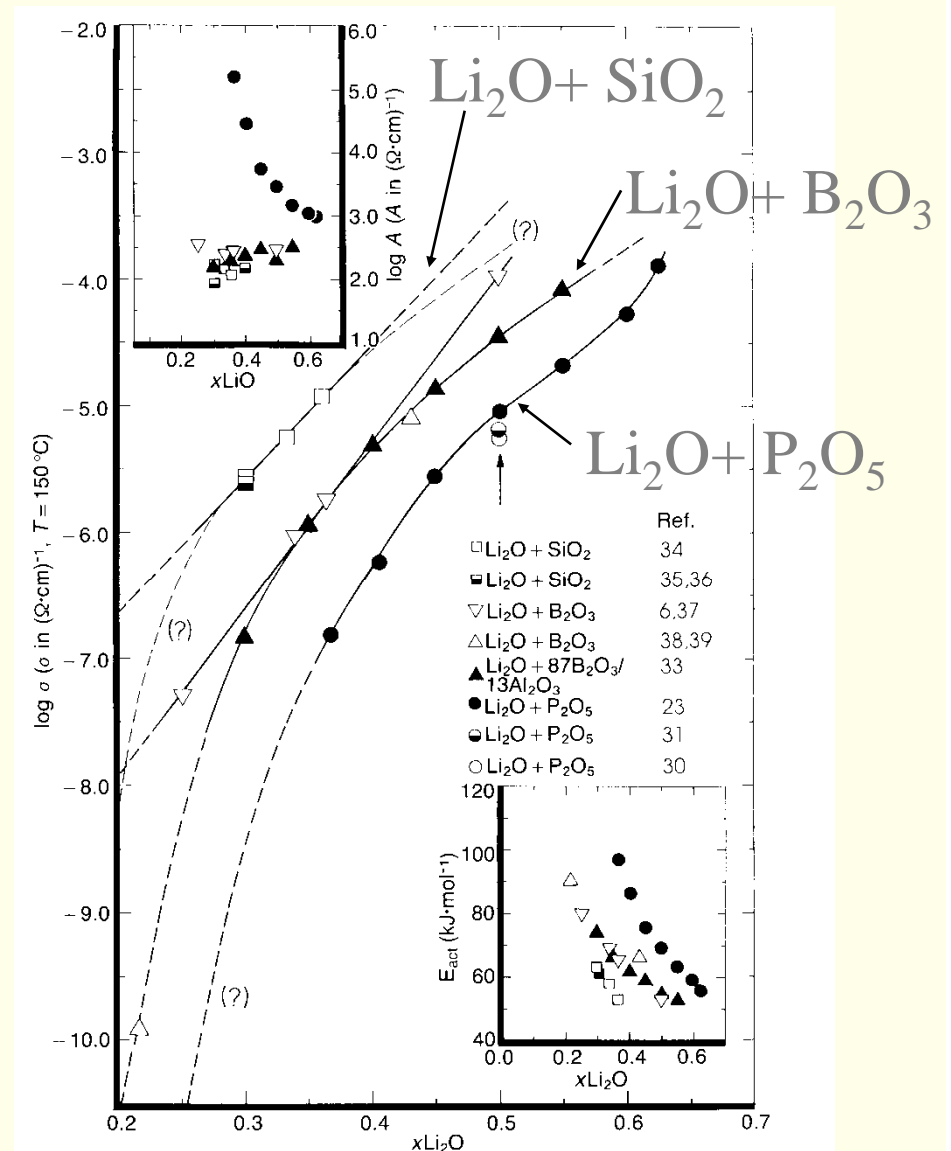
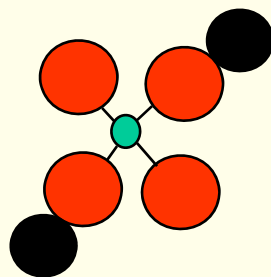
$\text{Li}_2\text{O}:\text{P}_2\text{O}_5$



$\text{Li}_2\text{O}:\text{B}_2\text{O}_3$

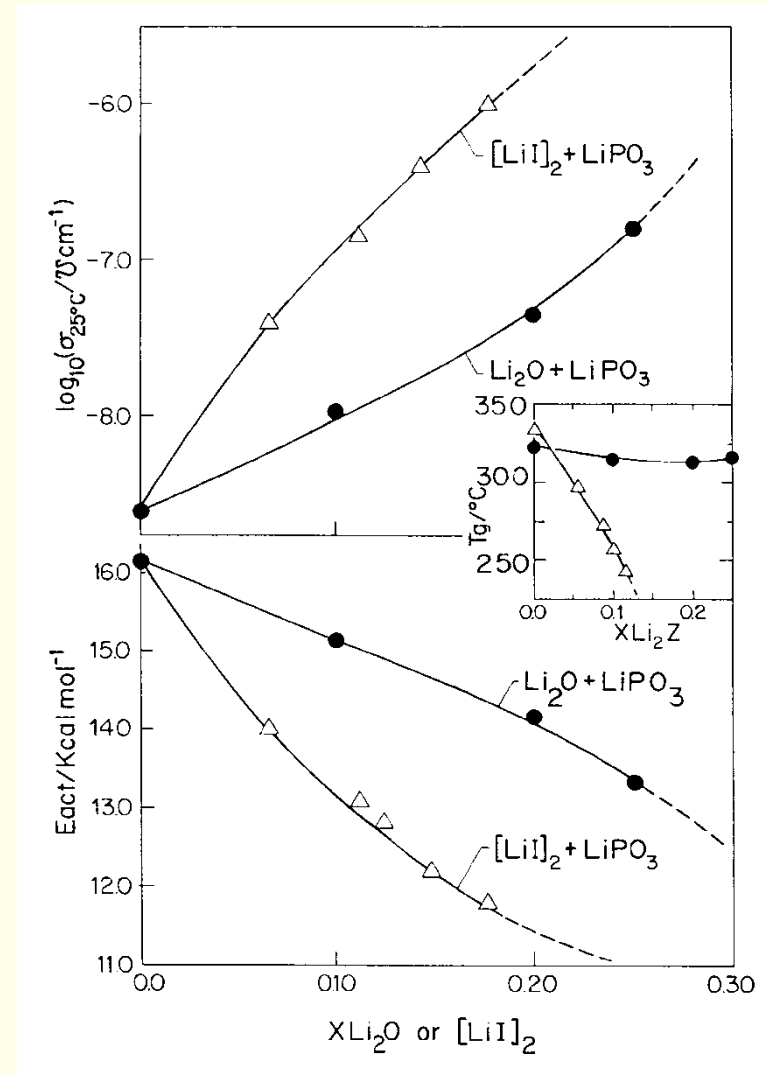


$\text{Li}_2\text{O}:\text{SiO}_2$



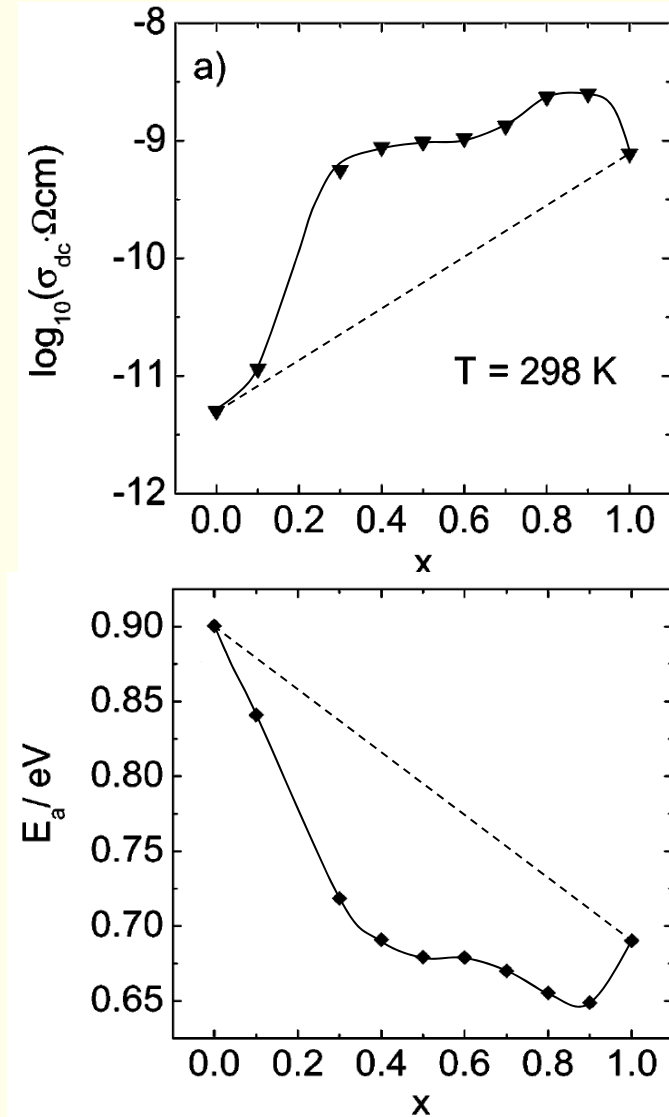
Salt doped phosphate glasses

- Halide doping strongly increases the conductivity



Mixed GlassFormer Cation Glasses

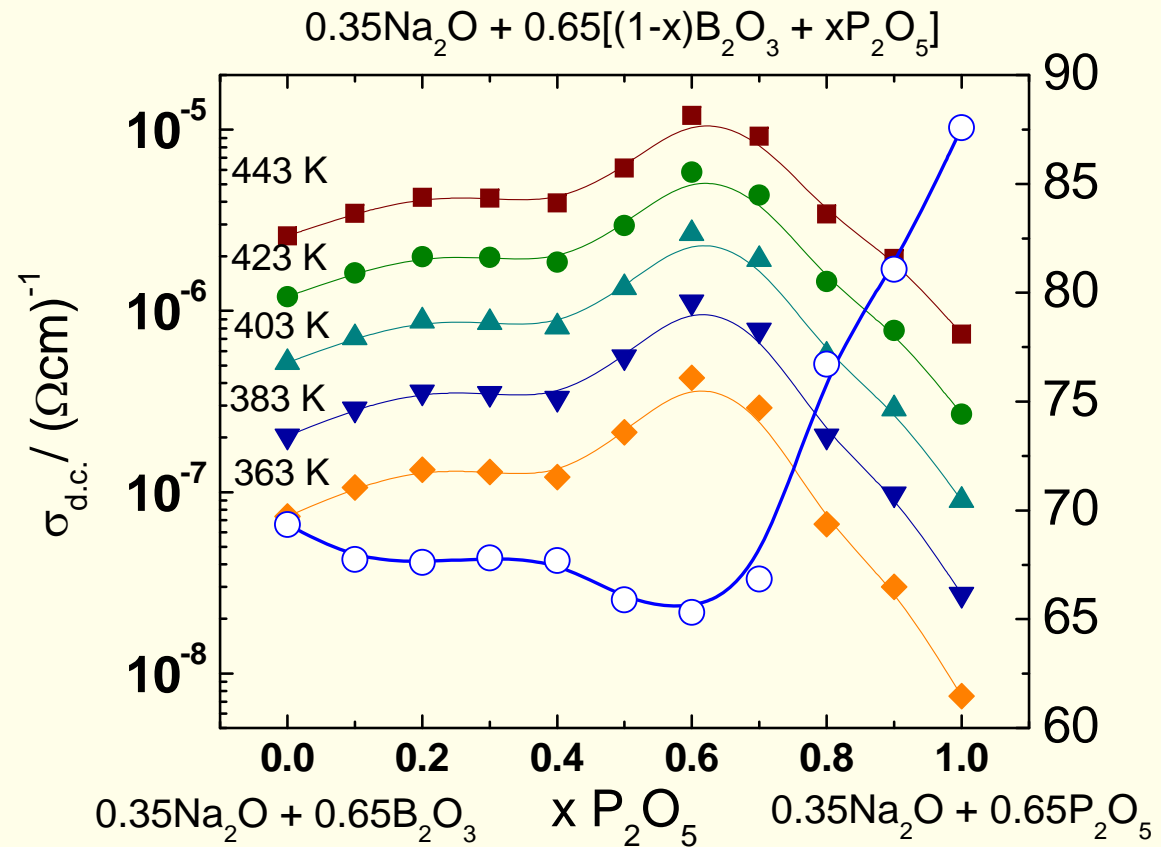
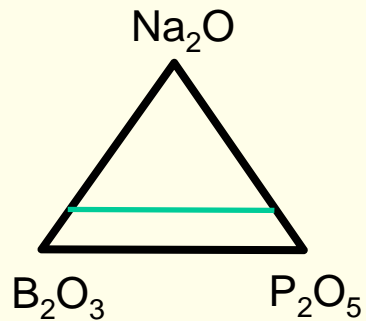
- $\text{Na}_2\text{O} + \text{B}_2\text{O}_3 + \text{P}_2\text{O}_5$ Glasses
- Non-Additive (+'ive) behavior in physical properties
- Increased ionic conductivity
- Increased T_g
- Improved glass forming ability
- Improved mechanical properties
- Improved chemical properties
- Overall improvement in nearly all properties required for Lithium battery applications



Zielniok, Cramer, Eckert . *Chem. Mater.* 19 (2007) 3162

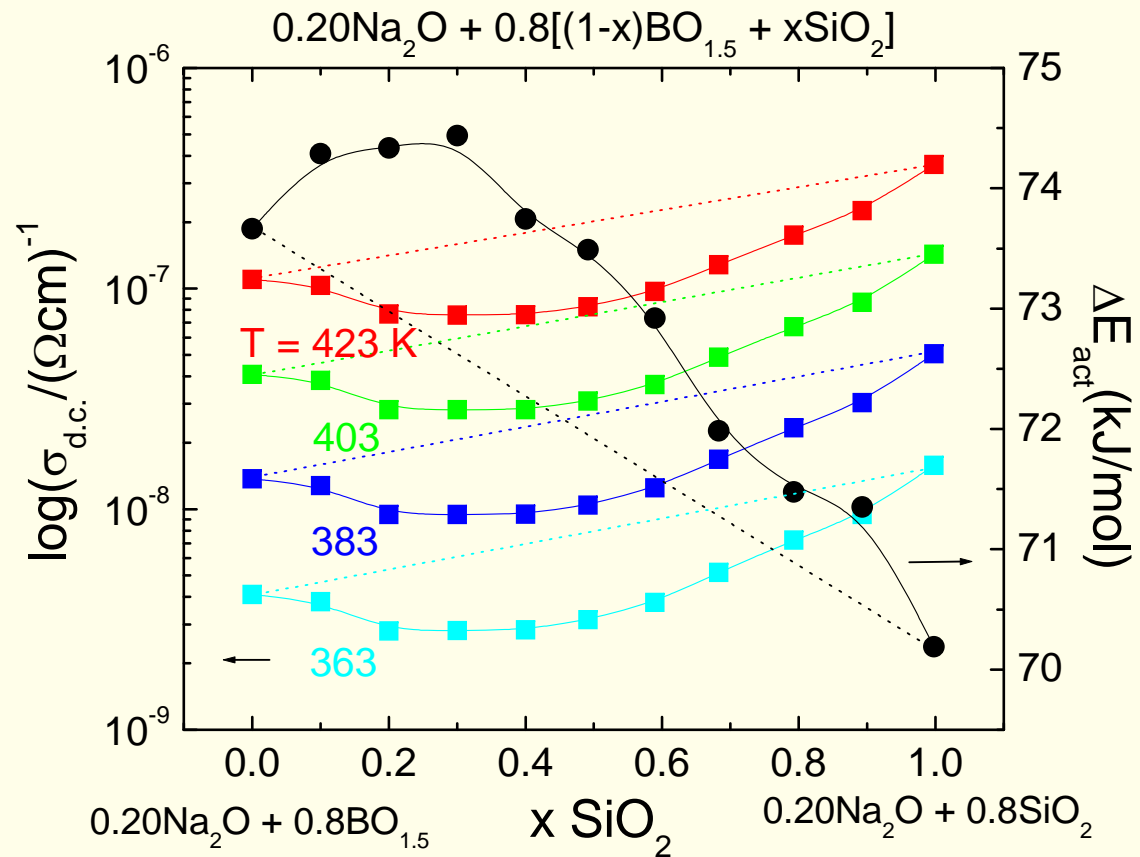
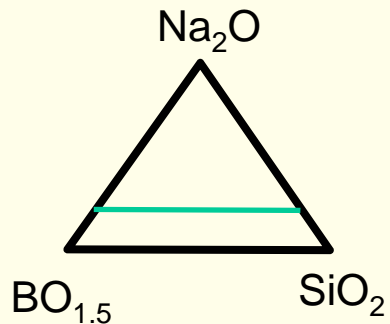
Mixed Glass Former Na B P O Glasses

A Maximum in the Ionic Conductivity...



Mixed Glass Former Na B Si O Glasses

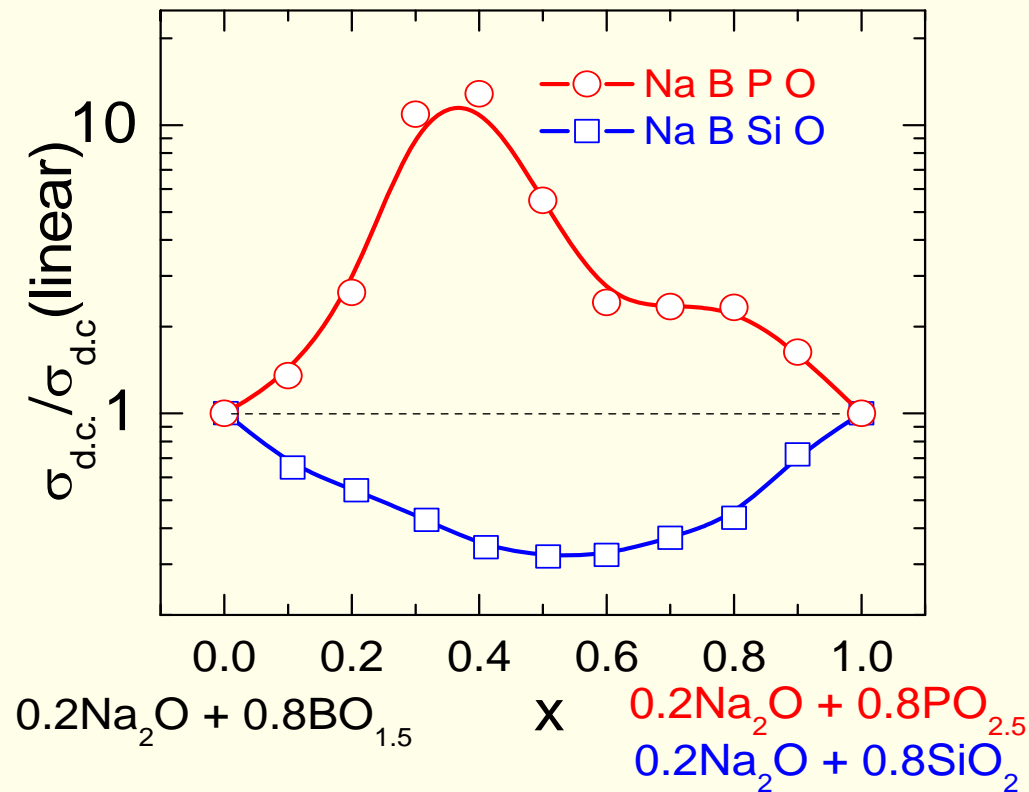
A Minimum in the Ionic Conductivity...



R. Christensen et al., to be published

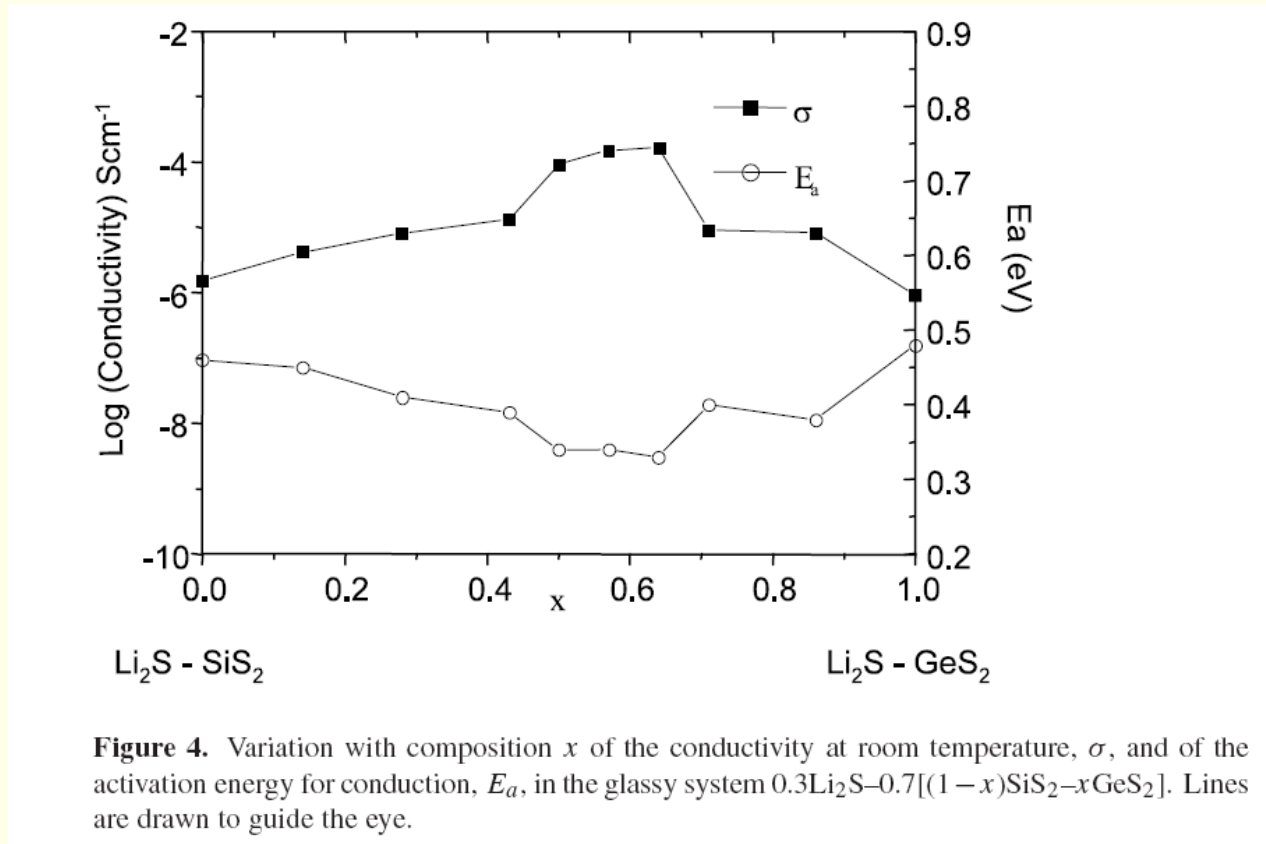
Mixed Glass Former Effect

- Phosphate additions cause a **positive** MGFE in Borate glasses
- Silica additions cause a **negative** MGFE in Borate glasses



Mixed Glass Former Cation Glasses

- Sulfide glasses



A Pradel, N Kuwata and M Ribes J. Phys.: Condens. Matter 15 (2003) S1561-S1571

Mixed GlassFormer Cation Glasses

- Sulfide glasses

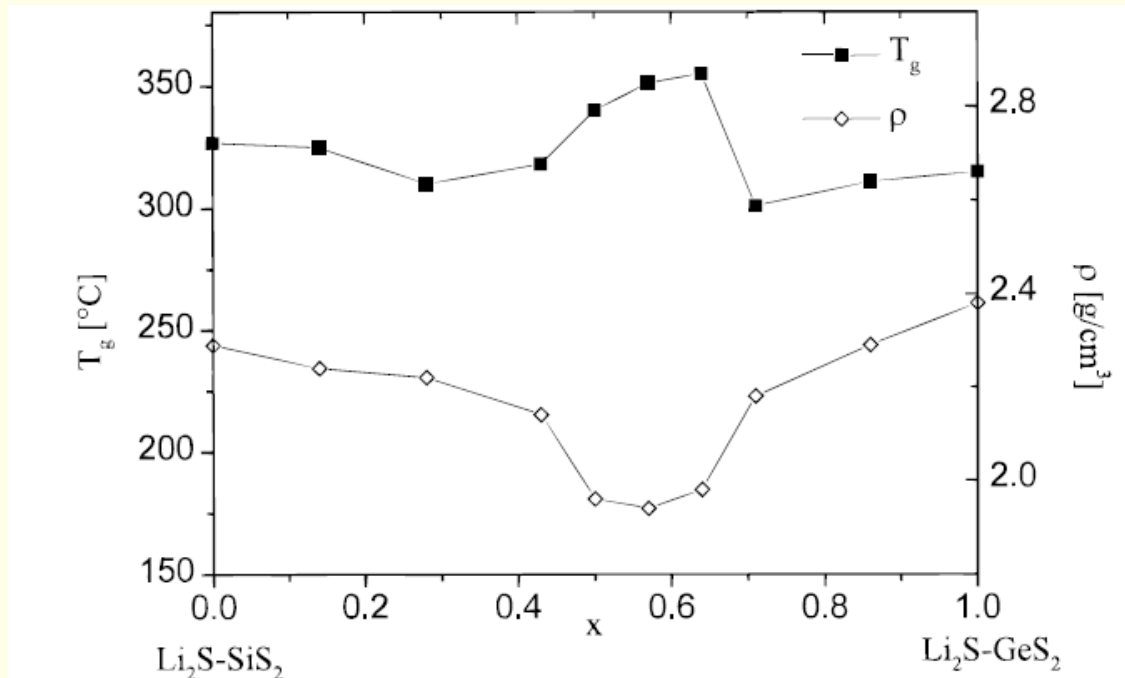


Figure 1. Variations of the glass transition temperature T_g and of the density ρ with composition x in the glassy system $0.3\text{Li}_2\text{S}-0.7[(1-x)\text{SiS}_2-x\text{GeS}_2]$.

Annie Pradel, et al, Chem. Mater. 1998, 10, 2162-2166

Mixed Glass Former Glasses

- AgI-Ag₂MoO₄-Ag₃PO₄ Glasses

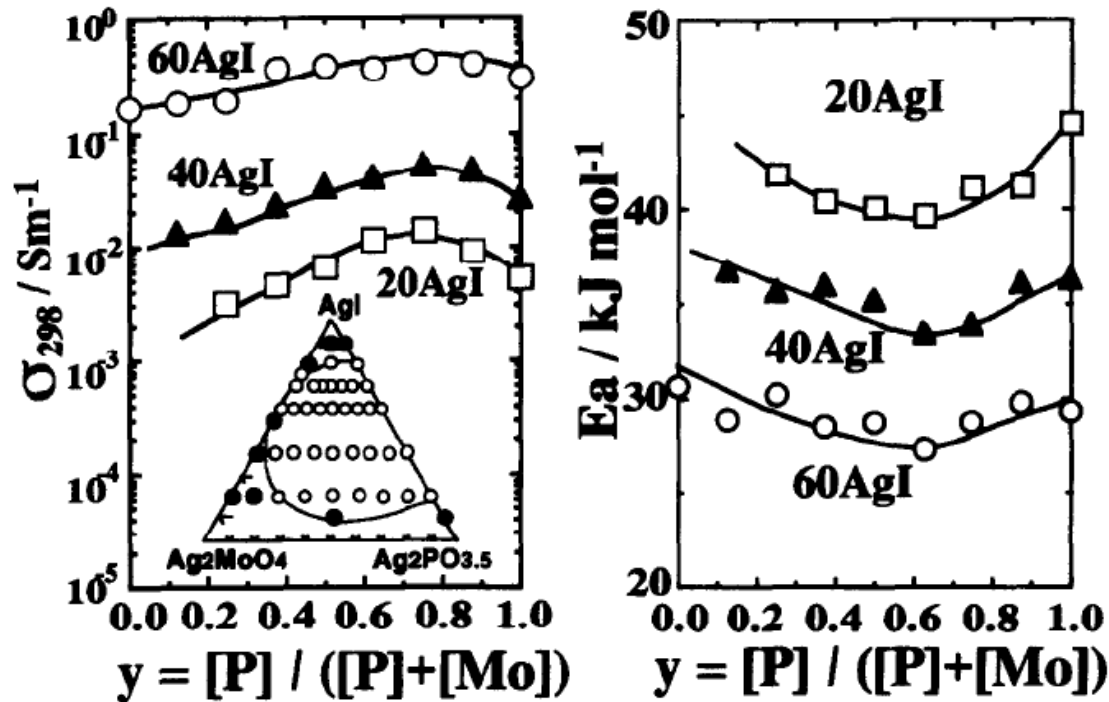
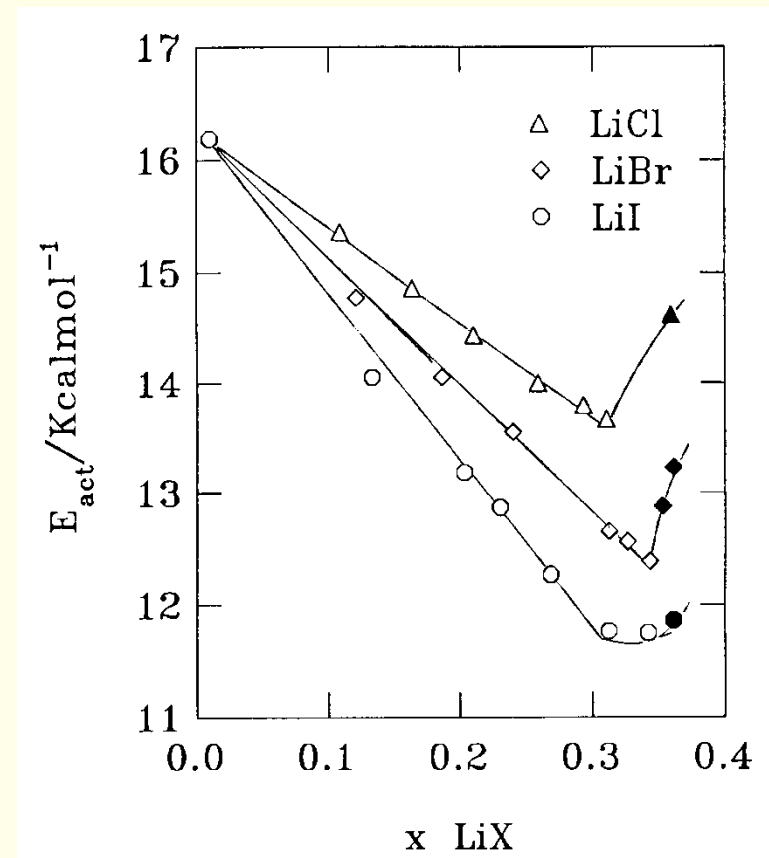
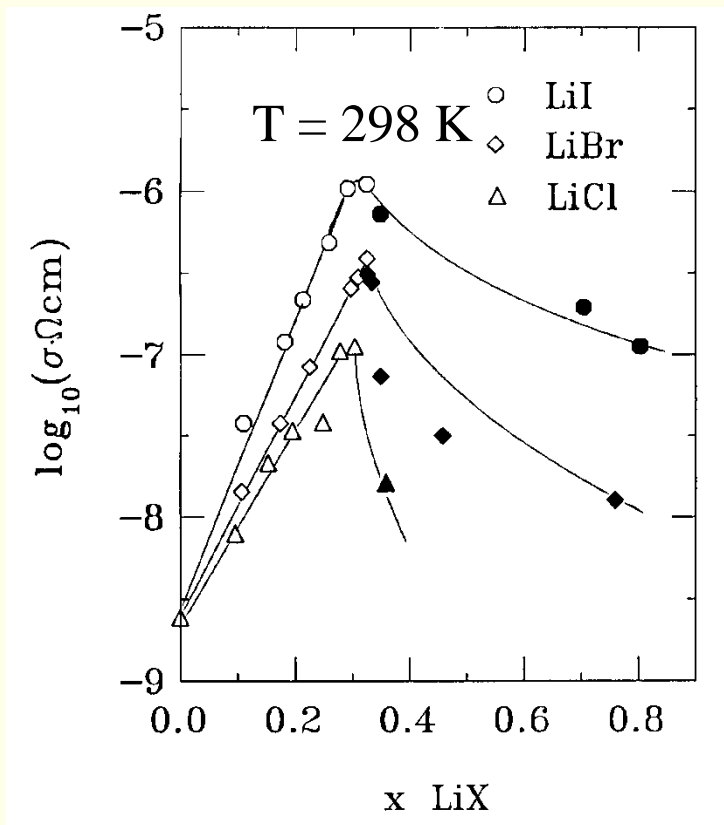


Fig. 3. (a) Conductivities at 298 K, σ_{298} , and (b) activation energies for conduction, E_a , of the glasses in the system AgI-Ag₂MoO₄-Ag₂PO_{3.5} as a function of the composition parameter y , $y = [P]/([P] + [Mo])$.

Nobuya Machida, et al. *Solid State Ionics* 79 (1995) 273-278

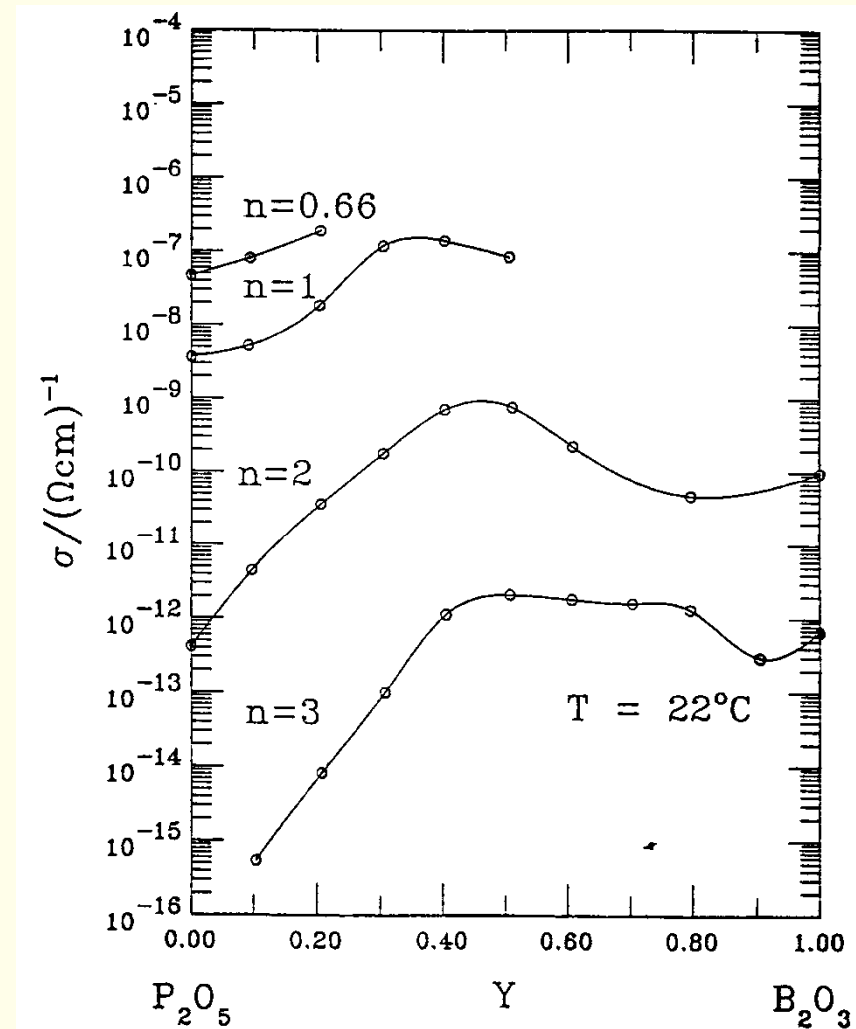
Salt doped phosphate glasses

- LiI doped LiPO_3 show highest conductivity and lowest activation energy among the halides

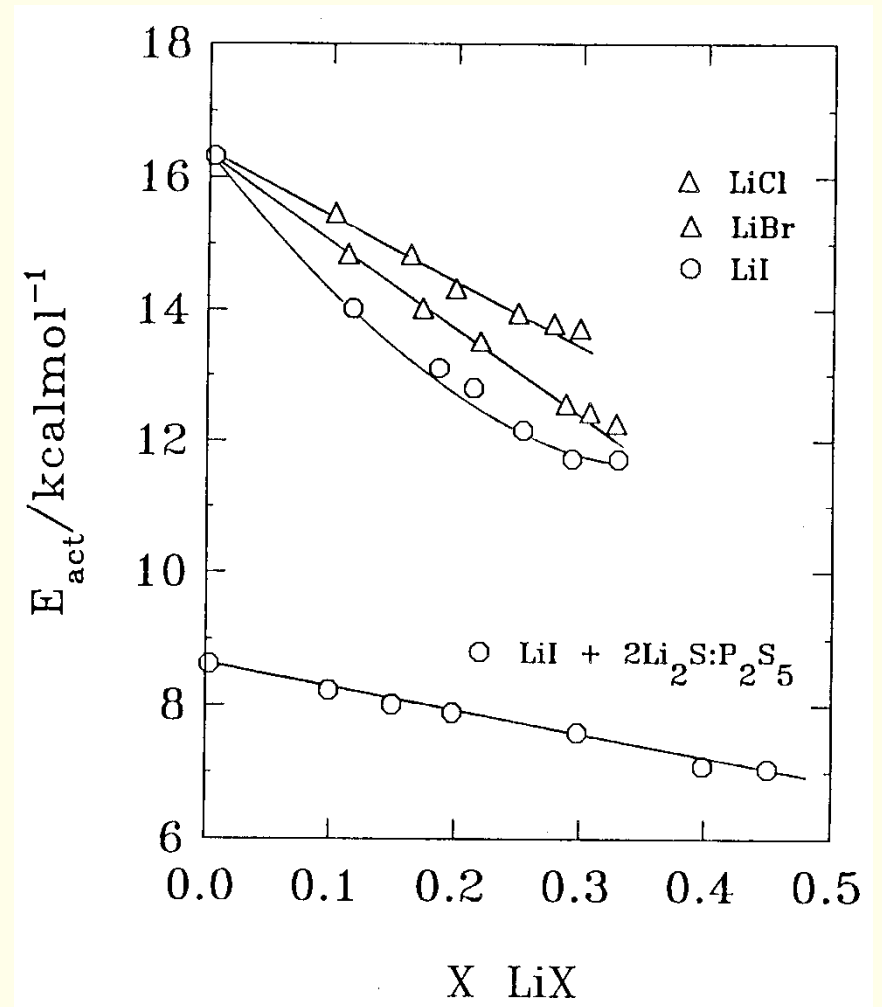
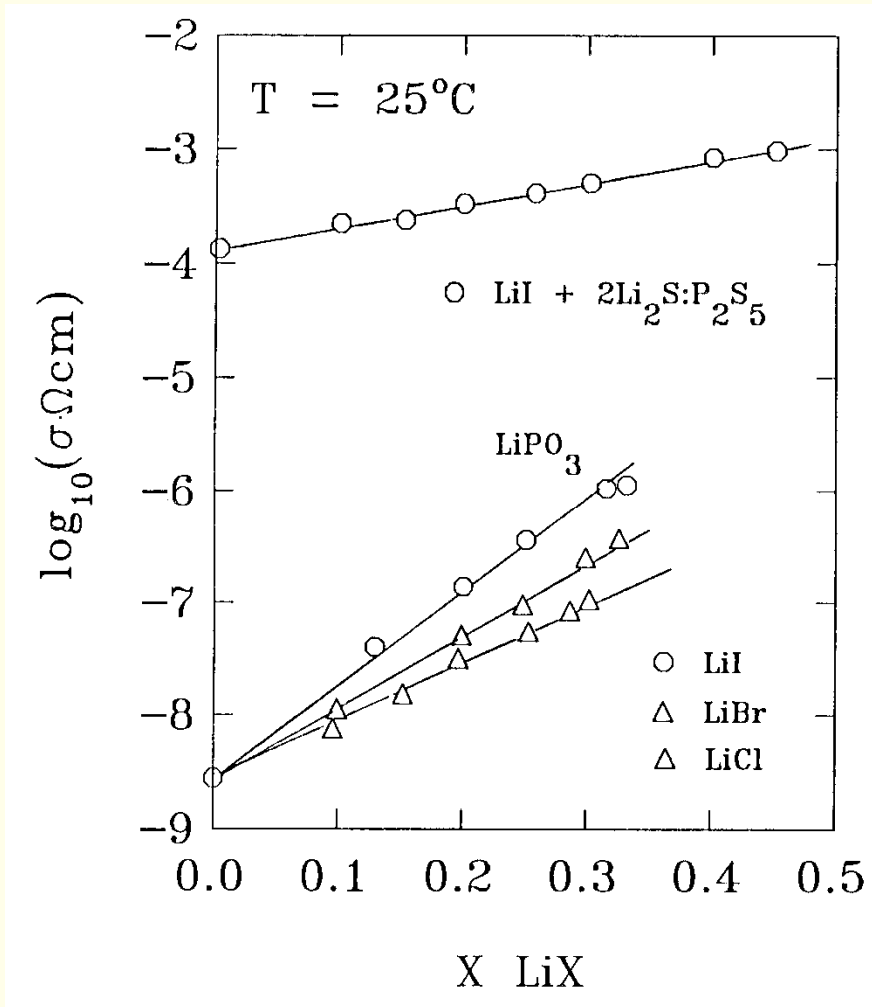


Mixed glassformer systems

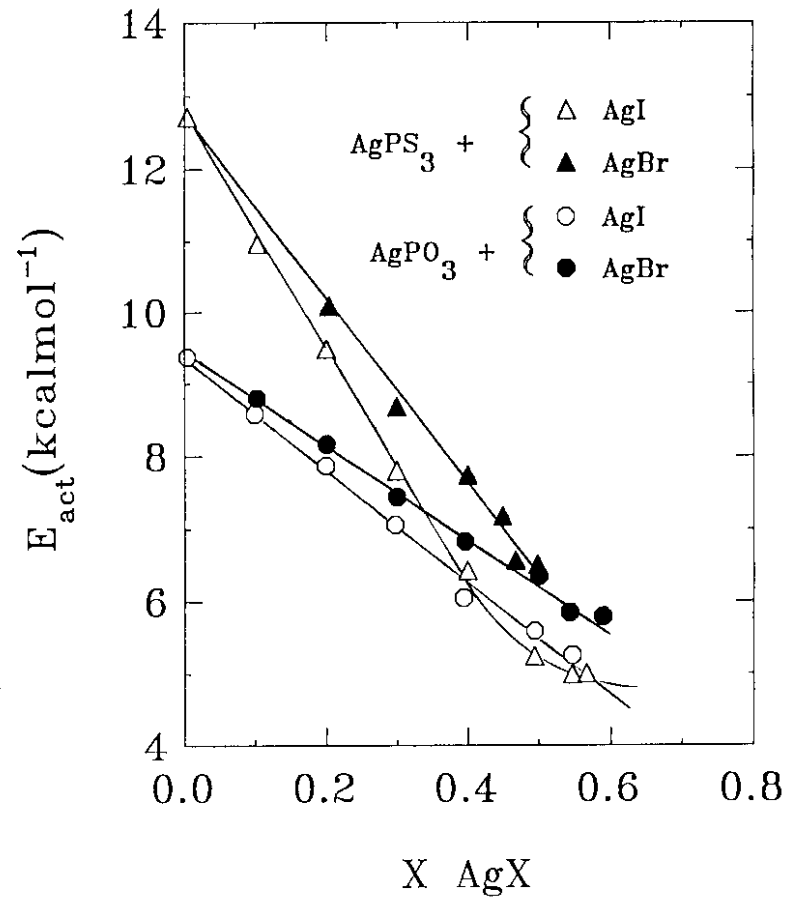
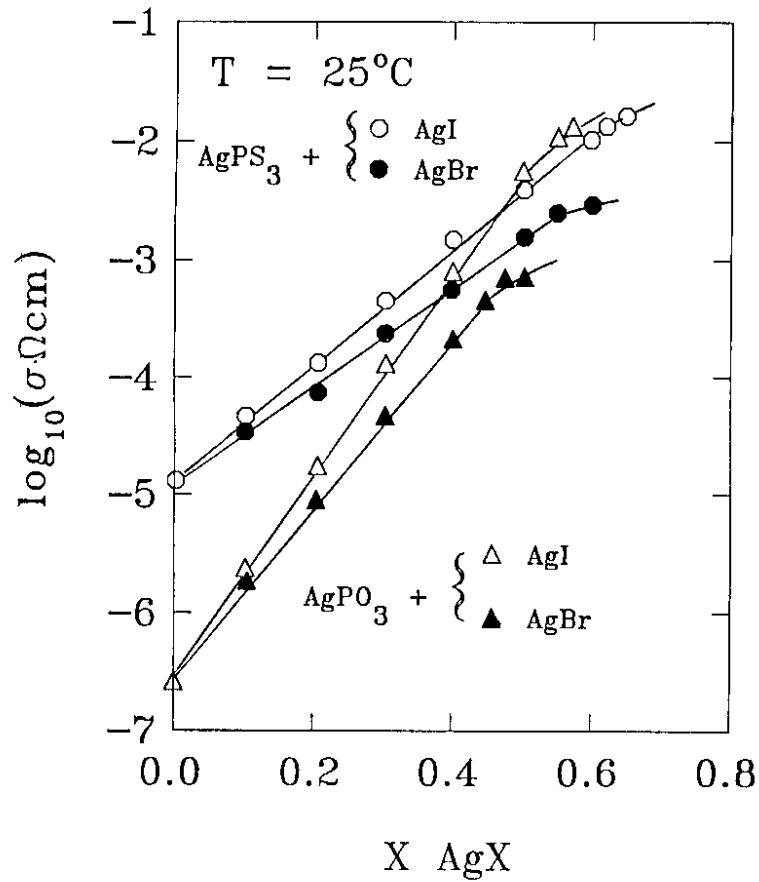
- Phosphate and borate mixed glasses show non-linear “Mixed Glassformer” effect



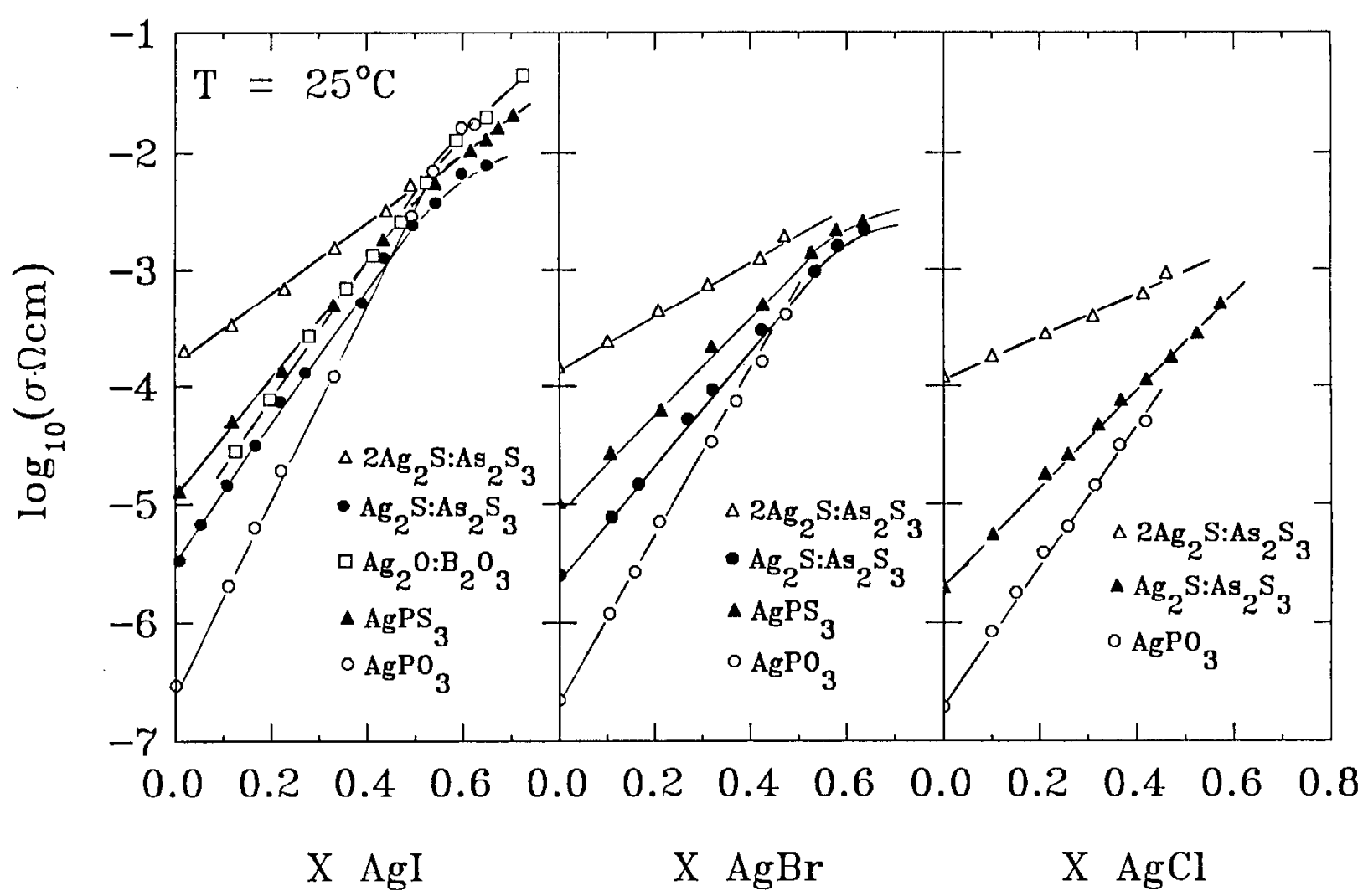
Lithium Thiophosphate Glasses



Silver Phosphate Glasses



Other Silver Sulfide Silver Halide doped glasses



Summary and Conclusions

- Fast Li⁺ ion conducting glasses can be compositionally tailored
- Over wide ranges of composition and Li⁺ ion conductivity
- Advantages of solid structure reduce lithium dendrites
- Improves safety of the batteries
- Simplifies battery construction
- May enable the use of metallic lithium anodes
- Dramatically and safely increasing the energy density of the batteries
- Future work will focus on cycle life time