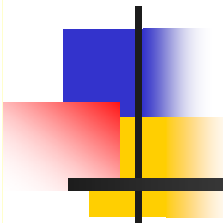


International Workshop on Scientific Challenges on New Functionalities in Glass
April 15-17, 2007



Solid-State Lithium Batteries Using Glass Electrolytes

Masahiro TATSUMISAGO

**Department of Applied Chemistry
Graduate School of Engineering
Osaka Prefecture University
Japan**

AGENDA



- **Introduction – Why all-solid-state battery?
Why glass-based electrolytes?**
- **Preparation of lithium ion conducting glasses and glass-ceramics**
- **All-solid-state lithium secondary batteries using Li_2S -based glass-ceramics**
- **Preparation of glassy electrode materials for all-solid-state lithium secondary batteries - A new concept of all-glass-based battery systems**
- **Conclusions**



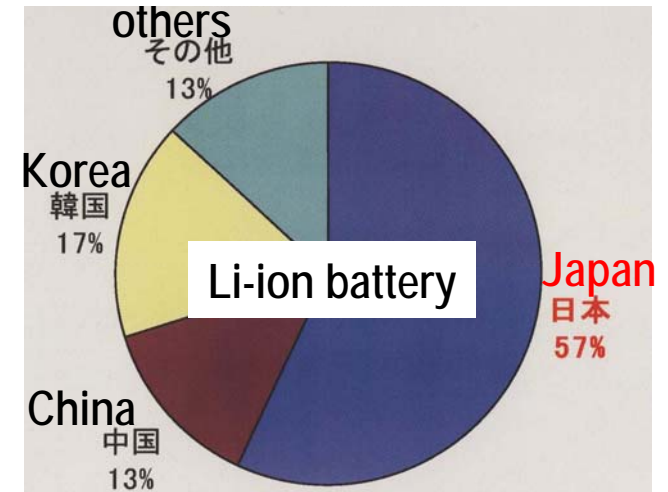
Introduction

Development of the battery business

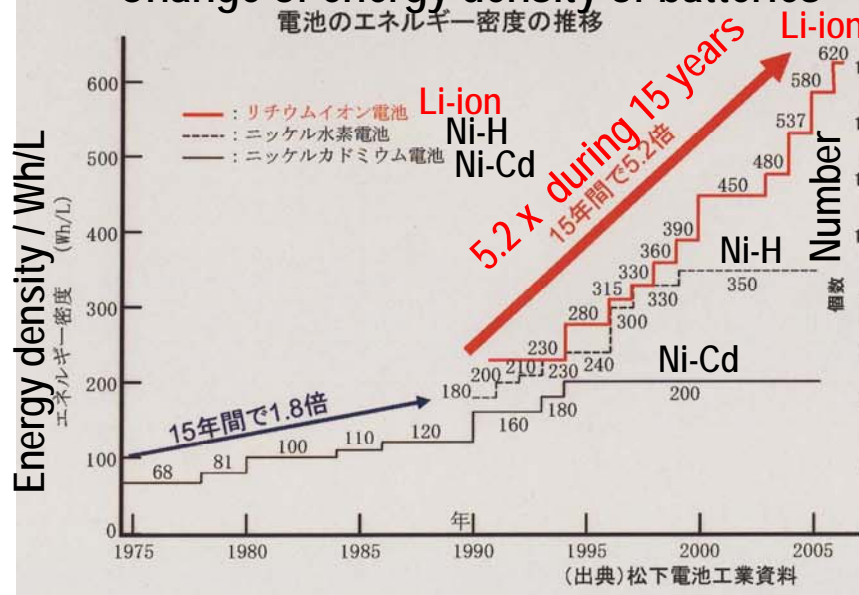
Development of miniaturized electric appliances



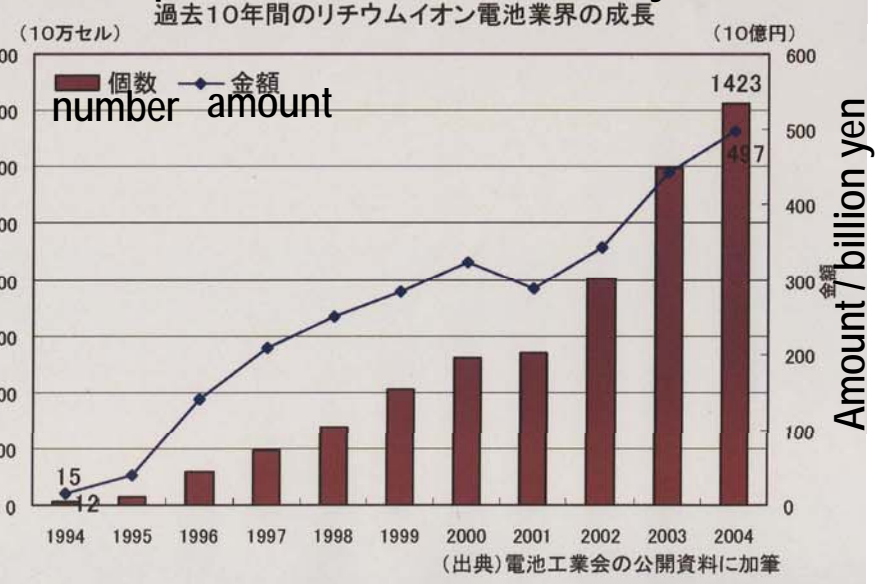
Share of battery in the world



Change of energy density of batteries



Development of lithium ion battery market



The lithium ion secondary battery is very promising not only for miniaturized electric appliances but also as a large energy storage device for HEV and EV.



There are serious safety problems present in lithium ion secondary batteries using flammable organic liquid electrolytes.



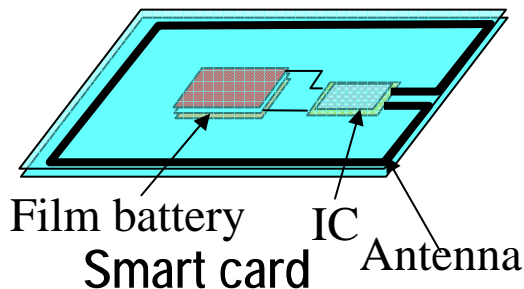
All-solid-state lithium secondary battery system using non-flammable inorganic solid electrolytes

Ultimate goal of rechargeable energy sources

- **high safety**
- **high reliability**
- **high energy density**

Studies on all-solid-state lithium secondary battery

Thin-film battery



Bulk-type battery



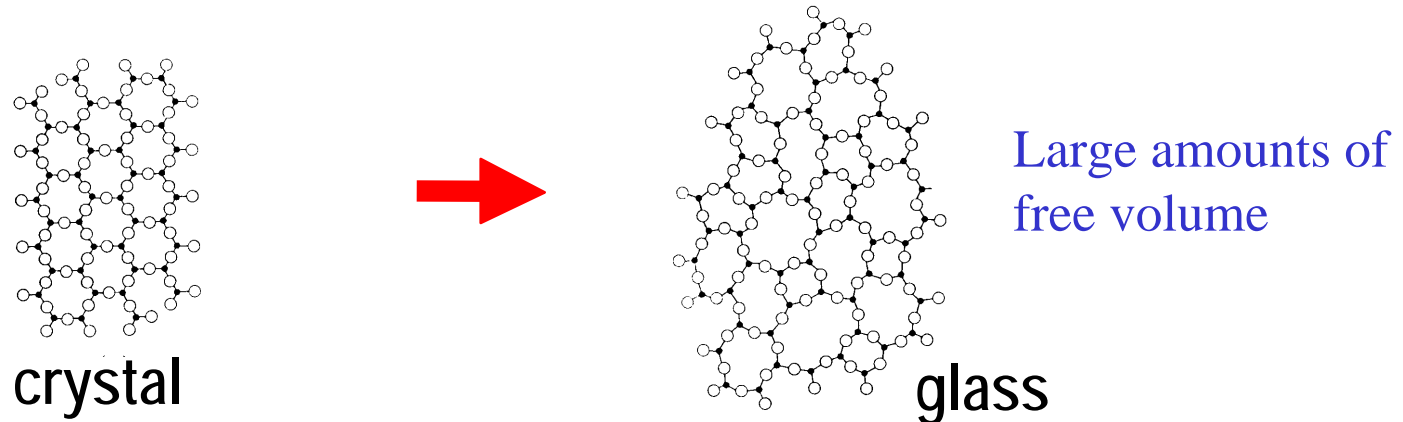
Inorganic glassy solid electrolytes

**..... very promising for use in
all-solid-state batteries**

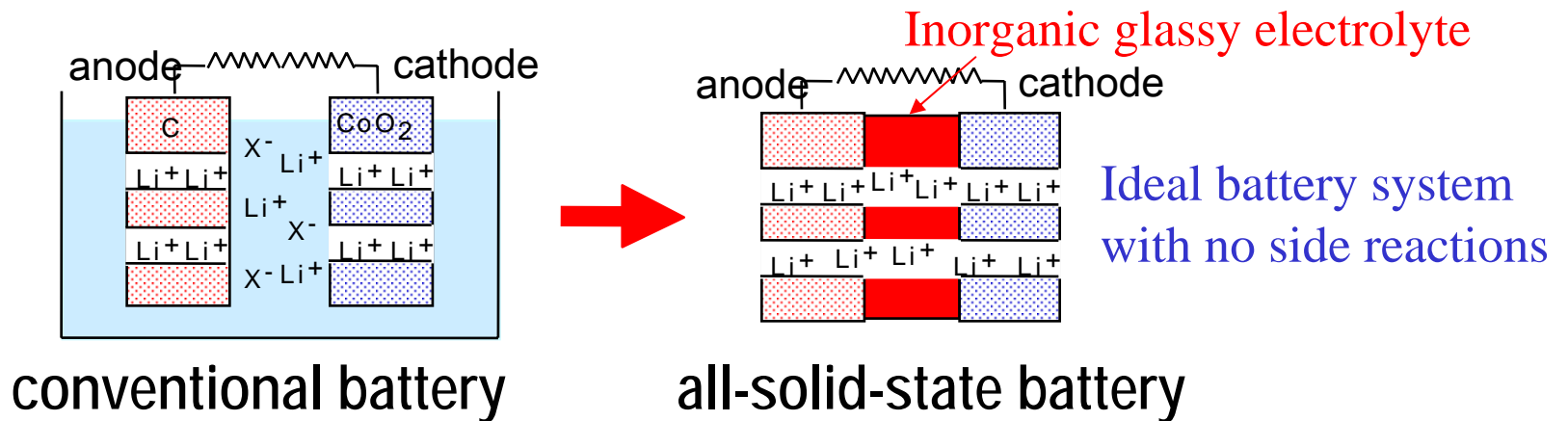
- wide selection of
compositions**
- isotropic properties**
- no grain boundaries**
- easy film formation**
- nonflammability**
- etc.**

Inorganic glassy solid electrolytes

1. Ion conductivity is generally higher in glass than that in corresponding crystal due to the so-called “open structure.”

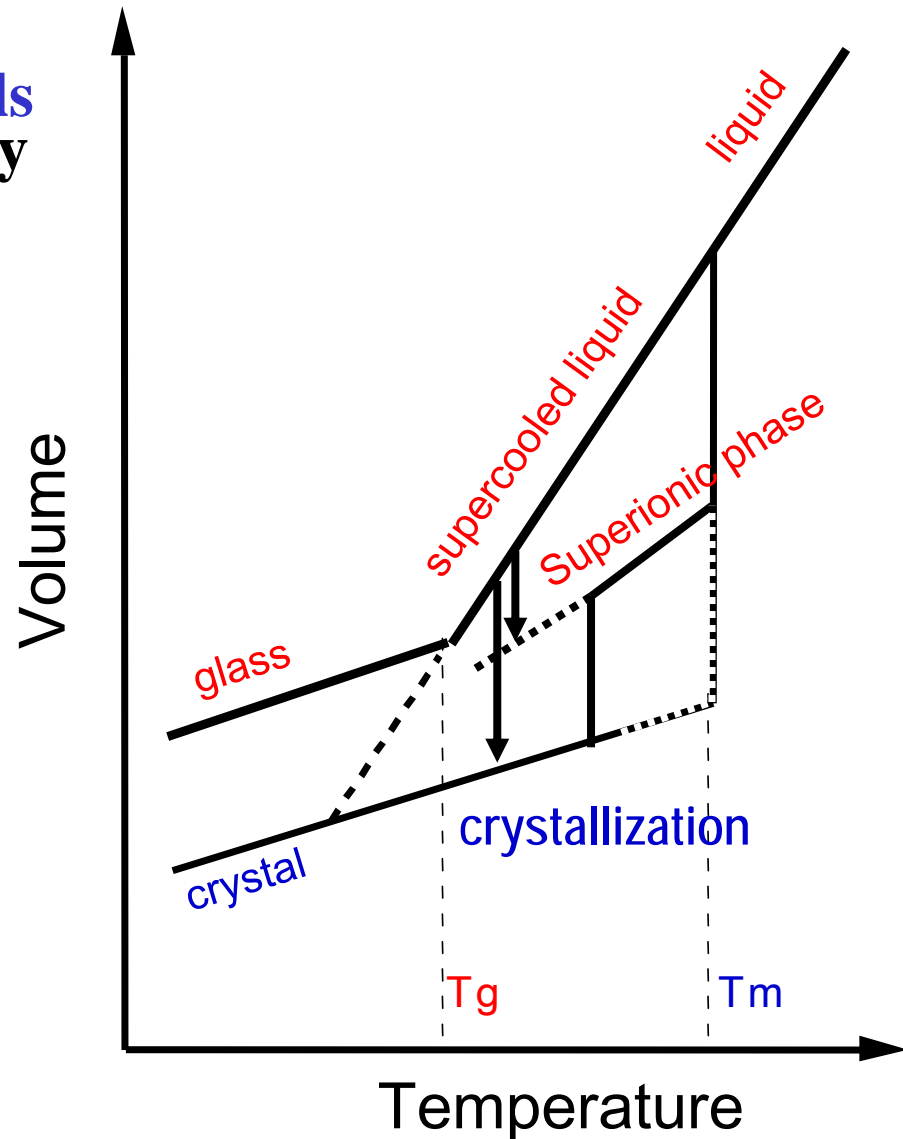
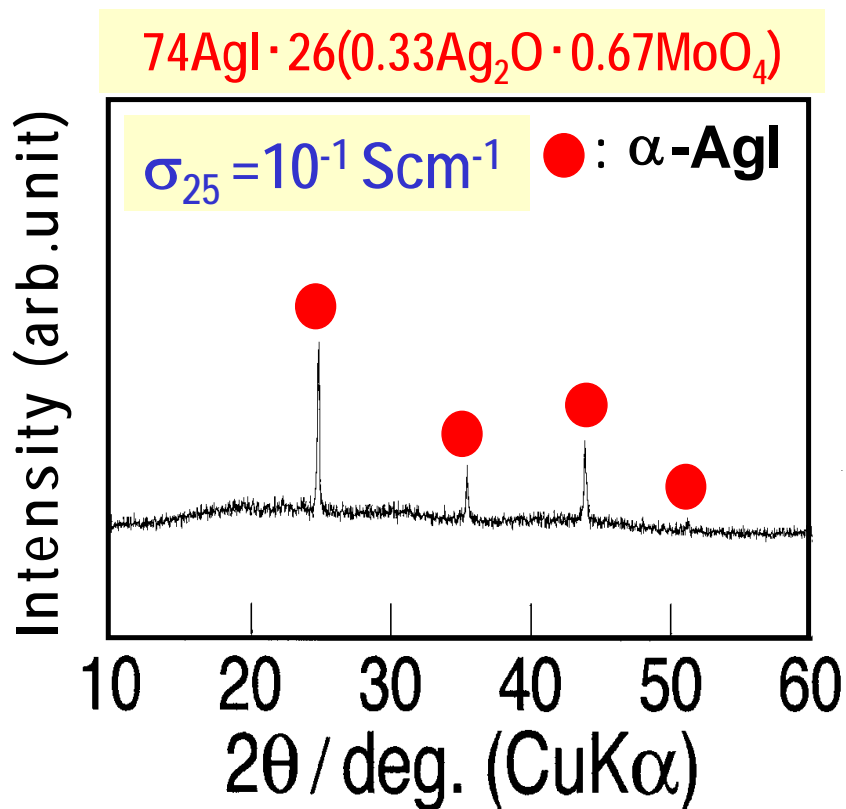


2. Single cation conduction is realized because glassy materials belong to the so-called “decoupled systems” in which the mode of ion conduction relaxation is decoupled from the mode of structural relaxation.

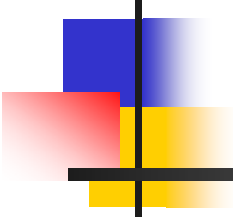


Inorganic glassy solid electrolytes

3. Superionic conducting crystals as a metastable phase are easily formed from inorganic glassy electrolytes.



Tatsumisago et al., *NATURE*, 354 (1991) 217; *Chem. Lett.* (2001) 814.



Preparation of lithium ion conducting glasses and glass-ceramics

Lithium Ion conducting glassy systems

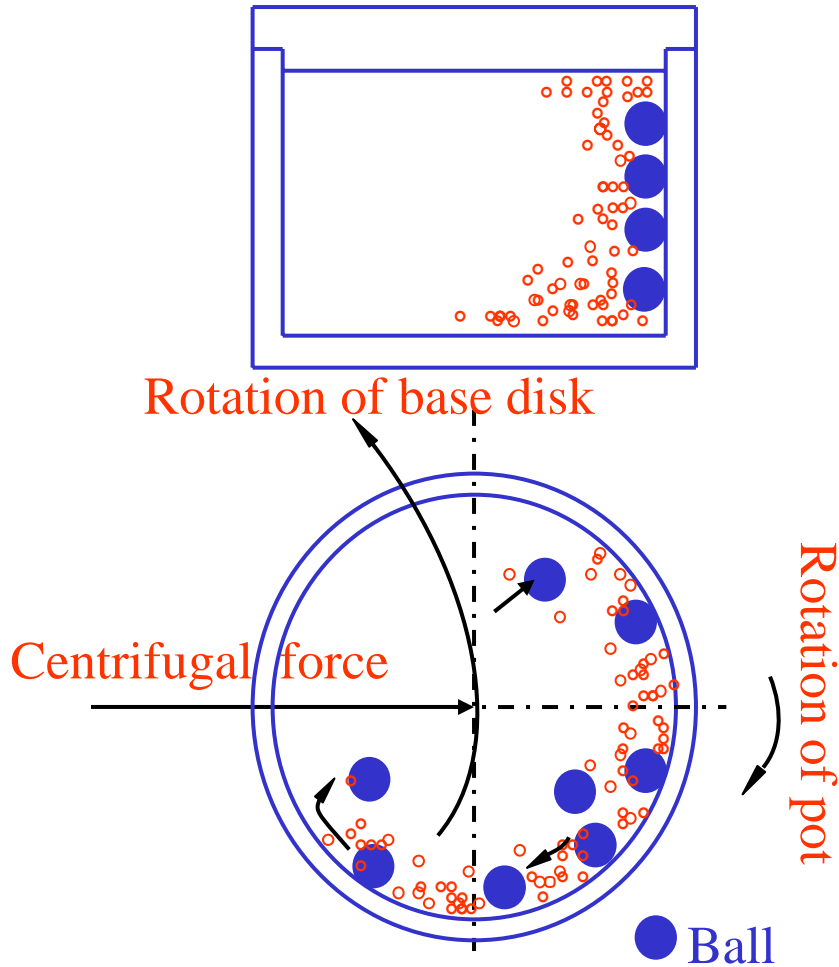
System	$\sigma_{25} / \text{Scm}^{-1}$	Procedure	Researcher
$\text{Li}_2\text{O-Nb}_2\text{O}_5$	10^{-6}	Twin-roller quenching	Nassau
$\text{Li}_4\text{SiO}_4\text{-Li}_3\text{BO}_3$	10^{-6}	Twin-roller quenching	Tatsumisago
Li-P-O-N	10^{-6}	Sputtering	Bates
$\text{Li}_2\text{S-GeS}_2$	10^{-5}	Melt quenching	Souquet
$\text{Li}_2\text{S-P}_2\text{S}_5$	10^{-4}	Melt quenching	Malugani
$\text{Li}_2\text{S-B}_2\text{S}_3$	10^{-4}	Melt quenching	Levasseur
$\text{Li}_2\text{S-SiS}_2$	10^{-4}	Twin-roller quenching	Ribes
$\text{Li}_2\text{S-SiS}_2\text{-LiI}$	10^{-3}	Melt quenching	Kennedy
$\text{Li}_2\text{S-P}_2\text{S}_5\text{-LiI}$	10^{-3}	Melt quenching	Malugani
$\text{Li}_2\text{S-SiS}_2\text{-Li}_3\text{PO}_4$	10^{-3}	Melt quenching	Kondo
$\text{Li}_2\text{S-SiS}_2\text{-Li}_4\text{SiO}_4$	10^{-3}	Twin-roller quenching	Tatsumisago

High Li^+ ion conduction in glass

- Increase in Li^+ ion concentration as much as possible
- Use of counter anions with high polarizability

Mechanochemical preparation of $95(0.6\text{Li}_2\text{S} \cdot 0.4\text{SiS}_2) \cdot 5\text{Li}_4\text{SiO}_4$ glass

Planetary ball mill



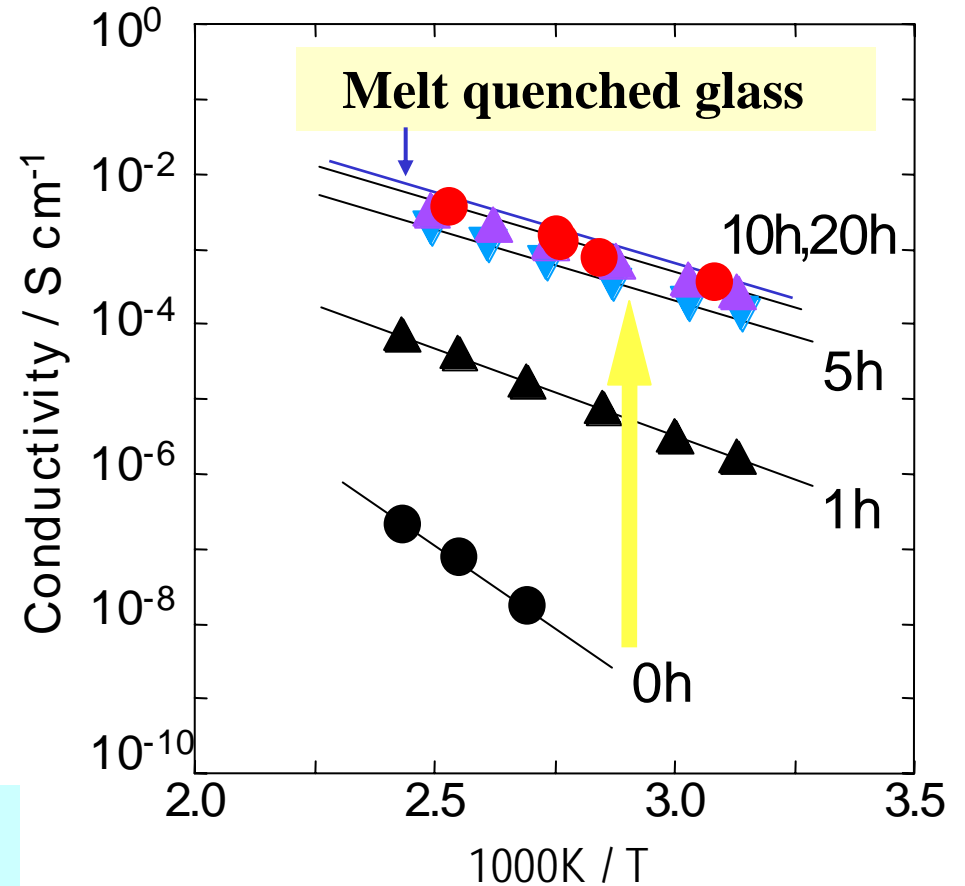
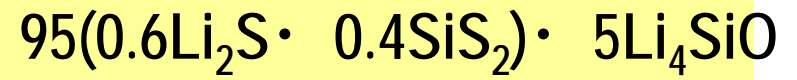
Mechanical energy



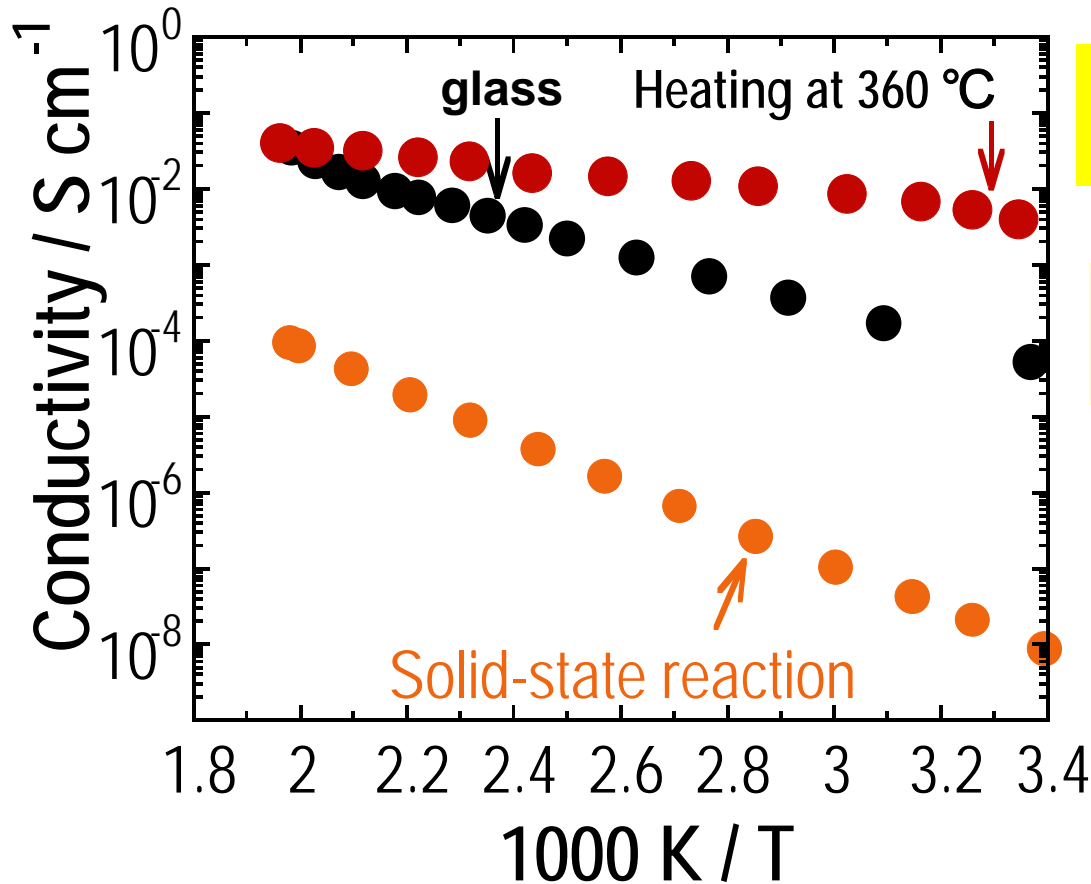
pulverization
chemical reaction

Mechanochemical synthesis

- Room temperature process
- Obtaining fine powders directly



Temperature dependence of conductivity for the $70\text{Li}_2\text{S} \cdot 30\text{P}_2\text{S}_5$ glass and glass-ceramic

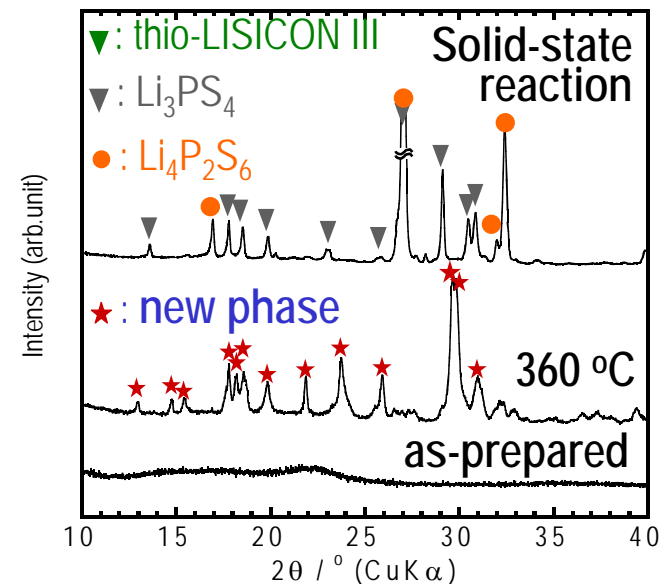


$$\sigma_{25} = 3.2 \times 10^{-3} \text{ S/cm}$$

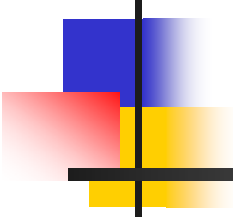
$$E_a = 12 \text{ kJ/mol}$$

$$\sigma_{25} = 5.4 \times 10^{-5} \text{ S/cm}$$

$$E_a = 38 \text{ kJ/mol}$$



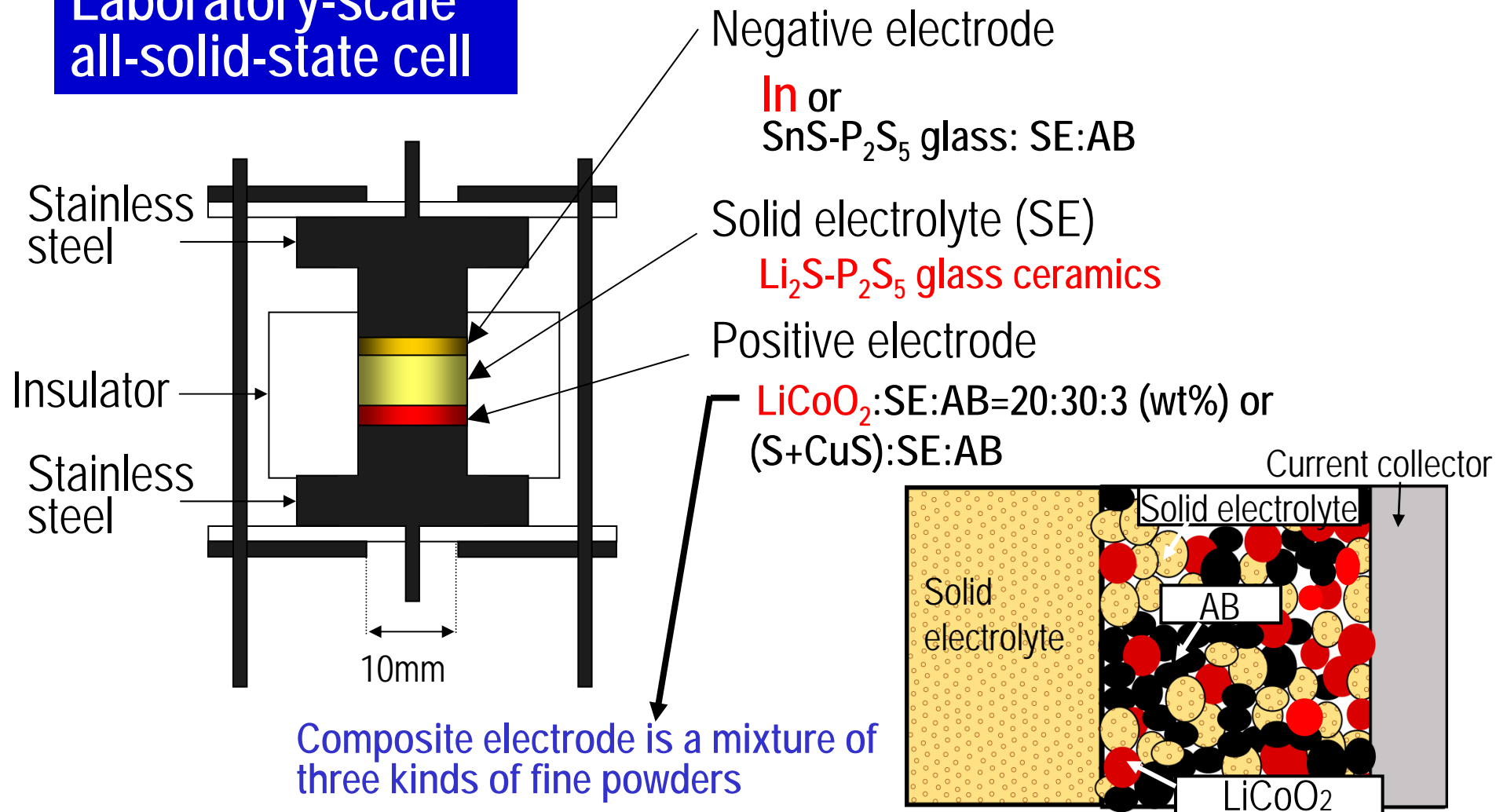
The formation of superionic metastable phase is the most remarkable advantage of glass-based solid electrolytes.



All-solid-state lithium secondary batteries
using $\text{Li}_2\text{S}-\text{P}_2\text{S}_5$ glass-ceramics

All-solid-state batteries (In / $\text{Li}_2\text{S-P}_2\text{S}_5$ glass-ceramic / LiCoO_2)

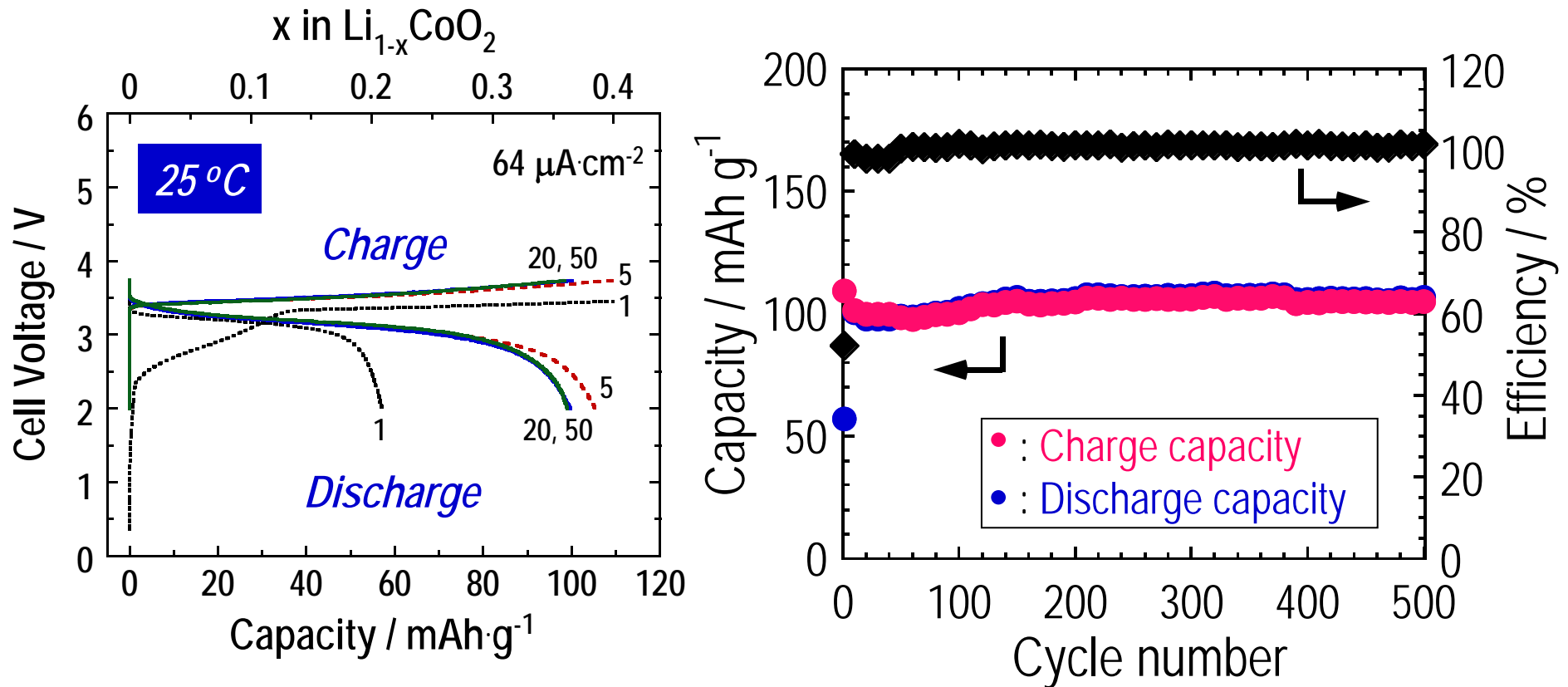
Laboratory-scale all-solid-state cell



Ionic and electronic conduction paths through SE and conducting additives to active materials

Cell performance of the all-solid-state battery

In / 80Li₂S · 20P₂S₅ glass-ceramic / LiCoO₂

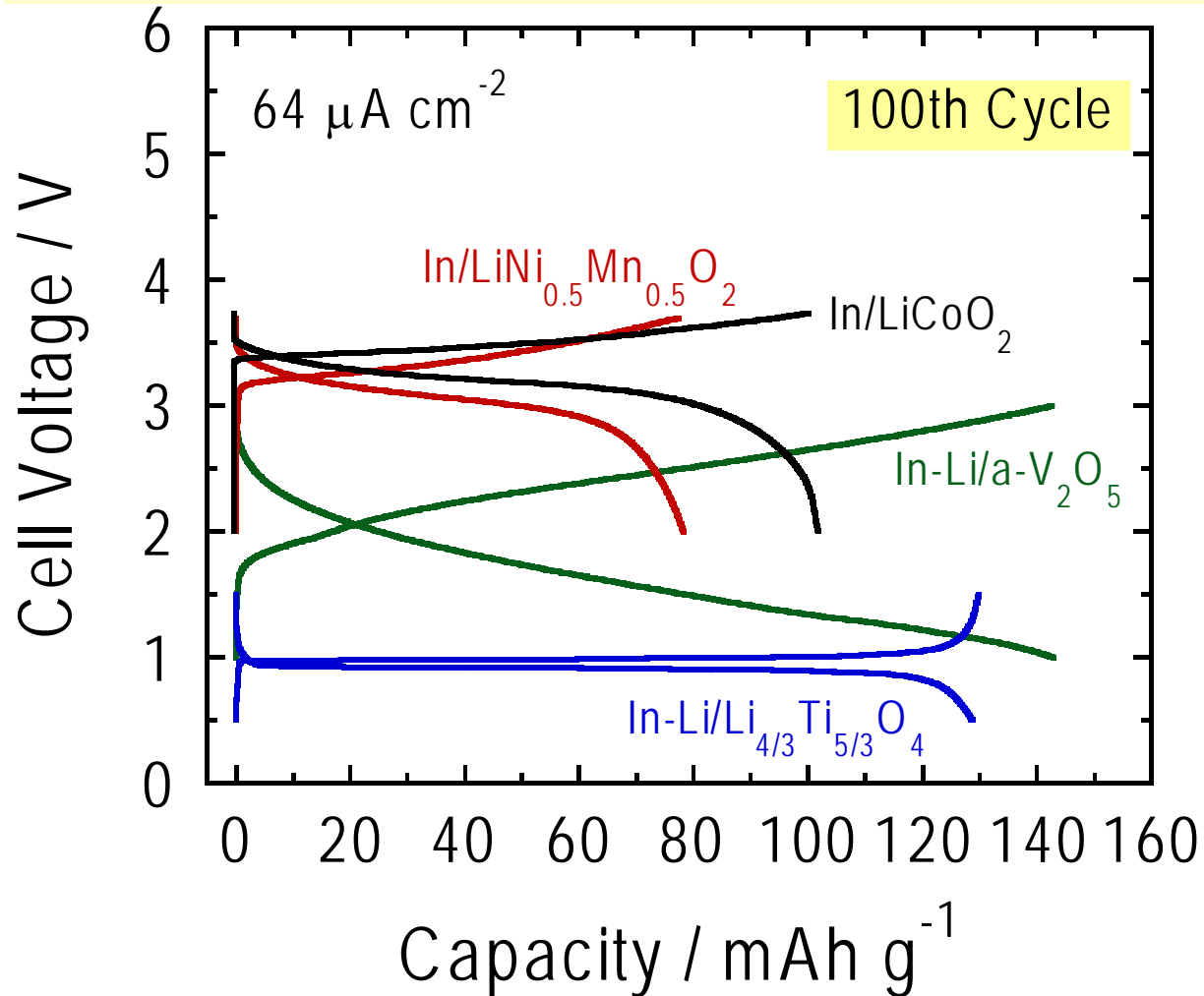


Excellent cycle performance with no loss of capacity up to the cycle number of 500

The advantage of the glass-ceramics with their **high conductivity** and **dense microstructure** would promote **smooth charge-discharge reaction in the solid / solid interface between electrolyte and electrode.**

All-solid-state cell performance using a variety of electrode active materials

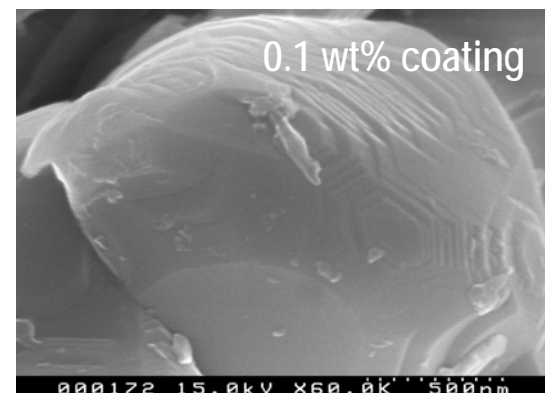
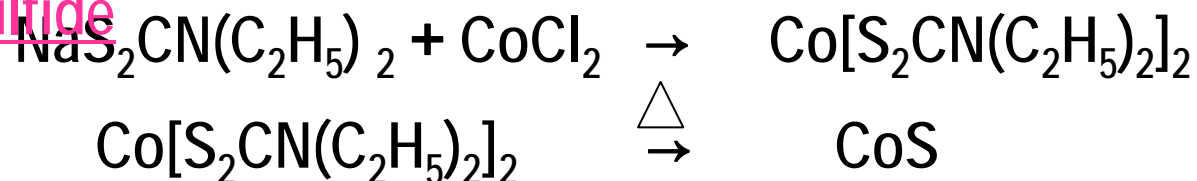
In or In-Li / 80Li₂S · 20P₂S₅ glass-ceramic / Cathode



All-solid-state batteries with high reversibility and high cycle performance

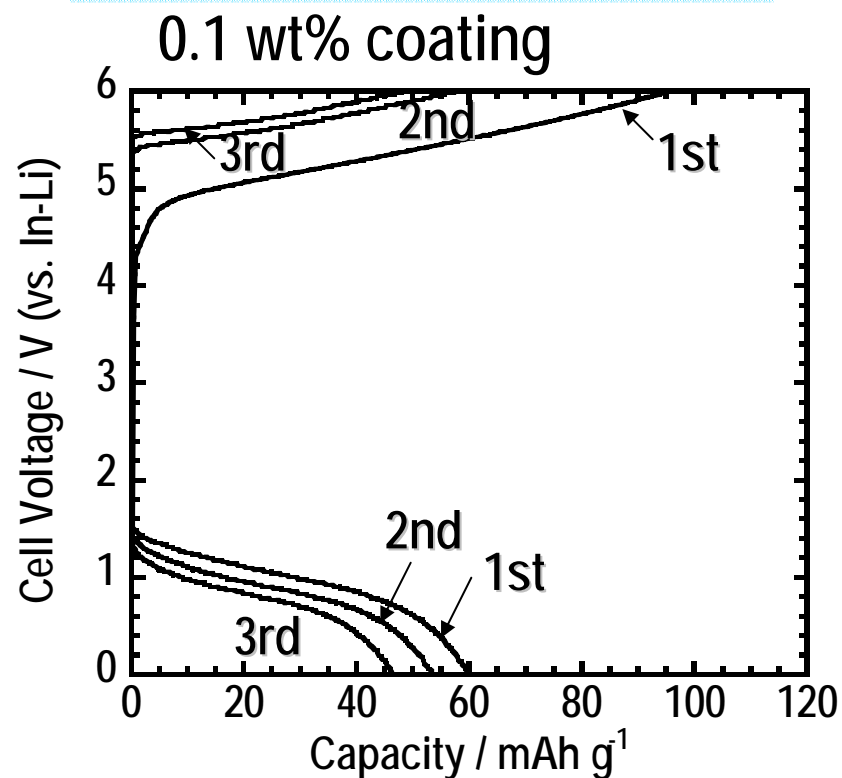
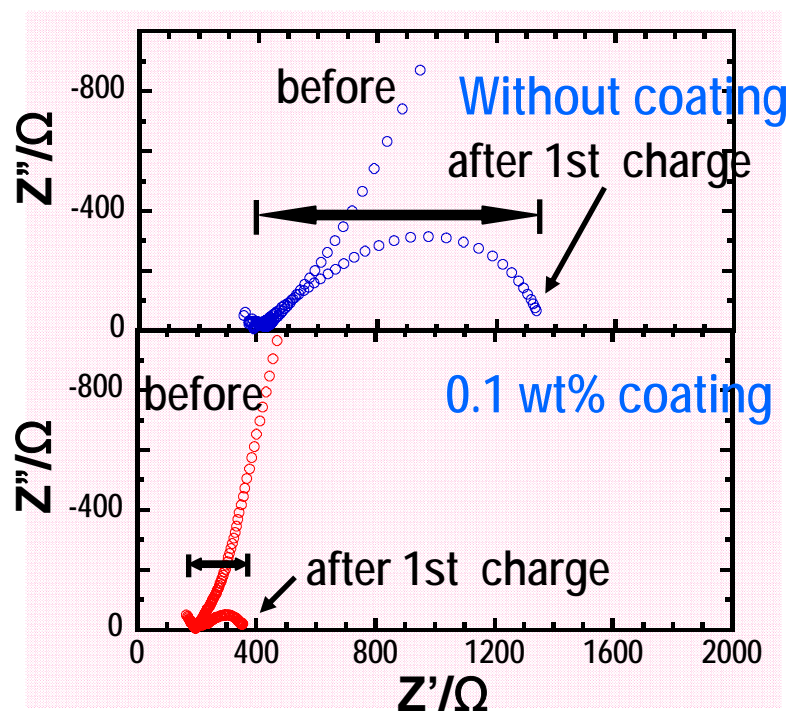
For high rate performance

- Coating on active materials with cobalt sulfide



In / 80Li₂S-20 P₂S₅ / LiCoO₂-xCoS

I = 10 mA cm⁻² (10C)



Preparation of glassy electrode materials for all-solid-state lithium secondary batteries

- A new concept of all-glass-based battery systems -

Cell performance of all-solid-state Li / S battery using Cu-S composites prepared by MM as a cathode material

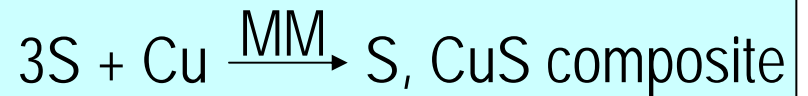
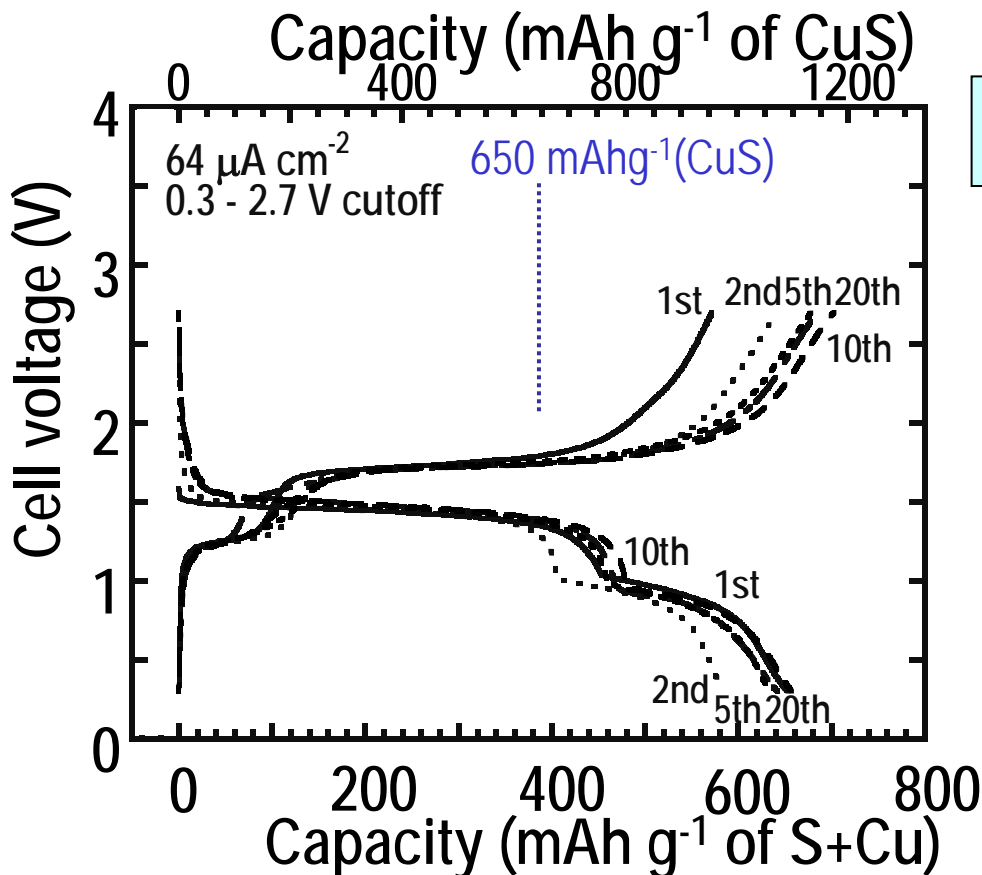
Sulfur

Theoretical capacity : **1672 mAh g⁻¹**
 Cheap, Non-toxic

→ Candidate of cathode materials for next-generation secondary batteries

• Polysulfides formed in the discharge process are soluble in liquid electrolytes.

In-Li / 80Li₂S · 20P₂S₅ glass-ceramic / Cu-S composite



After Machida (2002)

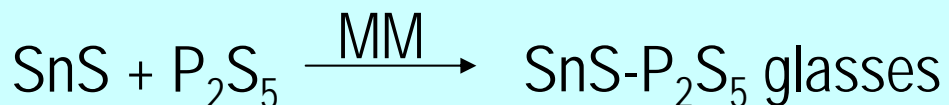
Sulfur is utilized as active materials

Sulfur cathode materials, which could not be used with liquid electrolytes, can be used in all-solid-state batteries using the sulfide glass-ceramic electrolytes.

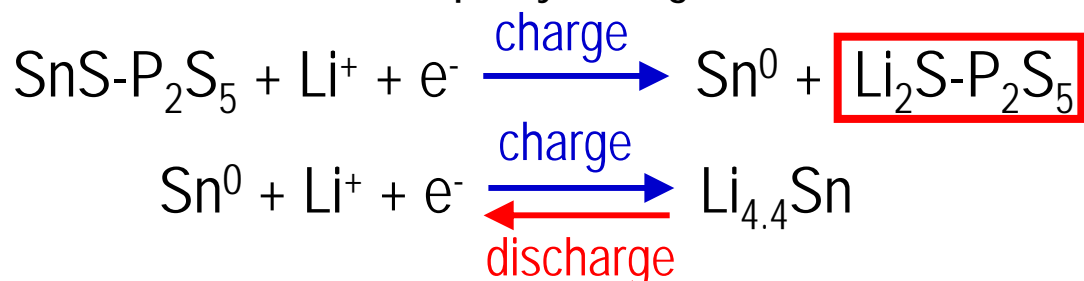
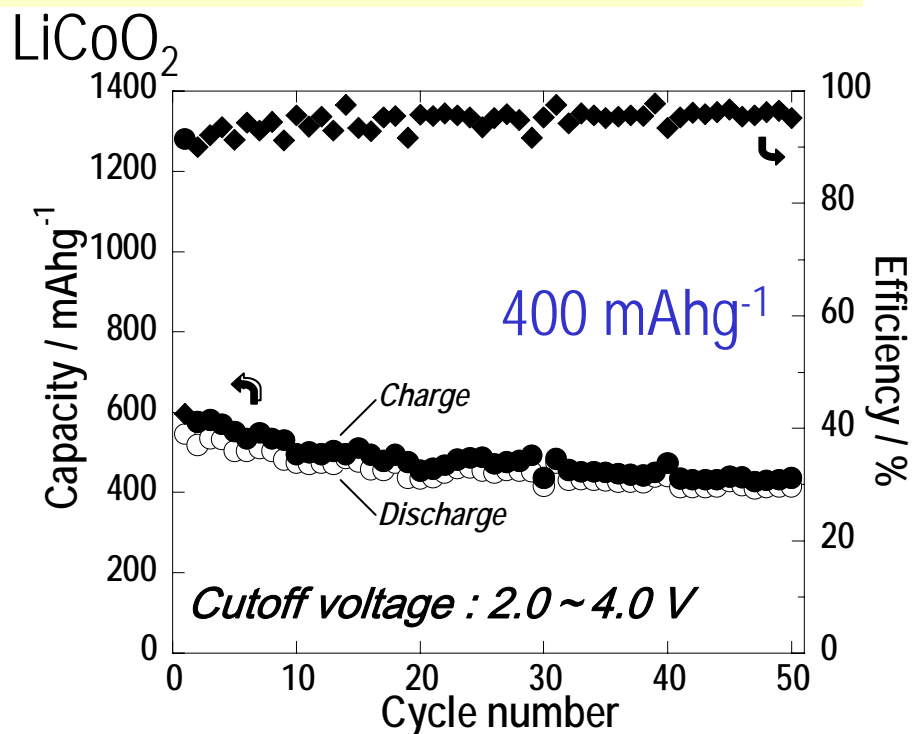
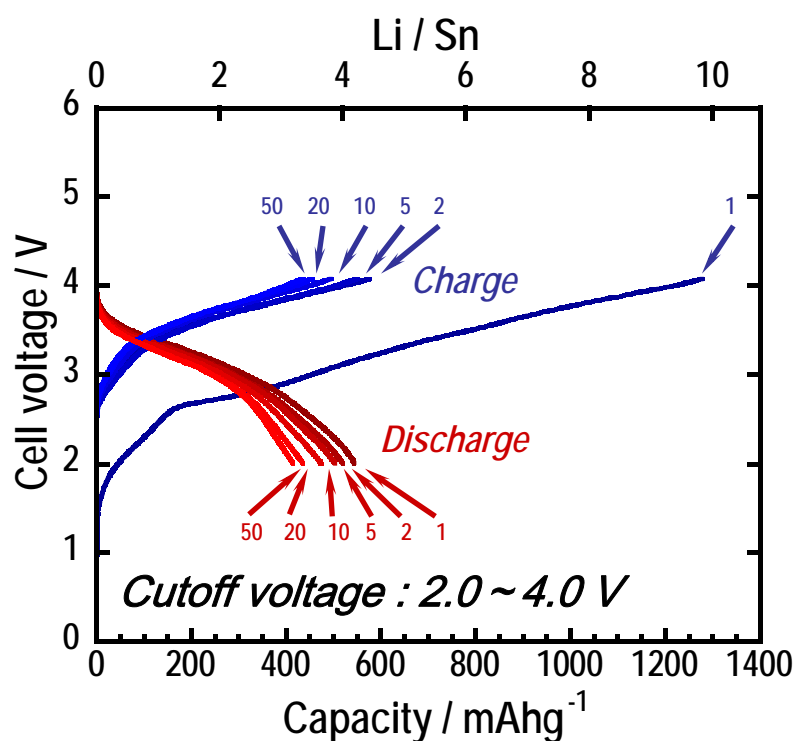
Cell performance using SnS-P₂S₅ glasses as an anode material

Glassy materials containing Sn

→ anode active material



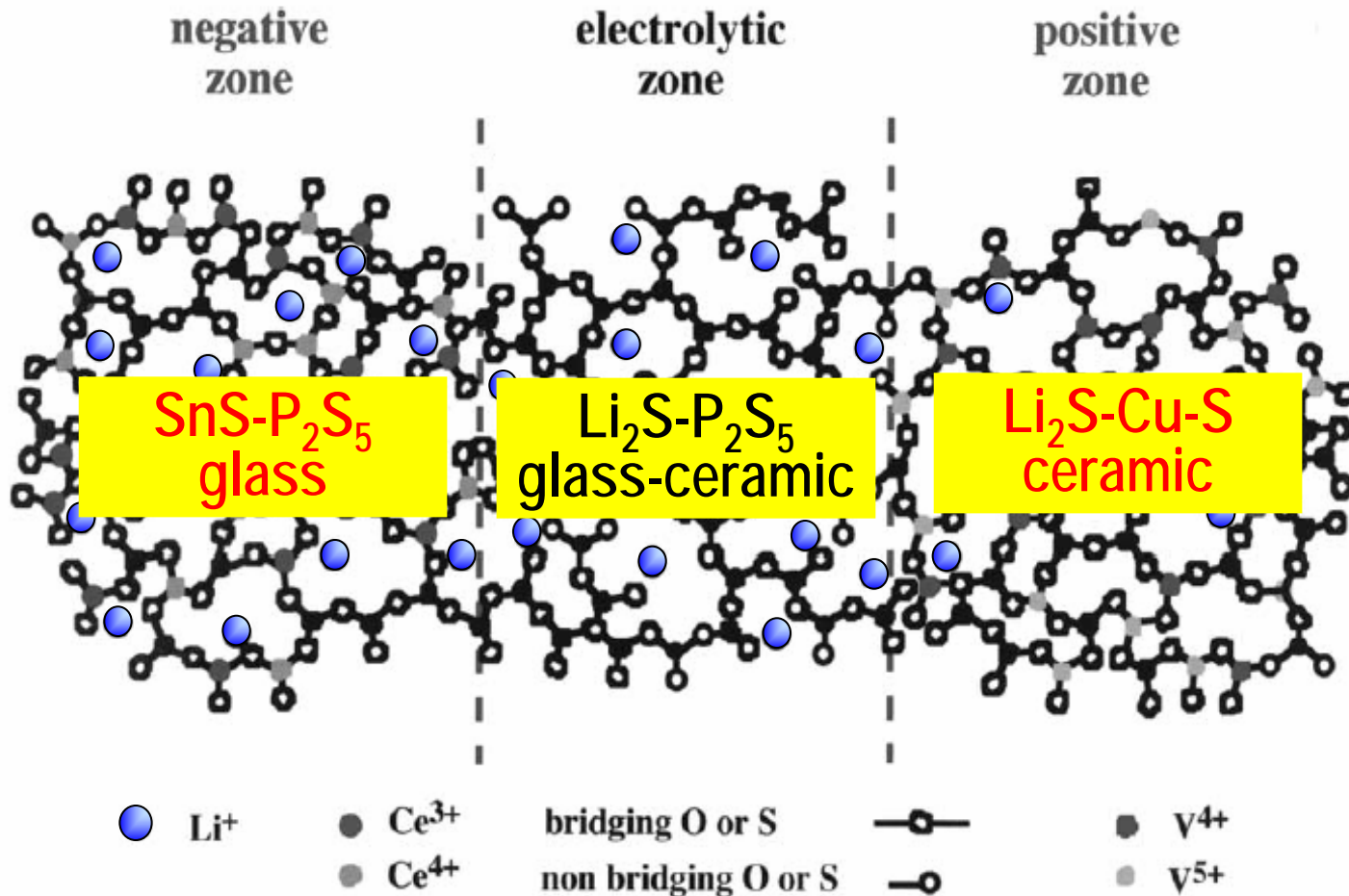
80SnS · 20P₂S₅ glass / 80Li₂S · 20P₂S₅ glass-ceramic /



Self-formation of high conductive solid electrolytes surrounding the anode active materials

Glassy monolithic cell

A common network former is used for the electrolyte and electrode materials.



J.L. Souquet et al., *Solid State Ionics*, 148 (2002) 375.

The glassy monolithic cell is expected to facilitate smooth solid-solid contact between electrolyte and electrode, and very promising as a future all-solid-state battery.



Conclusions

CONCLUSIONS

- Sulfide glass-based solid electrolytes are suitable to be used in all-solid-state lithium secondary batteries.
- The all-solid-state batteries showed excellent cycle performance.
- In order to obtain high rate performance, electrons and ions should be smoothly supplied to the active materials through the interface between electrode and electrolyte .
- All-solid-state batteries, in which a common sulfide glass network is used as electrodes and electrolytes, are successfully constructed.

CONCLUSIONS

In order to approach the ultimate goal of all-solid-state lithium secondary battery, the charge transfer at the solid/solid interface between electrolyte and electrode should be analyzed and optimized to obtain much higher performances.

