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22 September 2008

Dear Colleague:

Lehigh University is presently working under a research contract from the Pennsylvania Department of Transportation to identify and develop inspection methods and techniques to detect and quantify non-visible corrosion of prestressing strands in adjacent box beam bridges.

The research is motivated by recent catastrophic failures of prestressed precast box beam bridges that have occurred in a number of states in the north east region of the United States.

Our research seeks to identify nondestructive inspection methods, techniques and equipment to detect and evaluate corrosion that is otherwise undetectable by visible inspection methods. As part of our work, we seek participation by industry practitioners and academic researchers in our work. In particular, we have obtained sections of actual corroded bridge girders for laboratory testing. We are seeking to engage outside experts such as you that may have nondestructive evaluation technologies appropriate for this problem.

I am writing now to invite you to participate in our study. Attached please find a document, prepared by one of my colleagues, that describes the girder sections we have obtained for testing.

I will contact you by telephone to discuss this project further. Or, if you prefer, you may contact me at contact points given above. Thank you for the consideration you give to this request for help. I look forward to hearing from you and hope to have the chance to work with you on this project.

Kind regards.

tephen Pessiki

#### Inspection Methods & Techniques to Determine Non Visible Corrosion of Prestressing Strands in Concrete Bridge Components

Decommissioned beams from three adjacent non-composite prestressed precast concrete bridges have been procured. The beams are staged at Lehigh University ATLSS Research Center in Bethlehem, PA. A total of seven beams are included in the study. A general overview of the bridge beams and the visible damage is summarized in Table 1. PennDOT issued bridge drawings and manufacturer drawings are included as an attachment. The quality of the drawings is in some cases limited.

	Table 1:Beam Samples								
Bridge	Beam	Span	Section	Cross	Condition Description				
			Length	Section					
Clearfield	3	1	15ft	42x36 Box	Longitudinal cracking with rust staining.				
Clearfield	3	2	15ft	42x36 Box	Large longitudinal crack with spalling visible.				
Lakeview	7	1	15ft	48x27 Box	Heavily damaged section with spalls and cracks. The section was full of water.				
Lakeview	16	2	12ft	48x42 Box	No cracking or corrosion visible on section however other areas of beam have significant corrosion.				
Lakeview	19	3	12ft	48x42 Box	Longitudinal crack with heavier corrosion. Hairline and larger distributed cracks				
Main St	2	3	15ft	48x42 Box	Heavy corrosion on bottom flange without longitudinal cracking. Large corrosion patches.				
Main St	3	3	15ft	48x42 Box	Longitudinal crack with heavy splitting.				

#### 1.1. Clearfield Creek Bridge, Cambria County, PA

Type: Three Span Adjacent Non-Composite PS Concrete Box Beam Bridge Feature Carried: Carries Bear Valley Road (state route 1021) Feature Intersected: Clearfield Creek (One span over creek and two spans over flood plane) Bridge ID: 11102101801351 Year Built: 1956 Beam Manufacturer: New Enterprise Stone and Lime Company Samples: Two beams were obtained (Span 1 Beam 3, Span 2 Beam 4) as illustrated in Figure 1.



Figure 1: Clearfield Creek Bridge Plan View Layout

### 1.2. Lakeview Drive Bridge, Washington County, PA

Type: Four Span Adjacent Non-Composite PS Concrete Box Beam Bridge Feature Carried: Lakeview Drive (state route 1014) in South Strabane Township Feature Intersected: Interstate 70 (two Spans over traffic and two approaches) Year Built: 1960

Beam Manufacturer: Spancrete Dickerson Structural Concrete Corporation Samples: Three beams were obtained (Span 1 Beam 7, Span 2 Beam 16, Span 3 Beam 19) as illustrated in Figure 2.



Figure 2: Lakeview Drive Bridge Plan View Layout

#### 1.3. Main Street Bridge Washington County, PA

Type: Four Span Adjacent Non-Composite PS Concrete Box Beam Bridge Feature Carried: Carries Main street, state route 4049 (local route 798) Feature Intersected: Interstate 70 (two spans over traffic and two approaches) Bridge ID: 62404900301265 Year Built: 1961 Beam Manufacturer: Spancrete Dickerson Structural Concrete Corporation Samples: Two beams were obtained (Span 3 Beam 2, Span 3 Beam 3) as illustrated in Figure 3.



Figure 3: Main Street Bridge Plan View Layout

#### 2. Staging

The beams are staged outdoors adjacent to the ATLSS research facility on Lehigh University Mountain Top campus. They are elevated 4 ft. off the ground and are supported at their ends with 10 in. of bearing on each side. The bottoms of the beams are accessible for inspection and evaluation. The cut ends of the beams will be sealed to prevent visual or physical access the strands. The beams will be allowed to go through any and all NDT methods. However, there will be no destructive testing without pre-approval by Lehigh University staff. The layout of the beams is illustrated in Figure 4 and Figure 5.



Figure 4: Schematic of beam layout



Figure 5: Beam layout at ATLSS Center



H.

No. 20

3" 25 P5@ 12"= 23'11 3" 3" 25 P5 \$ 25 P4@12"= 24'0" 3" 3" 3" 25 P5 \$ 25 P5@12"= 24'0" 3" 3" 3" 25 P5 \$ 25 P5@12"= 24'0" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 3" 24 P4@12" =23'-0" 24 P4 @ 12" = 23-0' INA t of 12" WING C + f of '2" Deflection Star Deflection Jt. 12P2 2P2-2P2-2P3 2P2t t EI PI LIPI IPI Sta. 340+17.65 Sta. 339+44.55 Sta. 340+16.10 Sta. 339+08 G. 1389.97 G. 1390.42 G. 1389.98 G. 1390.65 Sta. Ahead Z 1"prem. 340 339 CEL.R. 11063-1 -1-63" \$N70°20'30"E. 1-63 1-63 70-0" 70-0" /750 Parapet, Curb & Reinforcing same as shown on other, side (Same by 1A \$A rotation about £. > Front face Abut. #2 # 1" Open St. to top of Curb. \$ 1" Prem. St. below top of curb. "I"Open Jt. to top of Carb # 1" Prem. Jt. below top of curb. 24-6" 24-14" 24-14" 24:6" 24-6" 24'-6" 24-54 73-54" 73-14 220-058 PLAN Scale: 332"= 1-0" "Pay Length of Parapet Railing=216'-8" 26 Spaces @ 8'-4"= 216'-8" -82 High Water El. 1395.5 (1936) Exp. High Water El. 1382.4 (1956) Fix. Fir Exp. Stream bed El. 1372.8 Abut #2-@ & L.R. 11063 DATUM 1370 18-9" ELEVATION 2:9" 16-0" Scale: 332"=1-0" 14"/ ft. 1-3" 1-6" 2" Holes for Dowels TD-2 Bit. W.S. Profile Grade-I"Premoulded Exp. Joint Material" "2" Max. Allowance for erection clearance 5 Prestressed Conc. Beams@ 3-0"+ 2" Jt.=15-22" 3-0" 64 TYPICAL SECTION Scale 14"=1'-0" 1'2 Poured Sealer Fill with Bitumii Material 11-1 Prestressed Prestressed Concrete Concrete I" Prem. Beam <u>⊫\_</u> \_ \_ Beam Exp St. 2"Hole-P5 Fill with non -shrink PA 34" Dowel grout. Steel 74@18 =2-4" x 6" Asbestos pads Fill with non -shrink grout 45 shown Impregnated with Graphite into Abut. after beams are in place. 37 Strands PRESTRESSED BEAM SECTION · DETAIL OF CURB BEAMS SECTION C-C Scale: 12 = 1-0 Scale: '2"=1'-0" Scale : 38"=1-0"

	SUPE	RSTR	UCTURE BAR	SCHEDULE
MARK	No.	Size	LENGTH	BENDING
PI	36	4	37'-0"	Straight
P2	64	4	24'-0"	Straight
P3 :	8	4	23'-7."	Straight
°P4	442	4	5-6"	1'-10" 9" 
P5	450	4	5-8"	1-11"
D1	144	6	2'-0"	Dowels Straight

SUM	MAF	27 0	OF QL	JANT	TIES		
L tem	Unit	Abut.#1	Abut.#2	Pier#1	Pier#2	Superstructure	Total
Class II Excavation	с.у.	410	437	·/3/	131		1109
Class A Concrete	с.у.					60 '	60.
Class B Concrete	С.У.	221	218	125	125		689
Reinforcement Bars	165,	11,023	10,398	3,522	3,522	5,810	34,275
Prestress. Conc. Br. Deck	sq. ft.	Yemina (CLARIGHT)		anna ann an a	-1945	7996	7996
Parapet Railing	L.F.	*L-204-00770VL	, 	alitoras, instrument ali		434'	434 ·
Guard Fence Connections	each		verantijaansefaalikaan V	Abelbatosystemijų:	renormalizati Adderea v	4	4
Bit. Surface Course-ID-2	5q. yd.	47302018 8760 60-0.		and data tang	untantiva espera generativi	780	780
Stone Backfill for Structures	с.у.	9	9		<b></b>	an tanàn na kaominina manjara	18
Fabricated Structural Steel	Ibs.		· · · · · · · · · · · · · · · · · · ·	-295	- 295		590

GENERAL NOTES:

- All materials and workmanship shall be in accordance with P.D.H. forms 408-54, 409-49 & Sect. 6.24 Supple-ment for prestressed concrete bridge superstructure,
- Design Specs: Divison III of 1953 "Standard Specs. for Highway Bridges" of the A.A.S.H.O.
   Live Load : H-20-S-16-44.
- Steel Reinforcement Bars designed for fs = 18,000 p.s.i and detailed as per A.C.I. Code. Bars to be lapped min. 40
- Dia. except as noted. Class "A" concrete shall be used in roadway curbs and parapets. All other concrete shall be Class" B" unless otherwise noted.
- Base of footings may be ordered by the Engineer to be at any elevation or of any dimensions to provide proper foundation.
- Two-coat painted waterproofing shall be applied to rear faces of walls as directed by the Engineer.
   Provide 2" Cover on reinforcement bars unless otherwise noted
- For Parapet railing & guard fence connections see P.H.D. Dwgs. S-1614B \$3361 · Exposed conc. edges to be chamfered I'xI "unless specified by the Engineer: PRESTRESSED NOTES

- Min. Tensile Strength of steel shall be 250,000 p.s.i.
  Min. 28-day cylinder strength shall be 5,000 p.s.i.
  Initial force at each strand shall be 14,000 lbs.
  Min. strength of conc. at release of prestress shall be 4000 p.s.i.

Commonwealth of Pennsylvania APPROVED APR 28 1958

BRIDGE ENGINEER St. M. Ducen

Department of Highways **BRIDGE UNIT** 

CAMBRIA COUNTY 3 SPAN (70'-0"+70'-0") PRESTRESSED CONC. BRIDGE SKEW 75° R.H. Ahd.

GENERAL PLAN

SCALE : AS NOTED

SHEET NO. 1 OF 4 + S-1614-B, 5-3361

\_S-3346

WING D

1811870-14

4"

£ L.R. 11063

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	MARK	ABUT.#1	1BER ABUT#2	SIZE	LENGTH	BENDING
	F1 F2	56 28	54 28	5	4'-0" 8'-3"	Straight
· @12"=7-0 + har	F3	27	25	9	7-9"	
TOP	F4 F5	26	26	6	10'-3"	<u>9'-7"</u>
	F6 F7	19	19 19	8 8	<u>12:6"</u> 7-3"	Straight Straight
No 15.	F8	12.	.12	5	39'0" T'C" + 11' 2"	Straight
	F10	16	15	7	6-0"	Straight
	F11 F12	9 10	9 10	<u>7</u> 9	7-3" to 8- 11" 9-1/2" to 11-0"	Vary Leach by 2'2"-Straight Vary Leach by 2'2"-Straight
	F13 FIN	11		5	20-3"	Straight Vanillant he c" straight
	F15	10	<u> </u>	7	7:6" to 8:7'2"	Vary Leach by 1/2"-Straight
" " 3"	F16 F17	14		9 5	9-102 to 11-6" 24'-6"	Vary Teach by 12-Straight Straight
1:3	F18 F19	34	34		<u>9-0"</u> 2/-6"	Straight Straight
Bott.	F20 F21	· · · · · · · · · · · · · · · · · · ·	. // 	5	8.7" to 14:0" 7.9" to 8:11"	Vary Leach by 6'2"-Straight
14-0-20-0 14-6"	F22		13	9	9'9" to 11:9"	Vary Leach by 2-Straight
20 0 24					2	
18:00 NBUT		· · · · · · · · · · · · · · · · · · ·				· · · · · · · · · · · · · · · · · · ·
1-0" D 2-"=1-0"	WI	20	20	5	10:3" to 19:3"	Vary 2 each by 12" Straight
WING 2 316	W2 W2	10	4	5	19:3"	Straight
ON AND 15500	W4	12		5	3-6" to 15-7"	Vary 2 each by 2-5-Straight
The R	W5	2	12	7	19:0"	
10 W 10@18 = 13-6" F.F. \$ R.F. 3"	WG	24		5	12:3" to 18:8"	Varu 2 each by 7-0"Straight
AR.F.	W7 W8	16		5	21'-0" 8'-6" to 19'-6"	Straight Vary 2000 by 2:8" Straight
CIWILEE & R.E.	W.9	2			22:3"	Pary couch by 5 5 Straight
	110			/		18-6" 352
BT El. 1382.50 7 m. 6	W 10		10	2	12-6 TO 19-3	Vary 2 each by 9 - Straight
	VV II.		6	a de la com	19-6	15:9" 3:4
	W12 W13		18 6	5 5	18'-0" 8'6" to 15'-0"	Straight Vary 2 each by 3:3"-Straight
4" Weephole	W14	· · · · · · · · · · · · · · · · · · ·	12	5	3:6" to 16:0"	Vary 2 each by 2-6"-Straight
The state of the s	······································	1= [7]				<u>Olivaial f</u>
	AT A2	22	22	9 5	21'-3"	Straight
	A3 A4	22	22	5	19:0"	Straight Straight
0, 0	A5	2	2	7	19:0"	Straight
1366.75 m	A6	26	26	4	4-0"	1-1-
7 @ 18'' = 18' 0'' F.F. 3''	AT	22	22	. 1	1'.0"	N 64-9- N
3@18"=18'-0" R.F.				· • • •	<i>40</i>	9" 74
WINTE D ABUT #2	A8	6	6	4	3'-2."	1-2" 0
Scale: 316"=1-0"	10	2	2	- 1	2:0"	int 19.
	<i>40</i>			4	J C	V 74, 3, 32 V
NOTES:	A 10	3	3	4	3'-7"	
<ul> <li>Max. foundation pressures = 2.3 Jons/aft.</li> <li>For core borings, see Sh.# 4</li> </ul>	All	8	8	5	5'-3"	Straight
2'z 2' Stone backfill					alth of P	
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Vories	н -		Dep	artm	ient of Hi	ghways
+ Jt. (+11, +12, +10, +21, +22)				E	SKIDGE UNIT	t a t more a ser i
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F13	L.R. 1106 3-SP4 N	3-1 1 (70 +	70 + 70	) PRF	STRESSED C	STATION 339+08 ONCRETE BRIDGE
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F20)			AUL	<u>, 188</u>	LININ 1	<u> </u>
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O" BRIDGE ENGINEER & H Storage	. SHEET	- 2 OF	4	· · · · · · · · · · · · · · · · · · ·		5-2240
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		PIER BAR SCHEDULE						
• •	MARK	N PIER <sup>#</sup> 1	1º PIER#2	SIZE	LENGTH	BENDING		
	PI	44	44	6	8'-6"	Straight		
	.P2	62	62	5	5-9"	5-2"		
	P3	12	12	5	22'-6"	Straight		
	P.4	62	62	5	15-10"	Straight		
trops @ 1-0"	P5	24	24	5	21-6"	Straight		
eld to nose angle	P6	24.	.24	5	19:0"	Straight		
	<i>P7</i>	24	24	4	7-6"	1-3" 1:3- 3- 2:6" DI		
6"* 38"	P8	28	28	4	6'-6"	2.6" .0 .2		
f of Piers only.								

Commonwealth of Pennsylvan. Department of Highways BRIDGE UNIT CAMBRIA COUNTY

, ·

L.R. 11063-1 3 SPAN (70'-0"+70'-0") PRESTRESSED CONC. BRIDGE SKEW 75° R.H. Ahd.

PIERS #1 \$ #2

SCALE : AS NOTED SHEET 3 OF 4

S-3346



TOTAL DEPTH 38"



1



TOTAL DEPTH 52' GNL - AT TOP OF GROUND NOTE: HOLE MAKING WATER AT ELEY. 1340.1 FLOWING OVER TOP CASING.



LOCATION OF HOLE BORINGS FOR BRIDGE AT STA. 339+

			HOLE NO. 5	
۰,	1383.1	TOP 0	FGROUND	
-	1381.1 1380.1	0 0 1 0	6º LOOSE SANDY LOAM & ROOTS - NOIST	1
	1377. <mark>1</mark>	2 4 11		2
	1374.Ï	14 18 19	5° FIRM BROWN & GRAY SAND & SOME CLAY - WET	11
-	1372. 1371.1 1370.1	21 24 26	2' FIRM BROWN & GRAY SAND W/ ROCK PARTICLES - WET	14
	1368. <u>ī</u>	29 31 34	6" COMPACT GRAY SILTY SANDY CLAY W/ROCK	28
	1365. <u>1</u> 1364.1	36 49 40	PARTICLES - DAMP	30
	1362.[	41 36 39	4ª COARSE GRAY SAND - COMPACT - WET	27
	1360.1 1359.1 1357.6	40 42 99	2.5" COARSE BROWN SAND & CLAY W/ROCK PARTICLES - COMPACT & WET	
		25%	8.5" VERY SOFT DARK GRAY SHALE	
	1349.1			
	1347.1	60%	2 MEDIUM HARD DARK SHALE	ļ
	1345.1	NONE	2" SOFT COAL & BINDER	
	1342.1	46%	31 SOFT DARK SHALE & SOFT GRAY SOAPSTONE	

TOTAL DEPTH 41\*

1373.5	TOP	DF GROUND HOLE NO. 6 - WATER BORING	
- 1370. <u>5</u> 1368.5	6 7 8 8 7	5" LOOSE SAND AND CLAY W/ROCK PARTICLES WET	5
1367. <u>5</u> 1365.5	9 16 19	31 FIRM BROWN & GRAY SAND & SOME CLAY Wet	13
1364. <u>5</u> 1363.5	20 22	21 COMPACT BROWN & GRAY SAND & SOME CLAY W/ ROCK PARTICLES	17
1361.5	21 24 28	7º VARIEGATED SILTY SANDY CLAY - COMPACT	23
1358. <u>5</u>	30 31 36	& DAMP	27
1355.0	39 48	1.5' GRAY SILTY SANDY CLAY & ROCK PARTICLES - MOIST	37
353.5	111	1.5" DK SILTY CLAY & WETHRD SHALE-V.COMP.	
- - 	66%	6.5" MEDIUM HARD DARK SANDY SHALE	
347.0	80%	1	
345.5	13%	1.5' SOFT COAL & BINDERS	
344.Z	NONE	0.8' SOFT SOAPSTONE	· · ·
		TOTAL DEPTH 28.8	

1379.5	TOP 0	F GROUND HOLE NO. 12	
1376.5	0000	4. LOOSE BROWN SILTY SAND - WET	0
1373.5	1 1 9	41 LOOSE BROWN SAND - WET	1
1371.5 1370.5 1369.5	11 13 12	21 LOOSE VARIEGATED SAND & GRAVEL - MOIST	10
1367.5	11 22 19		18
1364.5	16 14 19	8' FIRM VARIEGATED SILTY SANDY CLAY & GRAVEL - MOIST	16
1361.5	20 28 36		21
1358.5	24 31 39	5' FIRM BROWN AND GRAY SAND W/GRAVEL MOIST	21
1355.2	100	1.31 SANDY SILT & WEATHERED SHALE _COMPACT	
1351.7	34%	3.51 SLATE, SHALE & COAL	
-	55%	7° MEDIUM HARD DARK SHALE & SOAPSTONE WITH SOFT GRAY SHALE	
1 344.7			
1341.7	60%	3' SOFT GRAY SHALE WITH STREAKS OF SMALL CLAY SEAMS & SANDY SHALE	
1336.7	90%	91 MEDIUM HARD VARIEGATED SANDY SHALE	
332.7	90%		
-		8ª HEDIUH HARD DARK SANDY SHALE	
-	88%		
	90%	5.2" MEDIUM HARD SANDY, LIMEY SHALE	
1319.5	L	L	L
		TOTAL DEPTH 60'	

GWL - AT TOP OF GROUND NOTE: WATER ELEV. -TOP OF HOLE -HOLE MAKING WATER



GHL - AT TOP OF GROUND

GENERAL NOTES - WATER LEVEL GWL FIRST LEFT COLUMN - ELEVATIONS IN FEET SECOND LEFT COLUMN - BLOWS PER FOOT ON 4" CASING, USING 380 LB. HAMMER, 16" DROPS AND PERCENTAGE OF CORE RECOVERY RIGHT COLUMN - BLOWS PER FOOT ON 2" SPLIT SPOON SAMPLER USING 140 LB. HAMMER, 30" DROP



1374.6	TOP (	HOLE NO. 8 - WATER BORING	
- 1371.6	7 6 5 9	5" LOOSE SAND AND CLAY W/ROCK PARTICLES Wet	6
1368.6	14 18 18	3" FIRM BROWN AND GRAY SAND & SOME CLAY WET	14
1365. <u>6</u> 1363.6	17 19 22	3' COMPACT BROWN & GRAY SAND & SOME CLAY W/ROCK PARTICLES - WET	18
1 302.0	23 24 21	6' VARIEGATED SILTY SANDY CLAY - COMPACT	24
1357.6	26 39		30
1355.6 1354.6	46 101	2. CUMPRET STELLT GRAT SARUT CLAY S ROCK PARTICLES - HOIST 1. DK SILTY CLAY S WETHED SHALE, V. COMP.	36
-	91%	4.51 MEDIUM HARD DARK SANDY SHALE	
1 350 . 1- 1 348 . 1-	NONE	2º SOFT COAL & BINDERS	
1347.1-	80%	1ª MEDIUM HARD DARK SHALE	

TOTAL DEPTH 27.5"

1370 0 700 0	HOLE NO. 9
13/9.9 100 0	F GROUND
1376.9 2 2	5" VERY LOOSE BROWN SAND - MOIST
1374.9 3	
1373.97 2	21 VERY LOOSE BROWN SAND & SOME
12/2-2	CLAY - MOIST
1370.9 1	AT WERY SOFT CRAY STITY CLAY - DAND
2	
1368.9 1	
1367.9 2	21 VARIEGATED SILTY SANDY CLAY &
1366.9 11	WOOD - VERY SOFT & DAMP
1364 0 18	31 FIRM VARIECATED CLAY WORAND DAWN
1363.9 20	5. FIRM WARTEBATED CLAT W/GRAVEL -UAMP
22	2" FIRM BROWN SAND SOME CLAY &
1361.9 20	GRAVEL - MOIST
- 11	
1358 9 20	4" FIRM BROWN SILTY CLAY & SAND W/
1357.9 21	RUCK PARTICLES = MOIST
29	
1 355.9 25	4 FIRM SILTY SANDY CLAY, COAL TRACES
22	& SHALE FRAGMENTS - HOIST
20	-
1352.4 92	1.5" COMPACT DARK SILTY CLAY & SHALE
	FRAGMENTS = MOIST
70%	3-3" DARK SHALE & SLATE
1349.1	
1347-4 NONE	1.7* COAL
	7" BARK GRAY SHALE - SOFT - W/SMALL
- 23%	CLAY SEAMS
-	
1342 4	
1338.5 NONE	2' SOFT SHALE
55/15 30%	I' MARU GRAY SANDY SHALE
_	5.57 GRAY SANDY SHALF
- 88%	The second state
-	
1331.9	
	TOTAL DEPTH 481

GWL - AT TOP OF GROUND

8.5	TOP OF	HOLE NO. 16	
	0		
5.5	0 0 1	6º LOOSE BROWN SILTY SAND - WET	2
2.5	2		2
	10 11	3º LOOSE GRAY SAND	2
	14		, ,
5.5	13 15 15	6° COMPACT BROWN SAND & GRAVEL W/SOME CLAY - WET	18
3.5	18 22		19
-	23 20		
·••	26 28 31	5' COMPACT VARIEGATED SAND & GRAVEL- SILTY & WET	17
.5	30		28
.5	97	I' GR SAND, GRAVEL, & SHALE FRONTS, -HOIST	30
.5_	NONE	2ª SOFT SLATE & COAL	<i>"</i>
4 1 1	37%	6' SOFT DARK SHALE & SANDSTONE & VERY SOFT GRAY SHALE	
3.5			
		TOTAL DEPTH 30*	

GWL - AT TOP OF GROUND

\*\*\*\*



PENNA. DEPT. OF HIGHWAYS DISTRICT-9

L.R. 11063, SEC. 1 CAMBRIA COUNTY

BRIDGE AT STA. 339+

PILE DRIVING & DRILLING CONTRACTORS

JUNE 2, 1958

SHEET4 OF 4 SCALE |" = 10'





11.00

<u>Sta. 1205 + 50,00 L.R. 798</u> Sta. 127+90.53 L.R.62088 [Reloc]/ WING B • #2 Sta. 126+43.28 Poving Notch <u>Sta. 126+98.94</u> El. 1097.56 Sta. 126+43.68 39=00:00-1.3. \*/ - E Brys. & Pier i - É Pier 2 120 WING A A 5.T.Sta. /204+97.85 53-102"cc. Brgs 88-94 "cc. Brgs. • -Indicates core boring location PLAN Scale 1"= 20" P.V. I. Sta. 127+50.00 EL. 1101.36 V.C. = 550' M = 4.44' + 2.0 % Ехр. Ехр. rix. El. 1086.00-127 ر بن علم الم ال \_ \_ ل \_ \_ \_ ABUTMENT I PIER I ELEVATION Scale 1"=20"

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Superstructure		114	9,143		8,770 .	6450	570 -				
Totols	261	270	9,143	280	66,480	* 6450 .	624 .	Lump Sum	770	T	

\* Includes : 3720 Lbs. Malleable iron or Cast Steel 2340 Lbs Wrought iron



DESIGNED <u>F.S.F.</u> DRAWN <u>W.W.W.</u> TRACED <u>W.W.W.</u> CHECKED <u>F.R.L.</u>



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Approved Itt Jensen Bridge Engineer

ommonwealth of Pennsylvania

# Department of Highways BRIDGE UNIT

WASHINGTON COUNTY

L.R.798

L.R. 798 UNDER L.R.62088 (RELOC.)

PIER 2

STA. 1205+50.00

SCALE AS NOTED Sheet 4 of 8

S-3661-A

SECTION I

1



1.H.U

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36	12	4	2:0"	Str.				1	
87	1	1	11-3*	Str.		. **		1	Í
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S10	4	1	18:9"	Str.				1	
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TYPE 7

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FOR NOTES SEE SHEETS 1 & 5 JUN 13 1960 Non-shrink grout or approved equal moren Confinuous neoprene sponge tube, '8 was the tress (Min., or solid 0.0 = 0 + 4. thek closed cell) Commonwealth of Pennsylvania neoprene sponge SECTION D-D Department of Highways BRIDGE UNIT WASHINGTON COUNTY SECTION I L.R.798 L.R.798 UNDER L.R.62088 (RELOC) SUPERSTRUCTURE DETAILS STA. 1205 +50.00 SCALE: AS NOTED **S-**3661-A SHEET 6 OF 8















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5-500,@8-1"=40-5" 10-300, @8-3"= 82:6" 83'54" 2"Open Jt. in Parapet 2" Open St. in Parapet 4-5pa.@16-6"=66-0" 17:5% 2-300.018-6"= 37-6 17-51,17-520 3 3 17-51, 17-520 17-51,17-520 3 13' 19-51,19:52.0 515" " ڪ آڪ 3" 17-51, 17-520 19.51,1 18-51, 18-52@ 12"=16:0" 12" 16-0" 12"=16:0" 12"=18:0" 12"=16:0" 12"(-)=16-113" 12": 12 3 \$ TINI FTHE BEAM #1 ANED TYPE 9 BM TYPE 12 BI TYPE IO BM. BEAM # 2 SANED TYPE 13 BM 1 3 \*5:50 TYPE BM & BEAM #3 SAVED TYPE 14 BN BHHB B 83'5' out to out birs. B TYPE II BM. TYPE 14 BM (Typ. this Span) 173-55-21 75 19 47 (Typ. this span) TYPE II BM. TYPE 14 BM (Typ, this span) TYPE II BM. TYPE 14 BM. 82'2" c.c. brgs, along bms. TYPE II BM. TYPE 14 BM (Typ. this Span) P.O.C. Sta. 993 42.73 L.R.798 P.O.C. Sto. 19+ 90.13 Appl. 92 "& Tie Rods TYPE II BM. TYPE 14 BM (Main St.) (Scupper 05.50 \* TYPE II BM Typical Voyds TYPE IO BM. TYPE 9 BM. 111 & FIR. Bros. KECO, Bros. E Fiz. Brgs. 17.51,17.520 N.3.3" 17.51,17-520 3 3" 1251, 17-520 N 3 3" 18-51, 18-520 34 5 3" 19-51, 19-520 \$ 12"=16-0" 12"=16:0" 12"-16:0" 12"(+)=17-04"\* 12"=16:0" 12"=18:0' & Pier 2-- L. Exp Brgs. <u>L-Spa.</u> 4-500. @ 16-6"=66-0" 17-634 2"Open It in Parape. 2"Open Jt. in Parapet & Pier 3 83'-64" 19-Spa@ 8-1"= 153-7" 306-18 PLAN-SPANS 3 & 4 Scole: 6 -1-0" <u>.</u>

@ Fiz. Brgs. only. 3" metal sleeves. Fill with U-I bituminous math Ezep. Brgs.; fill with grout @\_\_\_\_\_ Fiz. Brgs., after dowels 12 12 4-500.07:11" 31-8" 1912 Railing Past SECTION A-A Scale: 6:1-0" 14:0" Spacino E"Open St. in Parapet 9' 9 and beams are in place. 20-74" ¢ Brgs. E E Deflection Joints # 2" Prem. Jt. Mot! Note: Davels dowel hales and sleeves occur in all beams at Fix. Brgs, and in Pascia beams only at Exp. Brgs. 21-51@12(+)=20-14" SECTION B-B 15 Prem, Jt. Matil. placed WING C on shaded area and against Scale 's'=1:0 xing stem before pouring concrete (See 2:0" Wing Stem *20-52@/2*"(+) Shaded orea indicates Class A Conc. to be Abut. Sheets 2 \$ 4) paired after beams are set in place. Extend Ps cables 9 beyond end of fascia JAN 24 1961 beam within this area. Approved: to out bons. 3'0" Asecia Beam A' Tan. to & Appl. 92 (Main St) s Span) , ZKJensen 4-515 @ ea. @ Sta. 19+90.13 Abut. Corner - & Appl. 92 (Main 5t.) TYPICAL CORNER DETAIL Stotions -Scale: 3"=1"0" hrgs, along bms. Commonwealth of Pennsylvania Js Span) Rods NOTES 10/03-I. For General Notes see Sheet 1. 2. For Scupper location and details see Sheet 7. 3. All edges shall have a 1x1" chamfer unless otherwise Department of Highways noted BRIDGE UNIT A. All concrete shall be Class A, except Box Beams. 20-32@12"(-) WING\_D 5. All the I" & Ancher dowlets in brg. seats shall be included WASHINGTON COUNTY in the price paid for Pls, Ple Box Beams. E Fix Bros - Abut & 6. For additional superstructure details see sheet 6. SECTION I-A L.R. 798 7. For reinf. bor schedule, see sheet 6. 21-510121(+) 8. Horizontal parapet dimensions, railing past spacing, = 20:2 etc. are measured along inside face of L.R.798 UNDER APPL 92 (MAIN ST.) 20:8" & " Deflection Joints paropet. # & Prem. Jt. Wat'l. SLAB PLAN EOpen St. in Parapet 9. All grout to be non-shrink grout. 57-8" 12:6" STA 993 + 42.73 Railing Post Spacing SCALE: AS NOTED **S-**3530-A SHEET 5 OF 9 jà. . . , . . . .

![](_page_24_Picture_1.jpeg)

310-42" 11-500. @8-0"=88-0" 4-5pg.@7-11=31-8" 2:0" 68'-88" 70-55 15-6" 2" Open St. in Parapet 1/2 Open St. in Parapet 3-500.@16-6": 49-6" 3-500, @17-6" 52-6" e & Deflection Joints 19-28 # 12 Prem. Jt. Matt. WING B TYPE 5 BM. TYPE I BM. 18-520127)-0 TYPE 6 BM. 5 TYPE 2 BM. 5 5 6 Paying Notch TYPE 7 BM. \* TYPE 3 BM. H-B1 Btf∭ 67'43" out to out bris. TYPE 7 BM. A TYPE 3 BM. (Typ. this Spon) 176 - 53 - 32" Tan. to & Appl. 92 76-16-30" to Tag (Typ)-TYPE 7 BM. (Main 5?) @ 3to. 19+96 37 TYPE 3 BM. (Typ. this span) Stations -TYPE 7 BM. TYPE 3 BM. & Appl. 92-66-18" c.c. brgs. along bris. (Main St.) TYPE 7 BM. TYPE 3 BM (Typ. this Span) > 1"+ Tie Rods. 178-18-55 TYPE 7 BM. FYPE 3 BM. -11 (Typ.this \* See Typ. Cross Span} Section for placement  $\mathcal{S}$ Typical Voids TYPE 3 BM. TYPE 7 BM and spacing of Bars. T Scupper TYPE 8 BM TYPE 4 BM. 17.52012(1) TYPE I BM. WING A TYPE 5 BM. W 3 3" 18-51, 18-52 \$ 3" 13" 18-51, 18-52 \$ 3 3" 18-51, 18-520 & Fix. Brgs - Abut. 1 -17-51, 17-52 19-51012: = 17:6" 3 3" 17-51, 17-52 @12"(4)=17:32" 012"=16:0" @12"=17-0" 12=17-0 @12"=16:0" 17:92" & Pier 1-EEXP. Brgs. 2-300.016-6"= 33-0" 3-500.0172 E & Deflection Joints 18-0" 2"Open St. in Parapet 19 Open St. in Parapet f & Prem. Jt. Matt. 68-92" 12-6" 2-Spa.@8-1"=16-2" 6-500. @ 7-8"=46-0" 6-500. @7-9"=46-6" 1-11 306-14 PLAN-SPANS 1 & 2 Scale: 4"= 1-0"

7-11"=15-10 Railing Past Spacing 44'6" out to out (Radial) <u>", in Paraper</u> 3" 63 32'0" curb to curb 6'3" 12 9 5'0" 4-0" 12:0" @/277) 12:0" 4-0" 5-0 Slope 4/Ft. Slope 4/17 Slope 4 / Ft. Slope 4 / Ft. Slope 51 Slope 4"/ Ð 15.17 - £ Appl. 92 (Main 3t.) For Raiking Details see .Y.; PD.H. Stol. Dug. 5-1614-8. 2" M.I. or aspestas cement conduit, ODEN See Dug. 5 1613 for Details. 7-6" Voids (Place as shown) -51 132 22"(Min.)-102-Plan Grade 0000 000 - 31 Rad. B B 1000 0000 Leve! 53, 54, 55, 56, 57, 58 Beam Types 2,6,10,13 Beam Types 3,7,11,14 Beam Types 1,5,9,12 2 Quarter Burno Beam Types 4,8,10,15 ~ Beam reinforcement not shown. See 54, 35, 57, 39, 510, 311 "Typical Sections - Prestressed Members." 512, 513, 514 Beam Types 1,5,9,12 bms, 11ª to / 27 3.0" 9-Members @4'0"+ 10 joints @4" - 36-5 3'0" Varies TYP CROSS SECTION Note: Dimensions, details and reinforcement P.O.C. Sta. 993+ 4273 L.P. 798 shown in either poropet or sidewolk typical Scale: 4"=1-0" 5.0% P.Q.C. Sto. 19+90.13 Appl. 92(Main St.) for both porapets and sidewolks. Fix. Bigs. Scupper le paured seater, paraplastic or opproved equal. / "closed cell negorene sponge esurfacing, ID2. 83/6 - E Niz, Brgs. £ Pier II 10", 1-0" 10", 10 Field poured conc. l'z" poured segler, pataplastic or 'approved equal. 18-91, 18-920 Exp. Bros Point with bitumostic or l'éclosed cell negorege sponge 12"(+)=17-64" E Pier e tem jt met! 6x/" prem. filler approved bond breaker 22" surfacing 2×4-8516 Paint this portion of dowel with bitimastic. Bockfill must be thoroughly -compacted before plocing roadway ID2 18:04 2"Oran St. in Paraper Field poured con Fasc. 2-8" I''s dowel Int. 1-11" Abut. #1 Pren. jt. matt. Int: 1-5" Abut #2 2-Spo.@7-8: 15-4" Railing Past Drill 2th hale in abut, 24" pole in end of beam Fill with grout ofter placing dows! 24" hole in end of beam. Fill Fill with grout with U- bituminous matt. @ Expe Spacing seat. after beams and dowels Brgs; fill with graut @ Fiz. Brgs. 1ª dowe. are in place.

27 L71 LONGIT BAG 1. 536-12 SCT- 3055 TYPE --- PE I TYPE 5 Plan - The Print 76-55 52 TYPE & TYPE 5 70.52---. TYPE TYPE 5 -----THE SHALL BEAR SEA TYPE . 778 7 - 15 30 TPE 5 TTPE M-SAG 24 IN PAL TYPE 5 · -- ----SPECIAL SPE NG) ~~PE 1. PIEE=Z 4% TYPE C C-C 60-175 BEAEINGS 25-212 3 2612 5 3612 5 65RG 112 \$ 50 % + 2-RANE . -\_ YP≡ 5 TYPE -4 NIVERSE TYPE 5 TTP THIS BRAN TTPE . BEAM SECTION BEAM GT - 4% LENG BEAM TYPES 1,4,7,59 TYPE / -------10 ت ا .......... TYPE G C BEAM VOIDS (TTP) 7 <u>here the restriction of the second states</u> TYPE 4 -----TYPES А. - LEXP BEGS E Fix Beca TYPE L EXP BRCS St Scurren your ----E Fix Bess Asurt SPAN 2 SPAN I 48 59 8.2 See 10 TYPE -. TYPE -...... - - -TYPE 6 TYPE . TYPE & ŀ TPE " HITH M- Z M- 3 015 12112 47 15 53 51 CELL + TRANS TYPE 8 - E Piere" 27. L ABUT " Z 4 PREATE TYPE 8 THE BLA IN FES SEE END TYPE ... TANG TO & APPL SZ(MAN ST) ------TPE IC TYPE 8 L.'.... . . ... 5 3 - 0 1/2 - 132 3' 13 3 - 13 1/2 - 19 2 - 4 - 5 2 - 3 2 - 2 - 4 - 5 2 - 3 2 - 4 - 5 2 - 3 2 - 4 - 5 2 - 5 ÷... C-C BZ-Z BEARINGS TYPE 10 TYPE # C-C BD -OVO BEARINGS BEAM SECTION TYPE & TYPE 0 BEAM TYPES 10 \$ 11 TYPE 6 HOLES (TYP) 85 . 5% LENGT SEAN ۰, ۰ TTP THIS TON (TTP THE STAN) TYPE 0 ----- BEAN VOIDS (TYP) ا <del>م</del>ارع ک TYPE 8 BRAN VOIDE (TTP) 

TYPE 7 1. ----Y. TYPE 9 t . ERGE - SEEXP BRCS EFIX BEGS - EEXP BEC E Fix B SPAN S SPAN 4 BEAM LAYOUT 16' -1' 0

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Description

REVISIONS

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1 4 2.0 20 TE ROD RECESS DETAIL z. 6 1 = + +0--3 ----3" HOLE 3×3×12 R WASHER WITH NON-SH ON FALCIA SEL 1 SE PADE WITH HOLES 9 SE PADE WITHOUT HOLES 2 1' PADE WITH HOLES (PADEA BME & PICE 3) S PADS WITH HOLES 15 PADE WITH HOLES I TA STEELE 5 PASS MITHOUT HOLES ACL NEOPRENE BRG PAD HENT HES NUT PEENE DUEOMETER HARDNESS - CK NEOPRENE BRG PAG SPAN 4 SPAN 3 SPANS IE2 INTERBEAM CONNECTION BEARING PADS 12' = 1' 0' 1 - sused strand intern en beam types F.C.F. N.E. 1. 3244

BMS ID: 62 4049 0030 1265

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![](_page_27_Figure_4.jpeg)

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END RACK Z REQD/EM R/S BEAM TYPE 4

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